

NORTON

SAINT-GOBAIN

Transforming
surfaces
...and beyond



SURFACE SOLUTIONS

AUTOMOTIVE AFTERMARKET

2025

INTRODUCTION

04-16

Process Solutions	05
Cyclonic Multi-Air	06
MeshPower	08
Latest products & our full abrasives offering	10
MyAbrasives online ordering system	12
Excellence training centres & Norton Advantage	15

METAL WORKING

17-40

CUTTING & GRINDING	18-19
Blue Fire cutting & grinding discs	18
Starline cutting & grinding discs	19
PANEL PREPARATION & WELD GRINDING	21-22
Fibre discs, cloth discs & back-up pads	21
DEBURRING & RUST/PAINT REMOVAL	23-24
Flap discs	23
Rapid Blend discs	24
CLEANING	25-27
Rapid Strip discs	25
High strength discs	26
QUICK CHANGE DISCS FOR SMALL AREAS	28-35
Plain discs	28
Mini flap discs	30
Flexi-flap discs	31
Rapid discs range	31
Mini Grinder & Kit	33
SANDING HARD TO REACH AREAS	36-38
File belts	36
Handy rolls	38
STEP DRILLS, CARBIDE BURRS, WIRE BRUSHES	39-40
Step drills	39
Carbide burr kit	40
Hand brushes	40

MANUAL SANDING

41-50

PRE-CUT ROLLS	42
Cyclonic Multi-Air pre-cut rolls	42
CUT SHEETS & SHEETS	43-46
Cut sheets	43
Sheets	46
ROLLS	47-48
Self-Grip rolls	47
Paper rolls	48
SANDING BLOCKS, KITS & HOSES	49-50
Sanding Blocks & hoses	49
Sanding Block kits	50



MACHINE SANDING

51-72

SANDING DISCS	52-67
Cyclonic Multi-Air discs & starter kit	52
Multi-Air discs	54
Mesh power discs	58
Multi-Air back-up pads & interfaces	59
Blue Fire discs	60
Norton Pro & Pro Plus discs	61
Norton Pro & Pro Plus smart repair discs	62
Norton Pro film discs	65
Gold Reserve discs	65
Self-grip back-up pads & interfaces	66
Dual Action Sander Pneumatic DASP	67
Vacuums & accessories	68

FINISHING

73-82

ROTOLO FOAM	74-76
Norton Pro Plus	74
Norton MAX	75
Norton Pro	76
Gold Reserve	76
BEARTEX NON-WOVEN	77-79
Rotolo rolls	77
BearTex hand pads & discs	78
Scuff Gel	79
Back-up pads	79
WATERPROOF SHEETS	80-81
Waterproof sheets	80
Sanding block for waterproof paper	80
SANDING SPONGES	82

CONTENTS

MASKING SOLUTIONS

83-92

TAPES

84-88

Orange & Gold tape	84
Challenger tape	85
Masking tape	86
Standard Foam Tape	86
Premium perforated trim tape	86
Polyethylene tape	87
Fine line tape	87
Double-sided attachment foam tape	87

MASKING FILM

89-90

Plastifilm	89
Dispenser & cutter for Plastifilm	90

PREMIUM KRAFT PAPER

91

NORTON PAINT SYSTEM

93-98

Disposable kits	94
Refill kits	95
Reusable hard cup	95
Starter kit	95
Mixing cups	95
Accessories	96



MICROFINISHING

99-110

NORTON ICE RANGE

100-104

Discs	100
Foam interfaces	102
Rosette discs & blocks	103
Norton Ice starter kit	104

LIQUID ICE COMPOUNDS

105-106

ACCESSORIES

107-109

Polishing heads	107
Clothes & Tack rags	108
Clay range	109

HEADLIGHT REPAIR KIT

110

ONEBOND SOLUTIONS

111-140

Adhesives for windscreen replacement	114
Adhesives & sealants for body repair	118
Applicator guns	125
Onebond chemicals, wipes, tapes, safety and care	129
Mixers & Nozzles	137
Accessories	139

PERSONAL PROTECTION EQUIPMENT

141-147

Masks & filter pad replacements	142
Safety Glasses	144
Gloves	146
Overalls	147



Transforming surfaces ...and beyond

From the initial metal working in repair processes to the final detailing and polishing, Norton provides the most powerful, precise, and user-friendly solutions to transform surfaces of car body repair.

And when choice and value are required, we provide the widest portfolio of abrasives and system components along with expert knowledge drawn from more than 135 years of experience. Norton are a true full-service, value partner. No matter the application, our passion is in delighting our customers, making them more productive and profitable, every day.

Transforming surfaces, reshaping the Automotive Aftermarket, together.



METAL WORKING

Norton offers products for cutting, grinding, surface preparation, reshaping, sanding, cleaning and rust and excess material removal from high-strength steel and automotive materials in the collision repair sector.

PRODUCT HIGHLIGHT: BLAZE RAPID STRIP

Removes rust, scale, old paint and composites quickly and efficiently leaving the surface prepared for the next step.

See page 25.



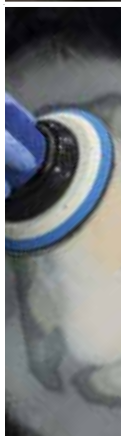
MANUAL SANDING

From aggressive removal of paint layers to fine sanding, and finishing. In panel repair and preparation, look no further than Multi-Air cut sheets with the original hole configuration from Norton, designed for maximum dust extraction.

PRODUCT HIGHLIGHT: MULTI-AIR PLUS (A975)

The best product for final sanding when used in conjunction with the Multi-Air sanding block.

See page 41.



MACHINE SANDING

Whether sanding bare metal, filler, primer, base coat, clear coat, plastics or composites, Norton makes life quicker and easier in the bodyshop. Film discs, foam backed discs, mesh abrasives and Cyclonic Multi-Air which offers innovation as the 'all-in-one' sanding system with the ultimate dust extraction on all surfaces.

PRODUCT HIGHLIGHT: MULTI-AIR CYCLONIC

Colour-coded discs and rolls made using premium abrasive grain, laser cut technology, an anti-clog layer, and foam backing make Cyclonic the new go-to system

See page 51.



FINISHING

Scratch and scuff removal during the final repair stages need quality products that can be relied upon to achieve a high-quality finish first time. Norton non-woven products, Rotolo Foam and waterproof sheets do just that.

PRODUCT HIGHLIGHT:

NORTON PRO PLUS ROTOLO FOAM

Pre-cut sheets with premium abrasive and foam backing gives a superior finish on flat and uneven surfaces thanks to the foam that absorbs the contours.

See page 73.



MASKING SOLUTIONS

Several tapes are available for masking applications which require high heat resistance, to more specialist jobs on edges and in apertures.

PRODUCT HIGHLIGHT:

NORTON PREMIUM TAPE

Resists high temperatures, conforms to contours, and leaves no residue when removed.

See page 83.



NORTON PAINT SYSTEM

A practical solution for preparing, mixing, and spraying paint. A faster, cleaner solution, the NPS saves on cleaning time and solvent usage and can be used without the hard cup, improving spraying visibility and providing a more comfortable experience.

See page 93.



MICROFINISHING

For a high gloss finish and mirror shine, Norton has many abrasives, compounds and accessories to choose from to make the polishing process fast and simple.

PRODUCT HIGHLIGHT: LIQUID ICE XTRA CUT

Achieve a polished finish on most common clear coats using only Liquid Ice Xtra Cut, single step process for great results.

See page 99.



ONEBOND SOLUTIONS

The world of OneBond is an emporium of adhesive knowledge, expertise, and contemporary solutions, powered by our understanding of your requirements whatever your sector.

PRODUCT HIGHLIGHT:

OneBond EP Power Metal 60 is a two-part toughened structural epoxy adhesive for use on metal. It offers high rigidity, strength, environmental and temperature resistance. For bonding and weld-bonding fenders, rear body panels, roofs, door reinforcements, door skins, bonnet skins and floor pans. It is also suitable to bond the bed panels and metal and composite side panels of vans, trucks and buses. It is non-conductive and provides corrosion protection.



PERSONAL PROTECTION EQUIPMENT

Norton offers a range of respiratory masks, gloves, glasses and overalls for protection in the bodyshop.

See page 141.

...FOR MORE INFORMATION VISIT
www.nortonabrasives.com



SAINT-GOBAIN

CYCLONIC
MULTI-AIR

THE ULTIMATE SANDING SOLUTION



A truly unique 'all-in-one' sanding solution combining cleaner working conditions with ultimate performance for a unique sanding solution for all applications.

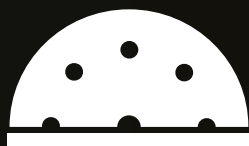


CYCLONIC MULTI-AIR

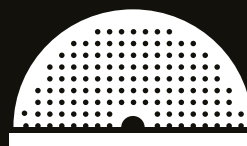
Thanks to the unique hole pattern based on cyclone formation, Norton Cyclonic improves productivity by up to 32% compared to conventional multi-hole sanding discs, with a 25% increase in dust extraction. Contributing to this increase is new laser-cutting technology meaning holes are cut into the disc, not punched, so discs are flatter, dust extraction is improved, and the abrasive surface area is increased for a more consistent scratch pattern and improved surface finish throughout the life of the disc.



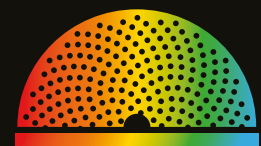
NO HOLE SANDING



VACUUM SANDING



MULTI-AIR SANDING



MULTI-AIR CYCLONIC SANDING



Ceramic grain combined with the No-Fil® formula provides a superior cut, greater productivity, and longer life than conventional discs.

The thin foam backing of finishing discs gives a wider contact area as the foam adapts to surface curves and contours for a smooth, consistent finish.

PRODUCT SPOTLIGHT

FASTER

Minimise your sanding time with four easy sanding steps.

Optional application stages for heavy-duty or final finishing operations when necessary.

SIMPLE

Colour-coded by application for quick and easy selection.

PERFECT SURFACE FINISH

Achieved using the latest Norton Cyclonic dust extraction system combined with a soft foam backing.



A SIMPLE APPLICATION PROCESS

	STEP	APPLICATION	SHAPE / BACKING	BACK-UP PAD	MACHINE / MANUAL	FINISHING GUIDE
	BLUE Optional	STRIPPING & LEVELLING (heavy-duty)	 Self-Grip	Hard	 5mm Orbit	80 / 100
	GREEN	1 STRIPPING & FILLER LEVELLING	 Self-Grip	Hard / Medium	 5mm Orbit	120 / 150
	RED	2 FILLER FINISHING	 Self-Grip	Medium	 5mm Orbit	220 / 240
	SALMON	3 PRIMER SANDING	 Micro Soft-Touch	Medium	 2.5mm Orbit	320 / 400
	FUCHSIA	4 PRIMER FINISHING	 Micro Soft-Touch	Medium / Soft	 2.5mm Orbit	500 / 600
	TURQUOISE Optional	FADEOUT & BLENDING	 Micro Soft-Touch	Soft	 2.5mm Orbit	800 / 1000

SEE PAGE 52 FOR THE FULL
NORTON CYCLONIC RANGE



POWERFUL DUST EXTRACTION

Sanding is traditionally dusty and messy. But, with Norton MeshPower™, you get powerful dust extraction for virtually dust-free sanding. This means a cleaner, healthier working environment, a better finish and a much more pleasant sanding experience.

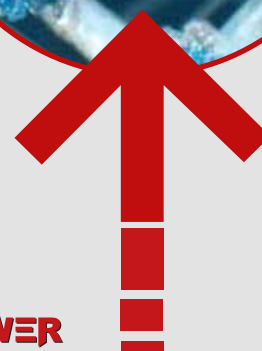
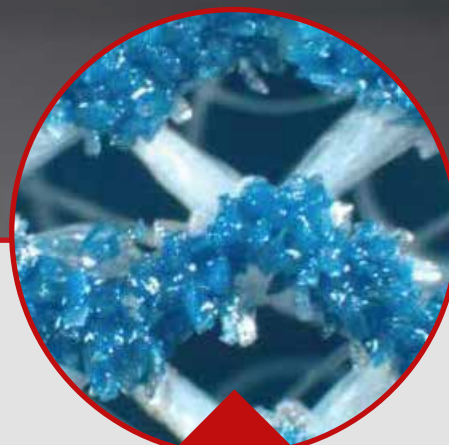
An alternative to traditional perforated paper discs, Norton MeshPower is a multi-functional abrasive, designed with thousands of holes created by the unique mesh matrix structure. This hole structure allows dust extraction in any application.





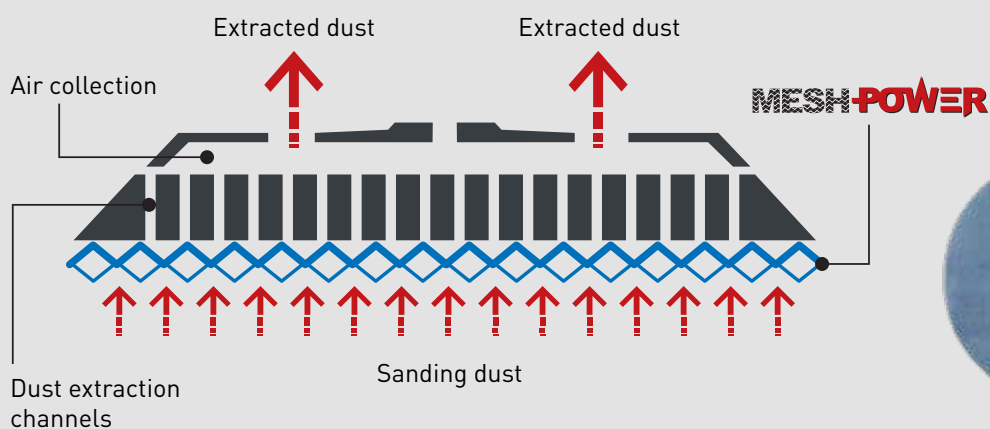
WHY CHOOSE A CERAMIC ABRASIVE?

Ceramic grain provides the ultimate material removal, best productivity, longest life and finest finish.



POWERFUL DUST EXTRACTION MEANS A CLEANER ENVIRONMENT

The open mesh construction of the backing allows dust particles to flow freely through thousands of tiny holes, creating a virtually dust-free sanding environment. Better for your health, better for your application and better for your business!



SEE PAGE 58 FOR THE FULL
NORTON MESHPOWER RANGE

LATEST PRODUCTS



ADHESIVES AND SEALANTS FOR AUTOMOTIVE AFTERMARKET

**DISCOVER OUR
NEW RANGE!**

ADHESIVES & SEALANTS FOR WINDSCREEN REPLACEMENT

Glass-bonding adhesives are widely used in the installation and replacement of automotive windscreens, back-lights, quarter glass and other automotive glass, including sun and panoramic roofs.



ADHESIVES FOR PLASTICS REPAIR

Adhesives are needed in order to repair cracks, scratches and holes in automotive exterior plastic parts, including bumpers, spoilers, tailgates and side mirrors.



ADHESIVES & SEALANTS FOR BODY REPAIR

Adhesives & sealants are required for sealing applications in cars and commercial vehicles, mainly for metal repair.



onebondadhesives.com



Onebond. UK



Onebond. UK



OneBond

See page 111

NORTON

SAINT-GOBAIN

BODYSHOP STORAGE AND ORGANISATION

Introducing two new customisable workstations to increase bodyshop efficiency by keeping all the necessary tools and materials **organised** and **easily accessible**.

The new **Smart Station** is a compact sanding system featuring an exclusive dispenser for Norton abrasives and holders for sanding machines, pads and mobile phone. Fasten it to the Norton Vacuum System and create a complete mobile sanding solution for a cleaner, safer and more efficient workspace.

The **Working Station** is a perfect companion for all your body shop jobs. Its durable construction and ergonomic handle allow you to move it everywhere you need. Compatible with all Norton solutions for efficient collision repair, finishing, and polishing, the **two-sided station** can be used by two operators simultaneously, so no time is wasted retrieving items from a cabinet.



See page 70

NORTON

SAINT-GOBAIN

BLAZE

**BLAZE YOUR WAY
TO GREATER PRODUCTIVITY**

NORTON MULTI-AIR BLAZE A995

Sharp design, smooth cut, fast finish, and ultimate strength are key characteristics of the new Multi-Air Blaze A995. Featuring the finest design essentials to help you achieve the best results, the A995 sanding discs deliver superior productivity and optimal dust extraction in car body repair.

See page 54

A FULL ABRASIVE OFFER

MANUAL OPERATIONS

PRODUCT	TOOL	APPLICATION				
		METAL	FILLER	PRIMER	PAINT	CLEAR COAT
CUT SHEETS	SANDING BLOCK	BLUE FIRE				
			NORTON PRO, MULTI-AIR & MULTI-AIR PLUS			
				BEARTEX HAND PADS & THINFLEX		
		MESHPOWER				
ROTOLO FOAM	HAND OR SANDING BLOCK			NORTON PRO, GOLD RESERVE		
SHEETS	HAND OR SANDING BLOCK	BEARTEX				
		Q775 FILM, NORTON PRO, GOLD RESERVE				
		BLACK ICE WATERPROOF PAPER				
ROLLS	HAND OR SANDING BLOCK	R222				
		H231/G131				
			CYCLONIC MULTI-AIR			
			NORTON PRO, GOLD RESERVE			
		MESHPOWER				
SPONGES	HAND			SOFT-TOUCH SPONGES		

MACHINE OPERATIONS

MACHINE OPERATIONS		APPLICATION					
PRODUCT	TOOL	METAL	FILLER	PRIMER	PAINT	CLEAR COAT	
THIN WHEELS	RIGHT ANGLE GRINDER	BLUE FIRE					
FIBRE DISCS		NORZON, METAL					
FLAP DISCS		BDX, VULCAN, SUPER BLEUE 4, NORSTAR, FLEXI-FLAP					
RAPID STRIP	RIGHT ANGLE OR DIE GRINDER	RS, RSF, RST, TR Plus					
SPEEDLOK	DIE GRINDER	BLAZE & XTREME MINI-FLAP DISCS & SPEEDLOK DISCS, BEARTEX					
CLOTH DISCS	ROTARY SANDER	NORZON					
CYCLONIC MULTI-AIR DISCS	ORBITAL SANDER	CYCLONIC MULTI-AIR					
MULTI-AIR DISCS	ORBITAL SANDER	MULTI-AIR BLAZE					
		MULTI-AIR NORZON					
		MULTI-AIR					
			MULTI-AIR				
MULTI-AIR SOFT-TOUCH DISCS	ORBITAL SANDER			MULTI-AIR			
				MULTI-AIR			
MESHPower DISCS	ORBITAL SANDER	MESHPower					
SELF-GRIP+ DISCS	ORBITAL SANDER	BLUE FIRE				NORTON ICE	
		NORTON PRO					
			NORTON PRO, NORTON PRO FILM, GOLD RESERVE				
					PURE ICE Q175, Q775 FILM		
MULTI AIR CUT SHEETS	ORBITAL SANDER	MULTI-AIR NORZON					
			MULTI-AIR				
MESHPower CUT SHEETS	ORBITAL SANDER	MESHPower					
POLISHING COMPOUNDS	RIGHT ANGLE GRINDER / POLISHER					LIQUID ICE	
SELF-GRIP DISCS	ORBITAL SANDER				NORTON ICE		
					SUPERFLEXIBLE Q775		

WE'RE MAKING IT EVEN EASIER TO ORDER OUR GREAT PRODUCTS

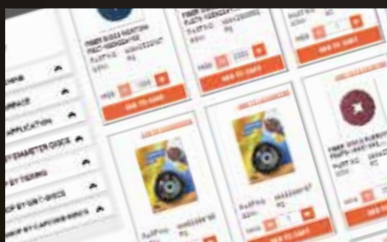


MyAbrasives

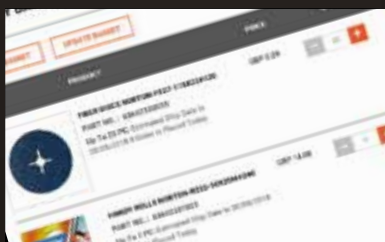
The online ordering system from Saint-Gobain Abrasives

Our user-friendly ordering system works very much like online retailers you use every day, easy to navigate and get what you need, whether ordering, tracking or research.

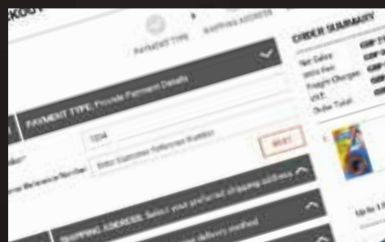
With MyAbrasives, the ordering process is so simple:



Search for your product



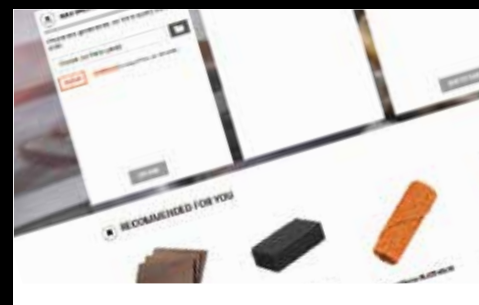
Add to basket



Go to checkout

ORDERING MADE EASY:

1. Detailed product information and specifications, including images and videos
2. Access to order confirmations, product availability and delivery lead times
3. Available from smartphones, tablets and PCs 24/7
4. Automatically creates a list of most frequently ordered products for ease of future ordering
5. Save favourite lists to make ordering quicker and easier



MYABRASIVES OFFERS GREATER FLEXIBILITY:

- **Product search:** you can search by UPC, name, category, EAN number and filter and sort search results, making it much easier for you to find what you need
- **Order history and re-ordering:** you'll be able to see your past orders across all platforms (EDI, ABx, phone and fax) and these can also be easily re-ordered. Invoices, debit/credit notes and shipping status will also be visible in the 'Order History' section so you can be sure all of your paperwork is safe in one place
- **Quotes:** you can request and track quotes in MyAbrasive rather than having to contact the customer services team separately
- **Saved orders:** you can save orders for future reference by putting multiple items in your cart and saving it, e.g. as 'Monthly Order'. You can also add a note to indicate the order frequency, e.g. 'order every month except December' and save it so you can re-order quickly and easily
- **Bulk orders:** if you need to make a bulk order, you can upload a CSV file directly into the system rather than having to search for each product individually
- **Recommended for you:** related products you may need to order
- **Extra support:** FAQs and how-to videos, or contact our dedicated helpline

Register today

To register call your local customer service team and start using MyAbrasive today.



Transforming
surfaces
...and beyond



DISCOVER MORE ABOUT
OUR PRODUCTS AT:

www.nortonabrasives.com

NORTON
SAINT-GOBAIN

EXCELLENCE TRAINING CENTRES

It is our goal to establish a long-term relationship with our customers, with a strong emphasis on sharing our professional skills, process knowledge and providing up-to-date information regarding industry developments.

Our Excellence Training Centres in France, Italy, Germany and Poland, are fully equipped facilities offering professional technical locations for hands-on training based on best practices in repair shops.

Our training sessions are held on a regular basis and are open to everyone! If you are interested in participating, please contact your local Norton representative to arrange a suitable date.



SUPPORTING SUSTAINABILITY IN THE ABRASIVES INDUSTRY

Mitigating climate change means decarbonising our economies, and here at Saint-Gobain, the goal is simple: by 2050, we must not emit any more carbon than we absorb. We must be carbon-neutral, we must preserve our planet's assets, such as water and rare earth, and we must limit the waste that we generate.

This commitment is rooted in a history of reducing our environmental impact, and it is inseparable from our ambition to provide our customers with solutions to decarbonise and reduce their environmental footprint. Our net-zero ambition is also a concrete expression of our purpose: making the world a better home!

SUSTAINABILITY IS AT THE CORE OF WHAT WE DO, WE HAVE CLEAR COMMITMENTS **BUILT AROUND FIVE PILLARS:**

SUSTAINABILITY AS A DRIVER FOR GROWTH



- Decarbonisation of our customers' applications
- By 2030, 100% of products covered by Environmental Product Declaration / Life Cycle Assessment (ISO 14040)
- Circular economy, recycling services and eco-innovation

LIMIT OUR ENVIRONMENTAL IMPACT



- By 2030, reduce energy consumption and CO₂ emissions by -33% (Scope 1 and 2)
- -50% water withdrawal and reuse by 2030
- Reduction of waste to landfill, and reuse and recycle
- Increased biodiversity and reduced pollution
- -80% of non-valorised residues by 2030

TAKE ACTIONS ACROSS THE SUPPLY CHAIN



- Reduction of -16% CO₂ value chain emissions by 2030 (Scope 3)
- Decarbonising our transportation
- 100% of packaging recyclable, >30% of recycled or bio-sourced packaging content by 2030

SOLUTIONS WITH END-USERS' SAFETY, HEALTH, COMFORT AND WELLBEING AT HEART



- Customer centricity on safety, health, comfort and wellbeing
- Surface solutions to reduce vibration, noise, dust and VOC
- Greener solutions that respect the planet and the people
- 100% REACH compliant

ENCOURAGE EMPLOYEE ENGAGEMENT



- Awareness and education programs
- Ambassador networks and employee ideation

To understand more and to see practical examples of the steps that we've taken and targets that we work to, for each of these five pillars, please ask your sales representative or visit:

www.nortonabrasives.com

METAL WORKING

CUTTING & GRINDING	18
Cutting discs	
Grinding discs	
PANEL PREPARATION & WELD GRINDING	21
Fibre discs	
DEBURRING & RUST/PAINT REMOVAL	23
Flap discs	
Rapid Blend discs	
CLEANING	25
Rapid Strip discs	
High strength discs	
QUICK CHANGE DISCS FOR SMALL AREAS	28
Plain discs	
Mini flap discs + Flexi flap discs	
Rapid Strip discs	
Rapid Blend discs	
Rapid Prep discs	
Mini Grinder & Kit	
SANDING HARD TO REACH AREAS	36
File belts	
Handy rolls	
STEP DRILLS, CARBIDE BURRS, WIRE BRUSHES	39
Step drills	
Carbide burr kit	
Hand brushes	

CUTTING & GRINDING

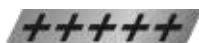
Designed for all rough applications including: weld removal, surface preparation, metal removal, reshaping and cutting rusted and corroded materials. Norton cutting and grinding discs are the choice of the professional, cutting quickly and comfortably.



BLUE FIRE CUTTING DISCS



BLUEfire



TYPE 41

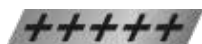


- Regarding 1.0 and 1.6mm thick discs, high-performance abrasive grain yields up to 50% more cuts than standard aluminium oxide products
- Strong bond system in disc formula provides longer life, reduces workpiece burn and lowers the need for deburring
- Wide range of disc sizes available for cutting and grinding using a straight grinder or angle grinder in small or hard-to-reach areas

DIMENSIONS D x T x B (mm)	MAX SPEED (m/sec)	SPECIFICATION	ART. NO.	PK QTY
50 x 1 x 6.35	80	A 60 T-BF41	66252842745	50
50 x 2 x 6.35	80	A 60 T-BF41	66252842746	50
63 x 1 x 6.35	80	A 60 T-BF41	66252828238	50
63 x 1 x 10	80	A 60 T-BF41	66252828195	50
63 x 2 x 6.35	80	A 60 T-BF41	66252828239	25
76 x 1 x 6.35	80	A 60 T-BF41	66252828240	50
76 x 1 x 10	80	A 60 T-BF41	66252828241	50
76 x 1.6 x 10	80	A 46 T-BF41	66252828242	50
76 x 2 x 6.35	80	A 60 T-BF41	66252828243	25
76 x 2 x 8	80	A 60 T-BF41	66252828244*	25
76 x 2 x 10	80	A 60 T-BF41	66252828245	25
100 x 1 x 10	80	A 60 T-BF41	66252828246	50
100 x 1 x 16	80	A 60 T-BF41	66252828247	50

* Made-to-order

BLUE FIRE CUTTING DISCS



TYPE 41



DIMENSIONS D x T x B (mm)	MAX SPEED (m/sec)	SPECIFICATION	ART. NO.	PK QTY
115 x 1 x 22.23	80	A 60 T-BF41	66252828255	25
125 x 1 x 22.23	80	A 60 T-BF41	66252828256	25
125 x 1.6 x 22.23	80	A 60 T-BF41	66252828257	25



TYPE 41



DIMENSIONS D x T x B (mm)	MAX SPEED (m/sec)	SPECIFICATION	ART. NO.	PK QTY
115 x 1 x 22.23	80	C 60 T-BF41	66252828253	25
125 x 1 x 22.23	80	C 60 T-BF41	66252828254	25

BLUE FIRE GRINDING DISCS



TYPE 01



DIMENSION TYPE 01 D x T x B (mm)	MAX SPEED (m/sec)	SPECIFICATION	ART. NO.	PK QTY
50 x 6 x 6.35	80	A 24 R-BF01	66252828248	10
63 x 6 x 10	80	A 24 R-BF01	66252828249	10
76 x 7 x 10	80	A 24 R-BF01	66252828250	10



TYPE 27

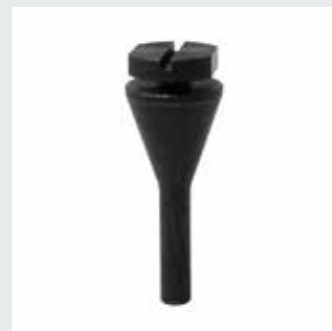


DIMENSIONS D x T x B (mm)	MAX SPEED (m/sec)	SPECIFICATION	ART. NO.	PK QTY
115 x 6 x 22.23	80	A 24 R-BF27	66252828251	10
125 x 6 x 22.23	80	A 24 R-BF27	66252828252	10

SPINDLES

- Spindles for use on straight grinders
- These products guarantee correct mounting of cutting discs and grinding wheels, even when the wheel arbour does not match the original machine

SIZE	ART. NO.	PK QTY
6mm	07660739614	1
8mm	07660739616	1
10mm	07660739615	1





STARLINE CUTTING AND GRINDING DISCS +++



- Good material removal and cut rate
- For general trade and general usage

DIMENSIONS D x T x B (mm)	MAX SPEED (m/sec)	SPECIFICATION	ART. NO.	PK QTY
115 x 1 x 22.23	80	A 60 R-BF41	66252837243	25
115 x 1.6 x 22.23	80	A 46 R-BF41	66252837244	25
115 x 2.5 x 22.23	80	A 30 P-BF41	66252837249	25
125 x 1.0 x 22.23	80	A 60 R-BF41	66252837245	25
125 x 1.6 x 22.23	80	A 46 R-BF41	66252837246	25
125 x 2.5 x 22.23	80	A 30 P-BF41	66252837250	25
180 x 1.6 x 22.23	80	A 46 R-BF41	66252837247	25
180 x 2.5 x 22.23	80	A 30 P-BF41	66252837251	25
230 x 1.9 x 22.23	80	A 46 S-BF41	66252843278	25
230 x 2.0 x 22.23	80	A 36 R-BF41	66252837248	25
230 x 2.5 x 22.23	80	A 30 P-BF41	66252837253	25
115 x 3.2 x 22.23	80	A 30 P-BF42	66252837275	25
125 x 3.2 x 22.23	80	A 30 P-BF42	66252837276	25
230 x 3.2 x 22.23	80	A 30 P-BF42	66252837278	25



DIMENSIONS D x T x B (mm)	MAX SPEED (m/sec)	SPECIFICATION	ART. NO.	PK QTY
115 x 6.4 x 22.23	80	A 24 Q-BF27	66252837263	10
125 x 6.4 x 22.23	80	A 24 Q-BF27	66252837264	10
180 x 6.4 x 22.23	80	A 24 Q-BF27	66252837268	10
230 x 6.4 x 22.23	80	A 24 Q-BF27	66252837269	10



PNEUMATIC STRAIGHT CUT-OFF KIT

- Kit designed for quick cutting in collision repair applications
- The machine is delivered with a fixed safety guard and a soft grip to prevent discomfort. It is lightweight, only 0.8kg, and with low noise and low air consumption
- All included Norton Blue Fire wheels are 76mm to fit the 3" machine
- High-performance cutting disc 1.0mm, for more cuts and longer disc life
- Metal/inox 7.0mm grinding disc designed for rough applications

DESCRIPTION	QTY IN KIT	ART. NO.
Norton straight cut-off tool	1	
Norton Blue Fire inox cutting-off wheel for straight grinder	50	
Norton Blue Fire inox grinding wheel for straight grinder	10	78072756398
Norton standard glasses	1	
Norton tool bag	1	

PANEL PREPARATION & WELD GRINDING

Weld grinding and stock removal is often required during major collision repair jobs. Norton offers a range of fibre discs and self-grip discs for medium and heavy material removal from metal.



NORZON FIBRE DISCS F827



- Sharp NorZon grain provides fast cutting action and high-stock removal of old paint and rust, smoothing down welding beads, light deburring and blending
- The 0.8mm fibre backing and full resin bond system make the disc strong, flexible and long-lasting
- The fibre discs are impregnated with active cooling agents, which prevent the workpiece from burning

GRIT	115 x 22mm	125 x 22mm	180 x 22mm	PK QTY
36	63642539615	63642536483	63642533063	25
50	69957360053	63642539620	63642533064	25
60	63642539616	69957360057	63642533065	25
80	63642539617	63642539622	63642533066	25
120	63642533055	63642533056	63642533068	25



NorZon

MOUNTING

Use with a backing pad on an angle grinder and use a tightening nut to ensure correct fixing to the machine.



NORTON METAL F100



- Tough, aluminium oxide grain and additional grinding additives make F100 ideal for steel and metal alloys
- The 0.8mm/0.6mm thick fibre backing provides good product life in metal removal applications

MOUNTING

Use with a backing pad on an angle grinder and use a tightening nut to ensure correct fixing to the machine.

GRIT	115 x 22mm	125 x 22mm	180 x 22mm	PK QTY
36	66623385741	66623385768	66623385760	25
40	66623385745	66623385770	66623385752	25
50	66623385747	66623385773	66623385793	25
60	66623385748	66623385775	66623385749	25
80	66623385750	66623385776	66623385746	25
120	66623385757	66623385779	66623385739	25

BACKING PADS

- Suitable for F827 & F100
- M14 nut - medium hardness



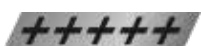
DIMENSIONS	DENSITY	ART NO.	PK QTY
115 x 22mm	Medium	69957382825	5
125 x 22mm	Medium	69957382826	5
180 x 22mm	Medium	69957382827	5

DEBURRING & RUST/PAINT REMOVAL

To help reduce processing time and lower costs, Norton flap discs are engineered for applications from light stock removal to blending, providing a high-quality finish every time.



SUPER BLEUE 4 FLAP DISCS



- Blended SG ceramic and NorZon abrasive grain provides the ultimate sharp cutting performance, even with less pressure applied to the machine
- Cloth backing provides strength and durability for aggressive applications
- Fibreglass back pad supports longer product life and a consistent finish

GRIT	115 x 22mm	125 x 22mm	PK QTY
40	63642519005	63642519040	10
60	63642519006	63642519050	10
80	63642519025	63642519054	10



**SUPER
BLEUE 4**

MOUNTING

Fits directly on angle grinders which have a tightening nut.



MOUNTING

Fits directly on angle grinders which have a tightening nut.

VULCAN FLAP DISCS ++++



- Self-sharpening zirconia grain provides aggressive stock removal when needed and with lighter pressure, deburrs, blends and removes old paint layers and corrosion on the periphery or interior of doors and wheel arches
- Strong cotton cloth backing provides strength, flexibility and wear resistance
- Optimised flap configuration and increased abrasive density make this range ideal for all low and medium-pressure applications on all metal types

GRIT	115 x 22mm	125 x 22mm	PK QTY
40	63642502311	63642502315	10
60	63642502312	63642502317	10
80	63642502313	63642502318	10
120	63642502314	63642502326	10



MOUNTING

Fits directly on angle grinders which have a tightening nut.

VORTEX RAPID BLEND DISCS ++++

- Combination of high-performance grain and unitised construction means finishing time is reduced and part quality is increased
- Thick nylon web resists loading, shedding and provides long product life
- 2-in-1 action; can cut like an 80 grit flap disc and finish like a finishing disc
- The undersized backing plate means the disc can be used for longer before being replaced, reducing the total abrasive cost

DIMS	CAP CODE	MAX RPM	GRADE	ART. NO.	PK QTY
115 mm	U2305	12000	VORTEX 5AM	66254429268	10
125 mm	U2305	12000	VORTEX 5AM	66254496323	10

CLEANING

Make light work of removing unwanted coatings and rust from metallic components with this range of products for stripping and cleaning.

This range of Rapid Strip discs have a strong open web structure that combines aggressive stock removal with a cool, conformable action that will not damage the workpiece.

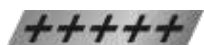


BLAZE
RAPID STRIP

- Nylon fibre composition, impregnated with high-performance ceramic abrasive grain provides flexibility, so the discs do not gouge the work surface, instead shaping to its contours
- The open structure between the fibres prevents clogging and reduces heat build-up for a great finish, first time
- Cut costs by replacing some processes; multiple applications can be carried out with only one disc
- Leaves the surface thoroughly cleaned to ensure excellent adhesion for the next stage of the process



BLAZE RAPID STRIP WHEELS



- For use on flexible shaft grinders, straight grinders and drills
- Ideal for corners and tight spaces
- Cut costs by replacing some processes; multiple applications can be carried out with only one disc
- Leaves the surface thoroughly cleaned to ensure excellent adhesion for the next stage of the process



DIMENSIONS (mm)	GRADE	MAX RPM	ART. NO.	PK QTY
100 x 13 x 12	Extra coarse	8000	66623304856	25
150 x 13 x 12	Extra coarse	8000	66261099378	15



BLAZE RAPID STRIP SPEEDLOK DISCS **+++++**



- For use on flexible grinders, straight grinders and drills
- Ideal for rust removal from small intricate areas

DIMENSIONS (mm)	GRADE	MAX RPM	ART. NO.	PK QTY
100	Extra coarse	8000	66623303921	5

MOUNTING

Use with TR+ holder, order separately



BLAZE RAPID STRIP DISCS **+++++**

- Depressed centre disc for use on an angle grinder to work on large surfaces

DIMENSIONS (mm)	CAP CODE	GRADE	MAX RPM	ART. NO.	PK QTY
115 x 22	R9101	Extra coarse	12000	66623303783	10
125 x 22	R9101	Extra coarse	11000	66623303916	10
178 x 22	R9101	Extra coarse	8000	66623303920	10



BEARTEX HIGH STRENGTH DISCS **+++**

- Abrasive and nylon formulation won't tear when used on burrs and sharp edges
- Smear-proof resin binders help to produce a great finish every time without the need for rework

DIMENSIONS (mm)	GRADE	ART. NO.	PK QTY
100 x 10 x 8	Medium	66254429562	10

BearTex

WHEEL HOLDER

- Tool holders for Rapid Strip discs



DIMS (mm)	ART NO.	PK QTY
100 x 13 x 12	07660707022	10
150 x 13 x 22	07660707023	12

TR+ HOLDER

- Suitable for Rapid Strip discs
- For 100mm Speedlock TR+ discs



ART. NO.	PK QTY
63642586196	1



- The nylon fibre composition of the wheel, impregnated with abrasive, gives Rapid Strip wheels flexibility so they do not gouge the work surface, instead shaping to its contours
- The open structure between the fibres prevents clogging and reduces heat build-up for a great finish, first time
- Good material removal for applications where less pressure is required



RAPID STRIP SPEEDLOK DISCS



- For use on flexible shaft grinders, straight grinders and drills
- Ideal for corners and tight spaces
- Good material removal for applications where less pressure is required

DIMENSIONS (mm)	GRADE	ART. NO.	PK QTY
100	Coarse	63642585751*	5

* Made-to-order



RAPID STRIP WHEELS RSF



- Depressed centre disc for use on an angle grinder to work on large surfaces

DIMENSIONS (mm)	GRADE	MAX RPM	ART. NO.	PK QTY
115 x 22	Coarse	11000	63642585732	5
115 x 22	Coarse	12000	66261009649	10
125 x 22	Coarse	8500	63642585749	5
125 x 22	Coarse	12000	66261030655	10



RAPID STRIP WHEELS RST



- For use on flexible shaft grinders, straight grinders and drills
- Ideal for corners and tight spaces
- Good material removal for applications where less pressure is required

DIMENSIONS (mm)	GRADE	ART. NO.	PK QTY
100 x 13 x 6	Coarse	63642557742	10
100 x 25 x 6	Coarse	63642557745	5
150 x 13 x 8	Coarse	63642557743	10



QUICK CHANGE DISCS FOR SMALL AREAS

Known as 'Quick Change Discs' for their convenience and speed during disc changeover, these mini discs have a special fastening system, which enables discs to be changed quickly so no time is wasted during the application process. Designed for blending, breaking edges and removing parting lines and machine marks the discs are small in diameter, ideal for hard-to-reach areas and mild contours as well as small, flat surfaces.



BLAZE

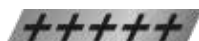
MACHINES

For use on pneumatic tools and pencil grinders.

MOUNTING

TR: Roll-on/roll-off system using a nylon threaded male button on a pad (TR) with spindle.

BLAZE X-TREME LIFE DISCS R980



- Premium ceramic grain delivers powerful cutting performance on stainless steel, inconels, chromium cobalt and titanium, even at medium pressure
- Premium ceramic alumina abrasive grain provides a cool, fast cut and long product life
- Supersize layer contains active filler, which promotes cool cutting and longer product life

DIA (mm)	GRIT	ART. NO.	PK QTY
50 mm	36	63642597039	50
	50	63642597045	50
	60	63642597050	50
	80	63642597052	50
75 mm	36	63642597053	50
	50	63642597057	50
	60	63642597060	50
	80	63642597062	50

BLAZE F980 +++++



- Patented ceramic grain delivers an outstanding cut rate, which significantly outperforms similar competitor products
- The self-lubricating, advanced supersized treatment reduces heat build-up, loading and glazing on a stainless steel, titanium and super alloys. High-performance resins offer superior grain retention, which extends the product life and keeps the disc effective for longer

DIA (mm)	GRIT	ART. NO.	PK QTY
50 mm	36	66261058704	25
	50	66261058705	25
	60	66261058706	25
	80	66261058707	25
75 mm	36	66261058708	25
	50	66261058709	25
	60	66261058711	25
	80	66261058712	25



BLAZE

MACHINES

For use on pneumatic tools and mini angle grinders.

MOUNTING

TR: Roll-on/roll-off system using a nylon threaded male button on a pad (TR) with spindle.

NORZON DISCS R884 +++++



- Premium self-sharpening NorZon grain delivers fast-cutting capability and high stock removal rates
- The SpeedLok fixing system makes changing the discs quick and easy, reducing process time
- Grinding, blending and finishing are all possible using the same tool, as NorZon discs are available in a wide range of grit sizes

DIA (mm)	GRADE	ART. NO.	PK QTY
50 mm	36	63642560882	50
	50	69957389455	50
	60	63642556396	50
	80	63642560884	50
	120	63642560885	50
75 mm	36	63642560886	50
	50	69957389465	50
	60	63642560887	50
	80	63642560888	50
	120	66261137003	50



NorZon

MACHINES

For use on pneumatic tools and mini angle grinders.



BLAZE

MACHINES

For use on pneumatic tools and mini angle grinders.

BLAZE MINI FLAP DISCS R980

+++++



- A mini version of the flap disc, ideal for cleaning and removing metal from flanges, panels, and finishing prior to applying primer
- Extra heavy-duty plastic backing supports aggressive applications where more pressure is required
- Supersize layer contains active filler for cool cutting and long product life

GRIT	50mm	RECOMMENDED BACK UP PAD	PK QTY
40	66261120104		10
60	66261120109	63642556629	10
80	66261120110		10



X-TREME

MACHINES

For use on pneumatic tools and mini angle grinders.

X-TREME MINI FLAP DISCS R828

+++++



- Ideal for cleaning, removing metal and finishing welds before applying primer
- NorZon grain provides high stock removal rates with medium to high pressure
- The backing system allows flexibility in blending and finishing operations and the small size can access hard-to-reach areas

GRIT	50 mm	75 mm	RECOMMENDED BACK UP PAD	PK QTY
40	66261180892	63642527476		10
60	66261180893	66261180904	63642556629	10
80	66261180894	63642527482		10

X-TREME MINI-FLEXI FLAP DISCS

R828 ++++



- Blend and finish small curved surfaces and contours with the flexible flap construction, which makes light work of small welds, rust and metal
- NorZon grain provides high stock removal rates with medium to high pressure
- The backing system allows flexibility in blending and finishing operations and the small size can access hard-to-reach areas

GRIT	50 mm	PK QTY
40	66261180889	10
60	66261180890	10
80	66261180891	10



MACHINES

For use on pneumatic tools and mini angle grinders.

BLAZE RAPID STRIP +++++



- Heavily coated with super-sharp ceramic alumina grains, which ensures this disc will last twice as long as competitor products
- Use for multiple operations, including stripping, cleaning and finishing; provides a comparable finish to a medium surface conditioning disc
- The open structure will not shed on rusted surfaces or load on soft metals

Grit	GRADE	ART. NO.	PK QTY
50	Extra coarse	66623303912	25
75	Extra coarse	66261096557	25



BLAZE
RAPID STRIP

MOUNTING

Roll-on/roll-off system using a nylon threaded male button on a pad

RAPID STRIP ++++



- The flexibility of Rapid Strip wheels prevents them from causing damage to the work surface, allowing them to conform to its contours
- The open structure between the fibres prevents clogging and reduces heat build-up for a great finish, first time
- Good material removal for applications where less pressure is required

DIMENSIONS (mm)	GRADE	ART. NO.	PK QTY
50 mm	Extra coarse	63642588173	10
75 mm	Extra coarse	63642588175	10



Rapid
STRIP

MOUNTING: TR: Roll-on/roll-off system using a nylon threaded male button on a pad



VORTEX
RAPID BLEND

VORTEX RAPID BLEND OPEN



- An advanced grain technology delivers a controlled cut-rate, consistent finish to the workpiece and a long product life that results in fewer disc changes
- The open web structure allows the operator to blend in three-dimensions; using the face, edge and back of the disc
- Open web structure avoids loading, even on soft metals

GRIT	50 mm	75 mm	PK QTY
Medium	66254497067	66254497068	25

MOUNTING: TR: Roll-on/roll-off system using a nylon threaded male button on a pad



VORTEX
RAPID PREP

VORTEX RAPID PREP SCM



- Features a thick layer of specialised Vortex grain, which extends product life and eliminates grit sequences by combining the cutting speed of a coarse grit and the finishing qualities of a fine grit
- The advanced resin system and specialised Vortex grain imparts a superior smear-free finish and will not load on aluminium and other similar soft metals

DIA (mm)	CAP CODE	GRADE	TR	PK QTY
50 mm	S2103	Extra coarse	66623378336	50
	S2203	Coarse	66623378340	50
	S2303	Medium	66623378342	50
	2403	Fine	66623378345	50
	S2503	Very fine	66623378347	50
75 mm	S2103	Extra coarse	66623378337	25
	S2203	Coarse	66623378341	25
	S2303	Medium	66623378343	25
	2403	Fine	66623378346	25
	S2503	Very fine	66623378348	25

MACHINES

For use on pneumatic tools and mini angle grinders.

MOUNTING

TR: Roll-on/roll-off system using a nylon threaded male button on a pad (TR) with spindle.

RAPID PREP AO SCM ++++



- The open structure resists loading on softer metals, so the disc can be used for longer before being changed, reducing down time and overall abrasive cost
- A high content of abrasive throughout the disc means the cut rate is consistently high throughout its life
- A flexible disc which conforms to contours



Rapid
PREP

MACHINES

For use on pneumatic tools and mini angle grinders.

DIA	CAP CODE	GRADE	TR	PK QTY
50 mm	S2108	Extra coarse	66623378355	50
	S2208	Coarse	66623378359	50
	S2308	Medium	66623378363	50
	S2408	Fine	66623378366	50
	S2508	Very fine	66623378372	50
75 mm	S2108	Extra coarse	66623378356	50
	S2208	Coarse	66623378360	50
	S2308	Medium	66623378364	50
	S2508	Very fine	66623378373	50
	S2408	Fine	66623378382	50

MINI ANGLE GRINDER

- Model: Norton Mini Angle grinder 50mm (2")
- 22.000 MAX RPM (0.45 HP)
- Designed for use with the quick-change back-up pad, SpeedLok and mini flap discs
- Use with 38mm and 50mm quick change sanding discs and spindle mounted sanding specialties only. The accessories must have a rated speed greater than the speed marked on the tool



DESCRIPTION	ART NO.	EXHAUST DIRECTION	THROTTLE TYPE	AIR CONSUMPTION	COLLET CHUCK	WEIGHT OF TOOL
50mm (2") 22.000 MAX RPM (0.45 HP) mini angle grinder	66261177765	Rear	Level	85 l/min	6mm	0.742 kg

APPLICATION TIPS:



- Air tools require regular lubrication throughout the life of the tool. The air motor and bearing use compressed air to power the tool. As moisture in compressed, air will rust the air motor, therefore it must be lubricated daily. An inline oiling device is recommended.



- This is an **UNGUARDED** tool and should **NEVER** be used with cut-off discs or other bonded abrasive grinding wheels. Do not use any product with a maximum RPM rating lower than the tool's marked RPM.

MINI ANGLE GRINDER KIT



- Ideal for metal car bodywork; the kit contains an assortment of abrasive SpeedLok discs of the most popular grades for stripping, deburring and surface blending, and the Norton mini right-angle grinder
- The Norton mini grinder is compact, lightweight and ideal for use on small or awkward areas.
- The SpeedLok quick change system means discs can be changed quickly, reducing downtime and speeding up the job

DESCRIPTION	QTY IN KIT	ART. NO.
50mm Quick Change Holder TR	1	69957300298
50mm Vortex Rapid Prep SCM medium discs	10	
50mm Blaze F980 P36 discs	25	
50mm Blaze Rapid Strip extra coarse discs	10	
Tool bag	1	
Norton mini right angle grinder	1	



MINI ANGLE GRINDER KIT

STRIPPING TO BLENDING METAL

INCLUDES MACHINE & ABRASIVES (50mm)



- The kit contains an assortment of abrasive SpeedLok discs of the most popular grades for stripping, deburring and surface blending, and the Norton mini right-angle grinder
- The Norton mini grinder is compact, lightweight and ideal for use on small or awkward areas
- The SpeedLok quick change system means discs can be changed quickly, reducing downtime and speeding up the job
- All products come in a handy Norton tool bag, which can be reused

DESCRIPTION	QTY IN KIT	ART. NO.
Mini angle grinder Ø 50mm [2"] 22,000 MAX RPM [0.45 HP]	1	78072707340
Speedlok Blaze Ø 50mm R980 P36	5	
Speedlok Blaze Ø 50mm R980 P50	5	
Speedlok Blaze Ø 50mm R980 P60	5	
Speedlok Blaze Ø 50mm R980 P80	5	
Speedlok Blaze Ø 50mm F980 P36	5	
Speedlok Blaze Ø 50mm F980 P50	5	
Speedlok Blaze Ø 50mm F980 P60	5	
Speedlok Blaze Ø 50mm F980 P80	5	
Vortex Rapid Blend Ø 50mm	5	
Rapid Strip Blaze Ø 50mm TR	5	
High strength medium disc Ø 50mm	5	
Pad for mini angle grinder Ø25 x 6mm - medium	1	
Pad for mini angle grinder Ø50 x 6mm - hard	1	
Safety glasses – standard	1	
Norton bag	1	

QUICK CHANGE DISC HOLDER TR

- TR ATTACHMENT: Roll-on/roll-off system using a nylon threaded male button on a pad (TR) with spindle

TR/TS	DIMS	Medium	Hard	PK QTY
TR	50 mm	07660717817	63642586931	1
TR	38 mm	63642556629		1
	75 mm	63642556631	66254401460	1



QUICK CHANGE DISC HOLDER TR+

- Suitable for Rapid Strip discs
- For 100mm Speedlock TR+ discs

DIMS	DENSITY	ART. NO	PK QTY
6 mm	Hard	63642586196	1



FILE BELTS

Narrow width multi-purpose belts for sanding hard-to-reach areas. These belts are designed with ceramic grain to offer the best productivity and efficiency. File belts can be used for paint removal, cleaning, removing rust, sanding welding points and much more.



PNEUMATIC FILE BELT SANDER

- The Norton pneumatic file belt sander makes life easier when used in hard-to-reach and awkward applications and areas
- Use with Norton file belts for stock removal, deburring or surface preparation and defect removal on corners, contours and tight areas
- Small but powerful file belt sander with 0.5 hp motor, for a mighty output
- Ergonomic soft grip improves manoeuvrability and reduces operator fatigue



DESCRIPTION	ART NO.	BELT SIZE	HORSEPOWER	FREE SPEED	RECOMMENDED OPERATING PRESSURE	TOOL WEIGHT
Pneumatic file belt sander	77696091766	10x330mm	0.5	18,000rpm	6.2 bar	0.82 kg

PNEUMATIC FILE BELT KIT

- The kit contains a wide assortment of premium ceramic and non-woven file belts, complete with pneumatic file belt sander
- The ultimate solution for all applications from removal of rust and corrosion, deburring, blending and finishing panels
- Machine is 10x330mm. All belts are 10x300mm to fit the machine

DESCRIPTION	QTY IN KIT	ART. NO.
File belt machine	1	
File belt R929 P60	20	
File belt R929 P80	20	
File belt 10x330mm BearTex: Coarse	10	78072707299
File belt 10x330mm BearTex: Medium	10	
File belt 10x330mm BearTex: Fine	10	
Norton tool bag	1	



FILE BELTS R929 +++++

- Combined SG and aluminium oxide abrasive grain provides an outstanding cut-rate even at low to medium pressure and imparts an excellent surface finish
- Featuring a strong polyester cloth backing and phenolic bond with active fillers for a cool and fast cut

GRIT	20mm x 520mm	10mm x 330mm	PK QTY
40	66623303272	66623303110	10
60	66261029755	66261144369	10
80	66623303275	66623303270	10
120	66623303276	66623303271	10



RAPIDPREP SURFACE +++++ CONDITIONING FILE BELTS

- Strong synthetic mesh and aluminium oxide abrasive bonded together with a smear-resistant adhesive
- Open construction of non-woven material for tough cutting action without clogging or loading
- Ideal for removing paint, rust, adhesives, coatings and sealant corrosion in hard-to-access areas

GRADE	10mm x 300mm	PK QTY
Coarse	69957360172	10
Medium	63642578004	10
Very Fine	69957360176	10



HANDY ROLLS

Great for manual sanding operations especially on curved surfaces thanks to the flexibility of the cloth backing. Available in grades from stripping to finishing.



HANDY ROLLS R222

- Aluminium oxide abrasive is sharp enough to remove material with manual pressure
- Cloth backing provides flexibility for sanding round pipes, contours and curves and can also be torn easily to size
- Resin bond system promotes excellent grain adhesion for applications from deburring to blending and finishing

GRIT	38mm x 25m	PK QTY
40	63642531828	1
50	63642531826	1
60	63642531824	1
80	63642531821	1
100	63642531817	1
120	63642531812	1
150	63642531809	1
180	63642531806	1
220	63642531803	1
240	63642531800	1
280	63642536425	1
320	63642531797	1
400	63642531794	1
600	63642539150	1

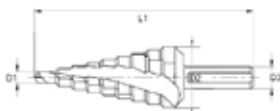
STEP DRILLS, CARBIDE BURRS, WIRE BRUSHES

Drilling, cleaning and removing rust, paint, corrosion and weld spatters.



NEW STEP DRILLS HSSM2-TIN **++++**

- Ideal for drilling repetitive holes in metal sheets or tubes
- Fast penetration, centre and drill in one operation
- Works optimally on steel, cast iron, brass and plastics
- Also can be used on stainless steel and bronze
- Covers most common materials and hole dimensions



$L_1 \times D_1 \times D_2 \times D_3$ (mm)	STEPS	HOLE DIAMETERS (mm)	MAX HOLE DEPTH (mm)	PK QTY	ITEM ART NO.	ART NO.
65x4x12x6	9	4-5-6-7-8-9-10-11-12	3	1	78072765476	
75x4x20x8	9	4-6-8-10-12-14-16-18-20	4	1	5539553840	5539553847
100x4x30x10	14	4-6-8-10-12-14-16-18-20-22-24-26-28-30	4	1	5539553845	



NEW X-TREM CUT 5 **++++** CARBIDE BURR KIT

- Longer life, faster stock removal and better finish than double-cut carbide burrs
- For use on steel, stainless steel, cast iron, nickel alloys, cobalt alloys and titanium
- Ideal for fast weld removal and cleaning

SHAPE	D ₁ xL ₁ xD ₂ xL ₂ (mm)	ART NO.	PK QTY	ART NO.
A	12x25x6x70	78072753479	1	78072756854
C	12x25x6x70	78072753481	1	
D	12,7x10,8x6x,56	78072756783	1	
F	12x25x6x70	78072753486	1	
L	12x30x6x75	78072756853	1	



NEW BRUSHES **+++** WITH PLASTIC HANDLE

- Hand brush for cleaning works in hard-to-reach areas
- Ergonomic plastic grip for better comfort in use

L ₁ xL ₂ xL (mm)	NUMBER OF ROWS	PK QTY	ART NO.
PLASTIC HAND NORMAL STEEL STRAIGHT WIRE 0.30 mm			
265x140x25	1R	12	66254405470
PLASTIC HAND STAINLESS STEEL STRAIGHT WIRE 0.30 mm			
265x140x25	1R	12	66254405471
PLASTIC HAND BRASS CRIMPED WIRE 0.30 mm NON SPARK			
265x140x25	1R	12	66254405473



NEW NON SPARK **++++** HAND BRUSH

- For precision cleaning operations in environments where 'traditional' wire brushes may create sparks

L ₁ xL ₂ xL (mm)	WIRE	ROWS	PK QTY	ART NO.
SPB				
200x18x45	0.20	3x6R	12	66254405474



MANUAL SANDING

PRE-CUT ROLLS

Cyclonic Multi-Air pre-cut rolls

42

CUT SHEETS & SHEETS

Cut sheets

Sheets

43

ROLLS

Self-grip rolls

Paper rolls

47

SANDING BLOCKS, KITS & HOSES

Sanding blocks

Hoses

Sanding block kits

49

MANUAL SANDING

PRE-CUT ROLLS

Norton Cyclonic pre-cut rolls are made using the latest technology to ensure that each stage of sanding provides the best finish for the next stage of the process, minimising sanding time, increasing productivity, and providing the perfect surface finish prior to painting.



CYCLONIC
MULTI-AIR

As part of the Norton Cyclonic Sanding System, these rolls provide the best solution for panel preparation, from filler levelling to primer sanding.

FOR MORE INFORMATION ABOUT CYCLONIC, SEE PAGE 06.



CYCLONIC
MULTI-AIR

CYCLONIC MULTI-AIR PRE-CUT ROLLS **+++++**



- As part of Cyclonic sanding system, the colour-coded backing represents each application step for fast and easy product selection in panel preparation, from filler levelling to primer sanding, speeding up the process
- Self-sharpening ceramic grain delivers superior cutting performance and longer life than other abrasive grains. Ceramic grains also cut cooler, and wear more evenly, providing consistent sanding results and a distinctly uniform scratch pattern
- The No-Fil® formula prevents premature clogging of the abrasive, extending sanding time
- The self-grip backing is available in two dimensions that fit all sanding blocks for a fast and easy process from start to finish

STEP	COLOUR	APPLICATION	72mm x 12m	115mm x 12m	PK QTY	BOX QTY
Optional	Blue	Stripping & levelling (Heavy Duty)	66261151791	69957305936	1	4
1	Green	Stripping & filler levelling	66261151792	69957305937	1	4
2	Red	Filler finishing	66261151793	69957305939	1	4
3	Salmon	Primer sanding	66261151794	69957305940	1	4

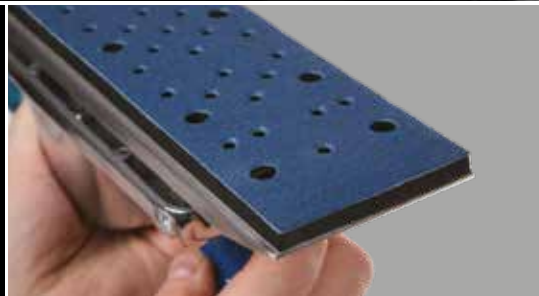
CUT SHEETS & SHEETS

Manufactured to the most exacting standards, Norton's range of sanding sheets are second to none. Each product within the portfolio is designed to deliver a high-quality, consistent finish at every stage of your process. Whether you are dry sanding primer, deburring, or removing scratches, Norton has a sanding sheet for your application.



MULTI-AIR

Norton Multi-Air cut sheets are specially designed for dry sanding operations, to cut faster, run cooler, resist loading and last longer than conventional sandpaper.



MULTI-AIR WITH NORZON TECHNOLOGY H835 +++++



- Aggressive cutting performance for heavy-duty applications, including paint stripping and removal of body filler when sanding and flattening sharp edges, whilst imparting a consistent and uniform scratch pattern
- Heavy E-weight paper backing adds resistance to help this range withstand tough removal of filler on bare metal



MULTI-AIR
WITH NORZON TECHNOLOGY

GRIT	 70 x 125 mm	 70 x 198 mm	 70 x 420 mm	 115 x 230 mm	PK QTY	BOX QTY
40	69957394449*	69957394363	69957394450	69957394452	50	200
60	69957394350*	69957394367	69957394358	69957394453	50	200
80	69957394355*	69957394369	69957394360	69957394454	50	200
120	69957394357*	69957394451	69957394361	69957394455	50	200

* Made-to-order

MULTI-AIR PLUS A975 **+++++**



- The advanced No-Fil® coating both prevents build-up of dust and avoids premature clogging. In very fine grits, it can be used for final dry sanding before sprayin without the risk of developing runs
- Patented Norton ceramic grain is blended with premium heat-treated aluminium oxide to deliver a very high cut-rate that lasts up to twice as long as conventional abrasives and imparts a consistent, uniform scratch pattern
- A unique fibre-reinforced latex paper backing adds to the flexibility and makes the cut sheets tear-resistant in all the applications
- Specifically designed for paint sanding from levelling filler to finishing primer

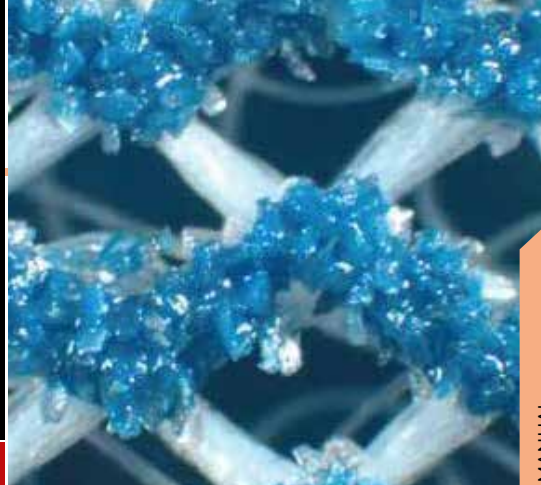
GRIT	 70 x 125 mm	 70 x 198 mm	 70 x 420 mm	 115 x 230 mm	PK QTY	BOX QTY
80	69957394456	69957394470	69957394463	69957394479	50	200
120	69957394457	69957394472	69957394464	69957394481	50	200
150	69957394458*	69957394473	69957394465	69957394482	50	200
180	69957394459	69957394474	69957394466	69957394483	50	200
220	69957396408*	69957396410	69957396406	69957396414	50	200
240	69957394460	69957394475	69957394467	69957394484	50	200
280		69957396411*	69957396407*	69957396415*	50	200
320	69957394461	69957394477	69957394468	69957394485	50	200
400	69957394462	69957394478	69957394469	69957394486	50	200

* Made-to-order

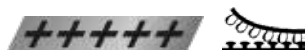


Experience powerful dust extraction with Norton MeshPower. A significant upgrade on traditional perforated discs, this solution is truly multi-functional. Designed with thousands of holes that are created by a unique mesh matrix; the MeshPower structure provides excellent dust extraction in any application. A reduction in clean-up time is also a welcome benefit for any busy sander!

FOR MORE INFORMATION ON MESHPOWER SEE PAGE 08



MESH POWER CERAMIC M920



- Ceramic grain provides the highest performance thanks to its micro-fracturing properties, which means the abrasive stays sharper and lasts longer than the aluminium oxide version
- No-Fil® technology is applied to the abrasive grain for longer product life and a consistent cut for the entire life of the product
- Abrasive can be used wet or dry for the perfect results
- No defined hole pattern, saves time and effort aligning holes, just apply, and go



GRIT	 70 x 125 mm	 70 x 198 mm	 70 x 420 mm	 115 x 230 mm	PK QTY	BOX QTY
80	69957325770	69957325962	69957325986	69957326057	50	200
120	69957325772	69957325963	69957325987	69957326062	50	200
180	69957325773	69957325964	69957325988	69957326063	50	200
240	69957325774	69957325965	69957325990	69957326065	50	200
320	69957325775	69957325966	69957325991	69957326068	50	200

MESH POWER ALUMINIUM OXIDE M220



- Good performance on primer, filler, paint, lacquer, fibreglass, aluminium, gel coat and plastic in panel repair, spot repair and bumper repair on used or new panels. Use by hand or with a machine
- No-Fil® technology is applied to the abrasive grain for longer product life and a consistent cut for the entire life of the product
- Abrasive can be used wet or dry for the perfect results
- No defined hole pattern, saves time and effort aligning holes, just apply, and go



GRIT	 70 x 198 mm	 70 x 420 mm	PK QTY	BOX QTY
80	69957326280	69957326288	50	200
120	69957326281	69957326289	50	200
180	69957326283	69957326291	50	200
240	69957326285	69957326292	50	200
320	69957326286	69957326294	50	200

MANUAL SANDING

NORTON MULTI-AIR PAD SAVER



DIMENSIONS	TYPE/GRADE	ART NO.	PK QTY
70 x 198mm	Multi-Air	69957328431	1
70 x 400mm	Multi-Air	69957328432	1

NORTON PRO A275 ++++



- Aluminium oxide abrasive grain for manual sanding of all paint layers and lacquer, until smoothing clear coat
- No-Fil® layer helps to prevent loading, meaning sheets can be used for longer
- Sheets can be used for manual sanding at size (230x280mm) or folded/ cut and used with an orbital machine or manual sanding block, pre-cut sheets (115x280mm) are also for use by hand or with an orbital sander

GRIT	DIMENSION	ART. NO	PK QTY
80	115 x 280mm	63642588214*	50
120		63642588217*	50
150		63642588218*	50
180		63642588221*	50
240		63642588223	50
280		63642588224	50
320		63642588225*	50
400		63642588226	50

GRIT	DIMENSION	ART. NO	PK QTY
80	230 x 280mm	63642558015	50
100		63642585256	50
120		63642558016	100
150		63642586145	100
180		63642558017	100
220		63642586139	100
240		63642558018	100
280		63642585742	100
320		63642586132	100
360		63642586133	100
400		63642586134	100
500		63642586136	100
600		63642586137	100
800		63642586138	100

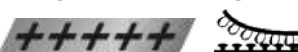
* Made-to-order

ROLLS

A range of high-performance abrasive rolls for fairing, shaping, sanding and finishing pannels, boats, plugs and moulds. They are easy to use and compatible with any sanding block, file and fairing board.



MESH POWER ROLLS CERAMIC M920



- Ceramic grain provides the highest performance thanks to its micro-fracturing properties which mean the abrasive stays sharper and lasts longer than other rolls
- Ideal for a wide range of surfaces and applications including primer, filler, paint, lacquer, fibreglass, aluminium, gel coat and plastic in panel repair, spot repair and bumper repair on used or new panels
- The abrasive grain is impregnated with No-Fil® coating, which resists clogging and extends the product life
- Works perfectly wet or dry, by hand or with a machine



MESH-POWER

GRIT	70mm x 10m	115mm x 10m	PK QTY	BOX QTY
NEW 60	78072712625	78072712624	1	4
80	69957326171	69957326269	1	4
120	69957326176	69957326270	1	4
180	69957326178	69957326271	1	4
240	69957326179	69957326272	1	4
320	69957326182	69957326273	1	4

MANUAL SANDING



PRO

NORTON PRO PAPER ROLLS A275



- Aluminium oxide abrasive with No-Fil® layer cuts fast and helps prevent loading, meaning the sanding rolls can be used for longer
- Ideal for sanding filler, primer, gel-coat, aluminium, wood and composite materials

GRIT	100mm x 50m	115mm x 50m	PK QTY
80	63642591122	69957380739	2
120	63642591123	69957380761	2
150	69957391073	69957380765	2
180	63642591124*	69957380767	2
220	63642590924	69957380769	2
240	63642590927	69957380777	2
280		69957380778	2
320	63642591649*	69957380779	2
400	69957391077*	69957380781	2
500		69957396696	2

* Made-to-order



SELF-GRIP ROLLS H231



- Thanks to the E-weight paper backing combined with a premium resin bond, this aluminium oxide roll is designed for heavy-duty sanding on metal, filler, primer, wood and solid surfaces
- Anti-static No-Fil® treatment applied to the abrasive prevents clogging when in use

GRIT	115mm x 25m	PK QTY
40	69957391121	2
60	69957391123	2
80	69957391133	2



PRO

NORTON PRO SELF-GRIP ROLLS A275



- Aluminium oxide abrasive with No-Fil® layer cuts fast and helps prevent loading, meaning the sanding rolls can be used for longer
- Ideal for sanding filler, wood, fiberglass and composites

GRIT	115mm x 25m	PK QTY
120	69957391218	2
150	69957391219	2
180	69957391220	2
220	69957391221	2
240	69957391222	2
320	69957391224	2
400	69957391225	2

SANDING BLOCKS, KITS & HOSES

Multi-Air sanding blocks are ergonomic, resistant and built for the best dust extraction. The special rubber grip is ergonomic and easy to hold. All the Multi-Air blocks are provided with a regulating valve to regulate suction power and optimise air/dust flow.



MULTI-AIR SANDING BLOCKS

- The perfect partner for Norton abrasives for high-dust extraction, including Norton Cyclonic, Multi-Air or MeshPower, for cut sheets or rolls, available in a range of sizes for any product dimension
- An in-built air chamber keeps sanding dust-free and the workplace clean
- Robust, impact-resistant plastic body that has been built to last and stand up to the rigours of day-to-day use
- Comfortable rubber grip helps the user maintain control over the process



MULTI-AIR



70 x 125 mm

69957396645



70 x 198 mm

69957396646



70 x 400 mm

69957396648



115 x 230 mm

69957396644

PK QTY

1

ATTACHABLE HOSE

- A 4 m long flexible tube
- Supplied together with a conical universal adapter

DESCRIPTION	ART NO.	PK QTY
25/30mm x 4m	07660767979	1





SANDING BLOCK STARTER KIT



- Contains one sanding block in the following dimensions:
 - 70 x 125mm
 - 70 x 198mm
 - 70 x 400mm
 - 115 x 230mm
- Also contains valve and adaptor for fixing to the machine

DESCRIPTION	QTY IN KIT	ART. NO.
Starter kit	1	69957396649



The Multi-Air sanding blocks use Norton Multi-Air discs

MULTI-AIR SANDING BLOCK KIT



- Manual sanding block with a set of three self-gripping interchangeable plates: straight, concave and convex
- For use with 150mm Multi-Air discs, in self-grip or Soft-Touch
- Kit contains an air valve

DESCRIPTION	QTY IN KIT	ART. NO.
Multi-Air sanding block kit	1	77696024493



MACHINE SANDING

SANDING DISCS

Cyclonic Multi-Air discs & starter kit

Multi-Air discs

Mesh power discs

Multi-Air back-up pads & interfaces

Blue Fire discs

Norton Pro & Pro Plus discs

Norton Pro & Pro Plus smart repair discs

Norton Pro film discs

Gold Reserve discs

Self-grip back-up pads & interfaces

MACHINES & ACCESSORIES

DASP Machine

Vacuum System

Accessories

CUT SHEETS

Multi-Air cut sheets

Multi-air plus cut sheets

52**68****72**

MACHINE SANDING

SANDING DISCS

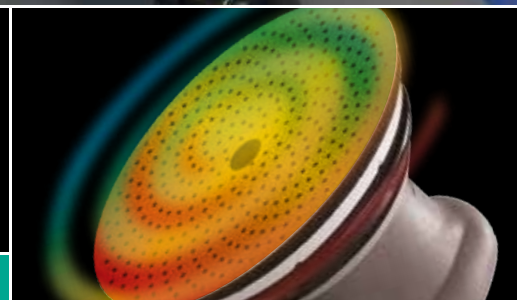
Norton offers a comprehensive range of sanding discs tailored to various automotive refinishing tasks. From budget-friendly aluminium oxide options and the aggressive Norzon grain to top-tier ceramic sheets and discs, including the advanced Norton Cyclonic series, we provide the ultimate solutions for every step of the repair process. Our selection includes standard, self-gripping, perforated, and mesh-backed discs, making tasks like paint stripping, smoothing body filler, levelling sharp edges, and sanding door panels more effortless than ever before.



CYCLONIC
MULTI-AIR

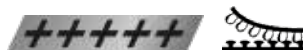
Norton Cyclonic is the ultimate all-in-one sanding system for car repair, colour-coded by application for quick and easy product selection. The next generation in sanding technology. The range includes: discs, rolls, dispenser and accessories.

NORTON CYCLONIC SANDING SYSTEM. SEE PAGE 06 FOR MORE INFORMATION



CYCLONIC
MULTI-AIR

CYCLONIC MULTI-AIR A975

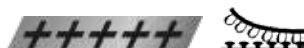


- Made with super sharp ceramic A975 grain and No-Fil® technology for the ultimate cutting performance and a longer product life than conventional grain types. Ceramic grains also cut cooler and wear more evenly for a consistent finish
- For finishing applications, finer-grade discs have a thin foam backing which adapts to surface contours for a smooth, consistent finish. Use with a Multi-Air back-up pad for the best performance
- Ultra-precise laser cutting technology produces a flatter disc, increasing the abrasive surface area and optimising dust extraction
- Self-grip backing and easy-to-align hole configuration reduces downtime wasted between disc changes

STEP	COLOUR	APPLICATION	BACKING	 150 mm	PK QTY	BOX QTY
Optional	Blue	Stripping & levelling (heavy-duty)	Self-Grip	66261151661	100	400
1	Green	Stripping & filler levelling	Self-Grip	66261151676	100	400
2	Red	Filler finishing	Self-Grip	66261151683	100	400
3	Salmon	Primer sanding	Micro Soft-Touch	66261151796	50	400
4	Fuchsia	Primer finishing	Micro Soft-Touch	66261151672	50	400
Optional	Turquoise	Fadeout & blending	Micro Soft-Touch	66261151684	50	400

MOUNTING: To be used on 150mm Multi-Air back-up pads on orbital sander.

CYCLONIC MULTI-AIR STARTER KIT



- This unique starter kit contains 30 Cyclonic Multi-Air sanding discs, five of each step and one back-up pad, providing everything you need to trial the new sanding system

ART. NO.	PK QTY
66261151852	1



NORTON CYCLONIC DISPENSER

- A handy storage unit for organising and dispensing the full range of Norton Cyclonic discs and rolls
- One dispenser fits two discs and two multiple units can be fixed together to store the whole range

ART. NO.	PK QTY
66261151832	1


NORTON

SAINT-GOBAIN

CYCLONIC
MULTI-AIR

REFINISHING REINVENTED

THE COMPLETE PROCESS SOLUTION

FOR MORE INFORMATION SEE PAGE 06



MACHINE SANDING



MULTI-AIR

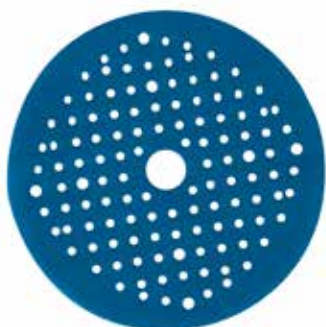
20TH ANNIVERSARY 2003 - 2023



 YouTube

Multi-Air is made with premium abrasive grain; Multi-Air discs provide substantially longer life thanks to excellent dust extraction, which reduces clogging, and provides a faster cut than conventional abrasives. Available with a Soft-Touch backing.

MACHINE SANDING



MULTI-AIR
WITH NORZON TECHNOLOGY

MOUNTING

For use with a Multi-Air back-up pad on an orbital sander.

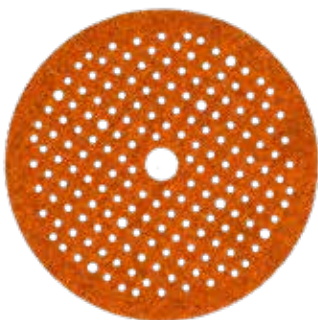
MULTI-AIR WITH NORZON TECHNOLOGY H835 +++++



- Sharp NorZon grains cuts through old paint layers, body filler and smooth sharp edges with ease and the open coating helps to prevent clogging
- High-strength E-weight paper backing is tear resistant and significantly reduces common issues such as curling and edge chipping
- A full resin bond system maintains grain adhesion, ensuring the grain stays intact for longer for maximum productivity for the life of the disc
- Self-grip backing facilitates quick and easy disc changing



GRIT	150 mm	PK QTY	BOX QTY
40	66261086898	50	200
60	66261086903	50	200
80	66254434876	50	200
120	66261086905	100	400



BLAZE

MOUNTING

For the best performance of Multi-Air Blaze, it's to be used with Multi-Air back-up pad HARD version (07660719198) see page 59

MULTI-AIR BLAZE A995 +++++



- Ultra-premium ceramic aluminium oxide grain boosts performance with extremely sharp edges and removes over 30% more material with considerably less dust
- An all-new exclusive backing design provides extraordinary strength with tear resistance well beyond any flexible paper in the market
- Unique Norton Multi-Air® hole configuration provides a consistent cut throughout the product's life and maximum dust extraction for a cleaner work environment and less potential for contamination in the shop
- Norton No-Fil® water-based stearate coating ensures you get the superior finish you need without user fatigue, rework and endless consumption of discs through changeovers

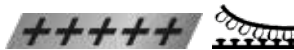


GRIT	150 mm	PK QTY	BOX QTY
40*	78072756399	50	200
60*	78072756400	50	200
80	78072756402	50	200
120	78072756403	50	200
150	78072756404	50	200

GRIT	150 mm	PK QTY	BOX QTY
180	78072756405	50	200
220	78072756406	50	200
320	78072756407	50	200
400	78072756408	50	200

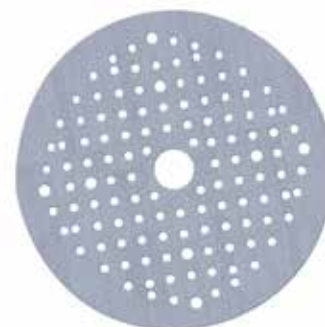
* Discs P40 and P60 have 33 holes

MULTI-AIR PLUS A975



- SG ceramic blended with heat-treated aluminium oxide grains provides a high, fast cut-rate on primer, paint, composites, marine gelcoat and non-ferrous metals
- The blend of grain provides a consistent and uniform scratch pattern, maintaining the desired surface finish and excellent wear resistance
- In P80 - P120 discs, the backing is thicker for more aggressive use, P150 - P800 is thinner for better flexibility in finer applications
- The unique hole configuration and No-Fil® coating resists loading to extend disc life by up to two times longer than conventional discs when sanding dry or wet. Disc colour will not transfer to the surface of the working area

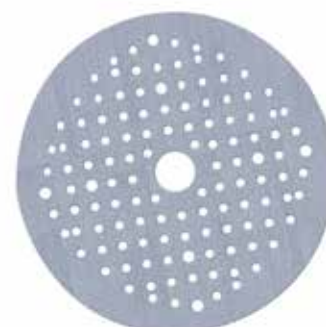
GRIT	125 mm	150 mm	PK QTY	BOX QTY
80	63642563535	63642565916	100	400
120	63642563536	63642523429	100	400
150	63642563537	63642523430	100	400
180	63642563538	63642565920	100	400
220		63642523434	100	400
240	63642563540	63642523435	100	400
280		63642523436	100	400
320	63642563542	63642523437	100	400
400	63642563543	63642565925	100	400
500	66254477930	66254477924	100	400
600		63642532657	100	400
800	66254477934	66254477926	100	400



MOUNTING

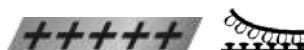
For use with a 125mm and 150mm medium or hard Multi-Air back-up pad on an orbital sander.

MULTI-AIR⁺



MULTI-AIR⁺
SOFT TOUCH

MULTI-AIR PLUS SOFT-TOUCH A975

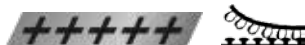


- Premium SG ceramic grain blended with heat-treated aluminium oxide grains, provide excellent cutting action for a very high-level finish
- The foam backing is colour-coded to aid in quick product identification for each stage of sanding
- Fibre-reinforced latex paper creates a flexible and tear-resistant backing
- Unique hole configuration and No-Fil® coating significantly improves load resistance with no risk of colour transfer thanks to the pigment-free layer

COLOUR	GRIT	APPLICATION	150 mm	PK QTY	BOX QTY
Red	220	Sanding filler before primer	66261110863	20	120
Salmon	320	Sanding cataphoretic coats and primer	63642595575	20	120
Yellow	400	Sanding polyurethane primer	63642595577	20	120
Blue dark	500	Sanding polyurethane primer	66254477927	20	120
Blue	800	Cutting back lacquer before a flush joint	66254477932	20	120
White	1000	Blending on clear coat	63642536301	20	120
Green	1500	Before polishing and buffing	66261110864	20	120

MOUNTING For use with a Multi-Air back-up pad on an orbital sander.

MULTI-AIR PLUS STARTER KIT A975



MULTI-AIR⁺

- Contains a Multi-Air back-up pad and a variety of discs with the Multi-Air hole configuration, providing all you need to trial the Multi-Air Process system

GRIT	DESCRIPTION	QTY IN KIT	ART. NO.	PK QTY
	Medium Multi-Air Pad	1		
P80	Multi-Air Plus	5		
P120	Multi-Air Plus	5		
P240	Multi-Air Plus	5		
P320	Multi-Air Plus	5	69957395370	1
P400	Multi-Air Plus	5		
P400	Multi-Air Plus Soft-Touch	5		
P500	Multi-Air Plus Soft-Touch	5		
P800	Multi-Air Plus Soft-Touch	5		



MULTI-AIR A275 ++++

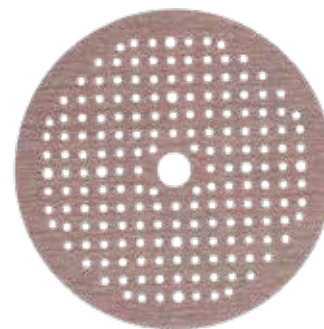


- Premium, heat-treated aluminium oxide grains provide a fast cut-rate in the final sanding stages
- Fibre-reinforced latex paper creates a flexible and tear-resistant backing
- Unique hole configuration and No-Fil® coating significantly improves load resistance and eliminates the risk of colour transfer thanks to the pigment free layer



GRIT	150 mm	PK QTY	BOX QTY
P80	63642560561*	100	400
P120	63642560562*	100	400
P150	63642560563*	100	400
P180	63642560564*	100	400
P220	63642560565*	100	400
P240	63642560566*	100	400
P280	63642560567*	100	400
P320	63642560568*	100	400
P360	63642560569*	100	400
P400	63642560570*	100	400
P500	63642560571*	100	400
P600	63642560572*	100	400
P800	63642560573*	100	400

* Made-to-order



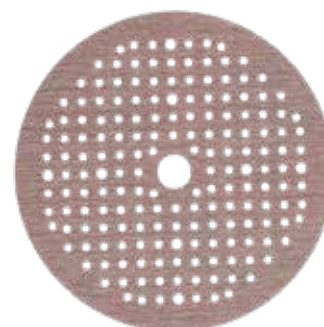
MULTI-AIR⁺

MACHINE
SANDING

MULTI-AIR SOFT TOUCH A275



- Premium, heat-treated aluminium oxide grains provide excellent cutting action for a very high-level finish
- The foam backing is colour-coded to aid in quick product identification for each stage of sanding
- Fibre-reinforced latex paper creates a flexible and tear-resistant backing
- No-Fil® coating is both water-based and pigment-free to significantly improve load resistance and eliminate the risk of colour transfer



MULTI-AIR⁺
SOFT TOUCH



COLOUR	GRIT	APPLICATION	150 mm	PK QTY	BOX QTY
Red	220	Sanding filler before primer	66261032770*	20	120
Salmon	320	Sanding cataphoretic coats and primer	66261032772*	20	120
Yellow	400	Sanding polyurethane primer	66261032773*	20	120
Blue dark	500	Sanding polyurethane primer	66261032774*	20	120
Blue	800	Cutting back lacquer before a flush joint	66261032775*	20	120
White	1000	Blending on clear coat	66261034247*	20	120
Green	1500	Before polishing and buffing	66261034248*	20	120

MOUNTING: To be used on Ø150mm Multi-Air back-up pads on orbital sanders.

* Made-to-order

MACHINE SANDING

MESH-POWER™

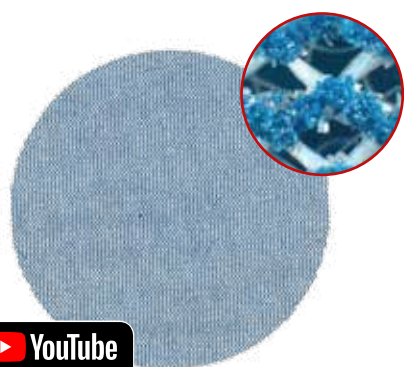
Experience powerful dust extraction with Norton MeshPower. A significant upgrade on traditional perforated discs, this solution is truly multi-functional.

FOR MORE INFORMATION ON MULTI-AIR SEE PAGE 08

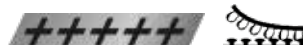


APPLICATION GUIDE

GRIT	APPLICATION	BACK-UP PAD	DA SANDER	RPM
P80	Heavy stripping, reinforced filler leveling	Multi-Air HARD	Orbit 5mm	
P120	Paint stripping, filler leveling			
P180	Filler sanding, plastic sanding (bumpers)	Multi-Air MEDIUM	Orbit 2,5mm	
P240	Filler sanding, plastic finishing (bumpers)			
P320	Panel sanding, primer sanding			
P400	Primer finishing			



MESHPower CERAMIC M920



- Ceramic grain provides the highest cutting performance thanks to its microfracturing properties, meaning the abrasive stays sharper and lasts longer than the aluminium oxide version
- For use on primer, filler, paint, lacquer, fibreglass, aluminium, gel coat and plastic in panel repair, spot repair and bumper repair on used or new panels
- No-Fil® technology is applied to the abrasive grain for longer product life and a consistent cut for the entire life of the disc
- Abrasive can be used wet or dry for the perfect result



GRIT	150 mm	203 mm	PK QTY	BOX QTY
NEW 60	78072712627	78072712626*	50	400
80	69957325723	69957326072	50	400
120	69957325730	69957326073	50	400
180	69957325731	69957326075	50	400
240	69957325732	69957326076	50	400
320	69957325733	69957326077	50	400
400	69957325736	69957326078	50	400

* Made-to-order

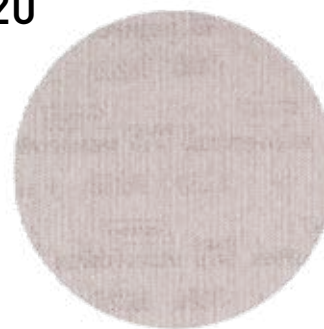
MOUNTING

For best performance, use with Multi-Air back-up pad, and for longer pad life, use with the pad saver

MESHPower ALUMINIUM OXIDE M220



- A good choice for sanding primer, filler, paint, lacquer, fibreglass, aluminium, gelcoat and plastic in panel repair
- No-Fil® coating resists loading and provides consistent sanding for the entire life of the disc
- Ideal for wet or dry processes
- The self-gripping mesh backing not only provides unbeatable dust extraction, but saves time when changing over; just apply, and carry on



MESHPower

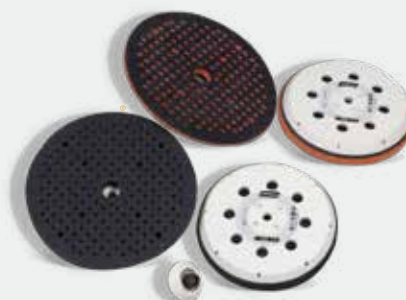
MOUNTING

For best performance, use with Multi-Air back-up pad, and for longer pad life, use with the pad saver

GRIT	150 mm	PK QTY	BOX QTY
80	69957326274	50	400
120	69957326275	50	400
180	69957326276	50	400
240	69957326277	50	400
320	69957326278	50	400
400	69957326279	50	400

MULTI-AIR BACK-UP PADS

- The Multi-Air back-up pad draws dust into a collection chamber for optimal airflow and powerful dust extraction
- The innovative design delivers high-performance and a smoother, unblemished work surface. This is alongside the additional benefit of a clean working environment.
- Multi-Air back-up pad 150mm is available in three densities (125mm in medium and soft).
- Packed in individual boxes with Festool and Rupes adapters, M8 and 5/16" bolts, one metal and three fibre ring spacers to fit all the most common sanders in the market



MULTI-AIR

* Made-to-order

** High Temperature

DENSITY	APPLICATIONS
Hard	Heavy-duty sanding, best for flat surfaces or dimensions
Medium	Scuffing, shaping, sanding and finishing, for use on filler, primer, paint, clear coat, wood, plaster, composites and metal
Soft	Final sanding, to obtain the best finishes

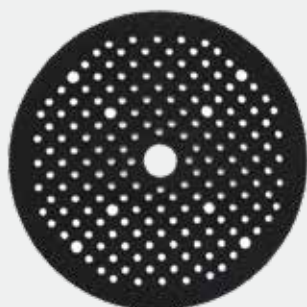
SIZES	TYPE	ART NO.	PK QTY
125mm	Soft	63642563534	1
	Medium (Suitable for Festool)	63642563533	1
	Medium HT** (Compatible with most common brands such as Dynabrade, Rupes, except Festool)	66261067436	1
150mm	Soft	63642560605	1
	Medium HT** (Suitable for Festool and Rupes)	63642585872	1
	Medium HT** - Fixed screw (Compatible with most common brands such as Dynabrade, Rupes, except Festool. No Adapters & spacers)	63642582245	1
	Hard	07660719198	1
	Adapter for Rupes SK2	66261131280	1

MACHINE SANDING



MULTI-AIR INTERFACE PADS

DIAMETER	ART NO.	PK QTY
125 mm	63642585864	16
150 mm	07660719359	12



PAD SAVER



DIAMETER	TYPE / GRADE	ART NO.	PK QTY
150 mm	Multi-Air	69957328425	1
150 mm	14+1 holes	69957328430	1



BLUE FIRE H835



- Sharp Norzon grains cut through old paint layers, body filler, and smooth sharp edges with ease and the open coating helps to prevent clogging
- High-strength E-weight paper backing is tear resistant and significantly reduces common issues, such as curling and edge chipping
- A full resin bond system maintains grain adhesion, ensuring the grain stays intact for longer for maximum productivity for the life of the disc
- Self-grip backing facilitates quick and easy disc changing

BLUEfire

GRIT	NO HOLES 150 mm	7 HOLES 150 mm	15 HOLES 150 mm	8 HOLES 203 mm	PK QTY
40	69957390933	69957391250		69957391263	25
40			66254444904		50
60	69957390940	69957391255		69957391268	25
60			66254444905		50
80	69957391248	69957391256	66254444908	69957391269	50
120	69957391249	69957391257		69957391272	50
120			66254444909		100

* Made-to-order

NORTON PRO PLUS A975 +++++



- Using a combination of SG and premium heat-treated aluminium oxide grains, Norton Pro Plus provides excellent cutting with a uniform scratch pattern on primer, paint, composites, marine gel coat, non-ferrous metals and ceramic coatings
- Thanks to the combination of premium grain, Pro Plus has the most aggressive yet cool cut with excellent wear resistance, lasting up to twice as long as conventional discs
- In P80 - P120 discs, the backing is thicker for more aggressive use, P150 - P80 has a thinner paper backing for better flexibility in finer applications
- The No-Fil® coating resists loading to extend disc life when sanding dry or wet. Disc colour will not transfer to the surface of the working area



PRO+

MACHINE
SANDING

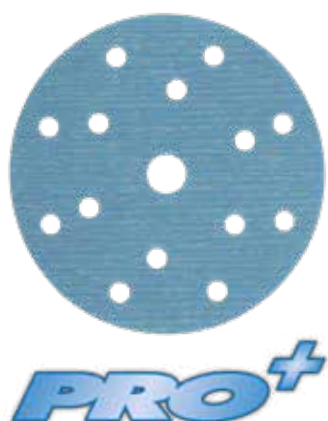
GRIT	 7 HOLES 150 mm	 15 HOLES 150 mm	PK QTY	BOX QTY
80	63642527655	66254477881	100	400
120	63642527659	66254477879	100	400
150	63642527657	66254477882	100	400
180	63642527661	66254477883	100	400
220	63642527662*	66254477884	100	400
240	63642527666*	66254477885	100	400
280		66254477886	100	400
320	63642527669	66254477887	100	400
400	63642527670*	66254477888	100	400
500	66254476604	66254476601	100	400
600		63642532659	100	400
800		66254479091	100	400

* Made-to-order

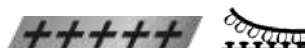
MOUNTING

For use with a 150mm Norton back-up pad on an orbital sander.

MACHINE SANDING



NORTON PRO PLUS SOFT TOUCH A975



- Premium, SG ceramic grain blended with heat-treated aluminium oxide grains provide excellent cutting action for a very high-level finish
- The foam backing is colour-coded to aid in quick product identification for each stage of sanding and increasing the quality of surface finish by conforming to curves, edges and contours
- Fibre-reinforced latex paper creates a flexible and tear-resistant backing
- No-Fil® coating is both water-based and pigment-free to significantly improve load resistance and eliminate the risk of colour transfer

MOUNTING: For use with a medium 150mm Norton self-grip back-up pad on an orbital sander

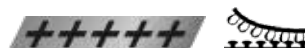


COLOUR	GRIT	APPLICATION	15 HOLES 150 x 14 mm	PK QTY	BOX QTY
Salmon	320	Sanding polyurethane primer	66261108763*	20	80
Yellow	400	Sanding polyurethane primer	66261108817*	20	80
Blue Dark	500	Sanding polyurethane primer	66261108819	20	80
Blue	800	Cutting back lacquer before a flush joint	66261108820*	20	80
White	1000	Retouching clear coat	66261108822*	20	80
Green	1500	Before polishing and buffing	66261110861*	20	80

* Made-to-order



NORTON PRO PLUS SMART REPAIR A975



- When an operation calls for more precision or is in a small area, the Norton Smart repair system offers a premium sanding solution in small disc size
- Using a combination of SG and premium heat-treated aluminium oxide grains, Norton Pro Plus provides excellent cutting performance
- The self-grip fixing system allows quick, easy disc changing, reducing downtime and increasing productivity
- Reinforced B-weight latex paper provides better tear resistance and flexibility

MOUNTING

To be used on 76mm pad.
Use interface pad with finer grits.
See page 66.

GRIT	NO HOLES 76 mm	PK QTY	BOX QTY	GRIT	NO HOLES 76 mm	PK QTY	BOX QTY
80	63642575308	50	200	320	63642575531	50	200
120	63642575521	50	200	400	63642575532	50	200
150	63642575526	50	200	500	63642575533	50	200
180	63642575527	50	200	800	63642575534	50	200
220	63642575528	50	200	1000	63642575535	50	200
240	63642575529	50	200				

NORTON PRO A275 ++++



- Heat-treated high-performance aluminium oxide grain provides Norton Pro with a fast cut-rate and a consistent, uniform scratch pattern
- Discs are flexible and tear-resistant due to their fibre-reinforced latex paper backing, which is heavier in grits P80 to P120 for more aggressive applications and lighter weight in finer grits for more flexibility
- The No-Fil® layer is added to resist loading and is pigment-free, which eliminates the risk of colour transfer to the surface
- MOUNTING: Norton Pro discs are for use on orbital sanders with 150mm and 203mm back-up pads. For detailed information see page 66-67



PRO

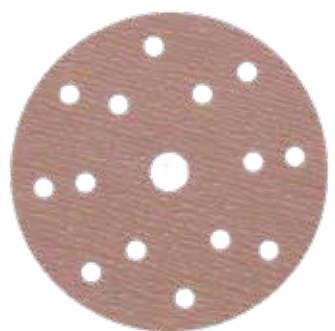
MACHINE
SANDING

GRIT	NO HOLES 76 mm	NO HOLES 150 mm	7 HOLES 150 mm	15 HOLES 150 mm	8 HOLES 203 mm
80	63642585133	63642585184	63642557950	66254405540	63642585236
100		63642585186	63642586135	66254405542	
120	63642585145	63642569701	63642557954	66254405528	63642585243
150	63642585148	63642569702	63642586141	66254405530	63642585244
180	63642585150	63642585190	63642586142	66254405546	63642585245
220	63642585153	63642585194	63642586143	66254405548	
240	63642585156	63642585197	63642557955	66254405549	63642585248
280		63642585199	63642586144	66254405550	
320	63642569699	63642569704	63642557959	66254405539	63642585250
360		63642585205*	63642586148	66254405551	
400	63642585169	63642585214	63642557962	66254405552	63642585252
500	69957391303	63642585217	63642586150	66254405553	
600		63642585220	63642557964	66254405554	
800	63642585172	63642585223	63642584990	66254405555	
1000	63642585180				
PK QTY	50	100	100	100	100
BOX QTY	100	100	400	400	100

MOUNTING

For use with 76mm, 150mm, and 203mm Norton back-up pad on an orbital machine





PRO
SOFT TOUCH

NORTON PRO SOFT TOUCH A275



- Soft-Touch discs have a colour-coded foam backing designed to make sanding curves and contours easy and product identification instant
- Premium, heat-treated aluminium oxide grain delivers a rapid cut rate and outstanding performance with a fluid and linear sanding result without cutting through to the paint layer
- The No-Fil® layer resists dust build-up on the disc, maintaining excellent cutting action throughout the disc life
- Fibre-reinforced latex paper backing makes discs tear-resistant and flexible, supporting applications from sanding to finishing



COLOUR	GRIT	APPLICATION	15 HOLES 150 x 14 mm	PK QTY	BOX QTY
Salmon	320	Sanding polyurethane primer	66623382800	20	80
Yellow	400		66623382802	20	80
Blue dark	500		66623382803	20	80
Turquoise	600	Cutting back lacquer before a flush joint	66623382804	20	80
Turquoise	800		66623382805	20	80
White	1000	Retouching clear coat	66623382806	20	80
Green	1500	Before polishing & buffing	66623382808	20	80

MOUNTING

For use with a medium 150mm Norton self-grip back-up pad on an orbital sander

NORTON PRO FILM Q275 ++++



- Flexible film backing is resistant to tearing and provides a consistent scratch pattern, which reduces rework
- No-Fil® layer on the abrasive prevents dust build-up during sanding for significantly longer disc life
- Heat-treated aluminium oxide grain for fast material removal and excellent performance on paint, varnish and fillers

PRO
FILM15 HOLES
150 mm

GRIT	15 HOLES 150 mm	PK QTY	BOX QTY
80	77696085879	100	400
120	77696088028	100	400
150	77696088145	100	400
180	77696088146	100	400
220	77696088147	100	400
240	77696088149	100	400
320	77696088150	100	400

15 HOLES
150 mm

GRIT	15 HOLES 150 mm	PK QTY	BOX QTY
400	77696088151	100	400
500	77696088152	100	400
600	77696088153	100	400
800	77696088154	100	400
1000	77696088155	100	400
1200	77696088156	100	400
1500	77696088388	100	400

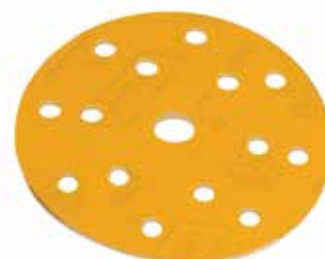
MOUNTING

For use with a 150mm Norton self-grip back-up pad on an orbital sander

GOLD RESERVE A296 ++++



- With sharp aluminium oxide grains, Gold Reserve is ideal for feather edging, stripping old paint and dry sanding filler
- Durable latex paper backing supports tougher applications whilst maintaining flexibility and is resistant to tearing
- The No-Fil® water-based stearate layer prevents dust build-up on the disc, meaning it can be used for longer until being changed



GOLD RESERVE

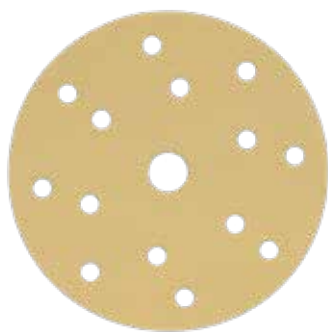
15 HOLES
150 mm

GRIT	15 HOLES 150 mm	PK QTY	BOX QTY
80	66261097523	100	400
120	66261097529	100	400
150	66261097531	100	400
180	66261097532	100	400
220	66261097533	100	400
240	66261097534	100	400

15 HOLES
150 mm

GRIT	15 HOLES 150 mm	PK QTY	BOX QTY
280	66261097537	100	400
320	66261097538	100	400
400	66261097539	100	400
500	66261097540	100	400
600	66261097542	100	400
800	66261097543	100	400

MACHINE SANDING



NORTON A293 +++



- No-Fil® stearate treatment on top of high-performance aluminium oxide abrasive reduces clogging and dust build-up in all sanding applications for a smooth finish
- Light and flexible paper backing provides a consistent scratch pattern, with a smooth surface finish in fine applications.
- Durable and performing disc for sanding applications on paint and solid surfaces



15 HOLES
150 mm

GRIT	15 HOLES 150 mm	PK QTY	BOX QTY
40	78072710207	100	400
60	78072710208	100	400
80	78072710209	100	400
120	78072710197	100	400
150	78072710210	100	400
180	78072710211	100	400
220	78072710212	100	400



15 HOLES
150 mm

GRIT	15 HOLES 150 mm	PK QTY	BOX QTY
240	78072710216	100	400
280	78072710219	100	400
320	78072710221	100	400
400	78072710222	100	400
500	78072710224	100	400
600	78072710226	100	400
800	78072710227	100	400



SELF-GRIP BACK-UP PAD



- Spindle mounted back-up pad
- Ideal for all self-grip discs

DIAMETER	PERFORATIONS	TYPE	SOFT	MEDIUM	HARD	PK QTY
150 mm	No perforations	5/16" & M8		66623338436		1
	6+1 holes	5/16" & M8	66623338441*	66623338445	66623338446	1
	8+1 holes	5/16" & M8	66623338447*	66623338448*		1
	15 holes	5/16" & M8	66623338452	66623338450	66623338451	1
203 mm	8 holes	M5		69957371442		3

* Made-to-order

DIAMETER	TYPE	ART NO.	PK QTY
150mm	Adapter for Rupes SK2	66261131280	1

NORTON PRO SELF-GRIP FOAM INTERFACES

- Super soft interfaces with 10mm foam thickness for the best finish even on curved surfaces

DIAMETER	PERFORATIONS	ART NO.	PK QTY
76 mm	No perforations	69957394589	10
150 mm	6+1 holes	07660707383	10
	15 holes	07660719360	10



NORTON SELF-GRIP DUO FOAM INTERFACES

- Soft flat interfaces for finishing operations to reduce the risk of scratches thanks to the natural rubber and the gripping system, which features the 'flat-top mushroom' shape

DIAMETER	PERFORATIONS	ART NO.	PK QTY
76 mm	No perforations	63642567831	12
	No perforations	63642567836*	6
150 mm	6 holes	63642567837	6
	14+1 holes	63642567840	6

* Made-to-order



DUAL ACTION SANDER PNEUMATIC DASP

- This sander is compact, lightweight, and ergonomically designed to minimise vibration and reduce hand and arm fatigue during extended use, enhancing control for more effective sanding
- Available in two rotational orbit sizes; 5mm for faster sanding and 2.5mm for an excellent finish
- Includes a 360° adjustable muffler-cap to reduce sharp noise and a metal-muffler inside to reduce oil accumulation, designed to ensure smooth running and extend machine life
- The included Multi-Air back-up pad, used in conjunction with the adjustable speed of 12,000 RPM, yield the best sanding results



MODEL	PAD SIZE	DIA. ORBIT	VACUUM	WEIGHT	ART NO.
150/5.0	6" / 152mm	5 mm	Central vacuum	750g	78072723478
150/2.5	6" / 152mm	2.5 mm	Central vacuum	710g	78072723484





NORTON VACUUM SYSTEM CV4E

- A reliable, mobile and effective vacuum, that can be used with or without power tools
- Powerful vacuum technology with automatic filter cleaning system ideal for moderate dust levels in bodyshops and workshops
- User-friendly control panel and NONSTOPVAC! system ensures constant vacuuming significantly reducing downtime and maintaining high suction performance
- The vacuum features a convenient accessory organisation system with holders, supports, and compartments, making it highly practical in day-to-day use

DESCRIPTION	VOLUME	FILTER CLASS	DIMENSIONS	WEIGHT	ART NO.
CV4E 40:L	40 L	L (low hazard)	625 x 385 x 545mm	21 kg	78072755382
CV4E 40:M	40 L	M (medium hazard)	625 x 385 x 545mm	21 kg	78072755386

PNEUMATIC MODULE KIT

- Allows the connection of pneumatic tools to the vacuum
- Easy to install directly under the control panel
- Use a co-axial pneumatic hose to complete the system

DESCRIPTION	QTY IN KIT	ART. NO.
Pneumatic module kit	1	78072755387



ANTISTATIC CLEANER KIT

- Kit includes a floor brush, handle, crevice tool and a metal extension kit 0.5m (2 pieces)
- The antistatic accessories are designed to protect against any electric shock that may occur during use

DESCRIPTION	QTY IN KIT	ART. NO.
Chrome extension tubes 0.5m	2	78072756753
Transport handle	1	
Dry floor tool	1	
Vacuum crevice tool	1	

VACUUM SYSTEM ACCESSORIES

- Accessories for Norton Vacuum System CV4
- Suitable for electric and pneumatic option
- All hoses are suitable for most common vacuums
- Antistatic accessories protect against any static-shocks that may occur during use



DESCRIPTION	APPLICATION	TYPE/DIMENSIONS	PK QTY	ART NO.
Flat filter	For vacuum CV4E/P	Class L/M	1	78072756714
Fleece filter bags	For vacuum CV4E/P		10	78072756715
PE bag	For vacuum CV4E/P		1	78072756716
Transport handle kit	For vacuum CV4E/P		1	78072756754
Box adaptor kit	For vacuum CV4E/P	Suitable for most common systems	2	78072756755
Remote control kit	For vacuum CV4E/P		1	78072756756
Aspiration hose	For vacuum, antistatic	Lenght: 5m, Dia: 29mm	1	78072757323
Aspiration hose	For vacuum, antistatic	Lenght: 7m, Dia: 29mm	1	78072757449
Aspiration hose	For vacuum, antistatic	Lenght: 10m, Dia: 29mm	1	78072757450
Co-axial pneumatic hose	For vacuum	Lenght: 5m, Dia: 29mm	1	78072757452
Co-axial pneumatic hose	For vacuum	Lenght: 7m, Dia: 29mm	1	78072757454
Co-axial pneumatic hose	For vacuum	Lenght: 10m, Dia: 29mm	1	78072757455
"Y" connector	For connecting two tools to a vacuum	Suitable for hoses Dia 29mm	1	78072757457

DEFECT GUIDE COAT

- Quickly identifies pinholes and deep scratches in primer to ensure the total primed area is sanded prior to top coating
- Does not require masking and takes no time to dry
- Does not contain solvents and can be used for both wet and dry sanding

VOLUME	ART NO.	PK QTY
100g	77696072696	6



ORGANISE YOUR WORKSPACE EFFECTIVELY



INCLUDES:

- 1x trolley
- 2x machine holder
- 1x phone holder

Other accessories are sold separately

THE CYCLONIC DISPENSER IS SOLD SEPARATELY.

PLEASE REFER TO PAGE 53.

NEW NORTON WORKING STATION

- This is a versatile, double-sided work station designed for bodyshops to conveniently store products near the repair area
- Spacious storage shelves and drawers
- Durable metal construction
- Front wheels that swivel for easy manoeuvrability
- Compact dimensions and effortless assembly and disassembly
- Fully customisable design allowing the operator to have a setup that works for their needs
- Compatible with all Norton tools and abrasives, including Norton Vacuum System CV4E
- Capability for simultaneous use by two operators

ART NO.	PK QTY
66254427951	1



NEW NORTON SMART STATION

- Compatible with Norton Vacuum System CV4E for less dust and a cleaner working environment
- Portable, featuring compact and durable construction
- Promotes increased operator mobility, reducing time spent searching for tools and supplies
- Highly customisable with a variety of complementary accessories
- Includes the exclusive Cyclonic Dispenser, offering a comprehensive sanding solution

ART NO.	PK QTY
66254427986	1

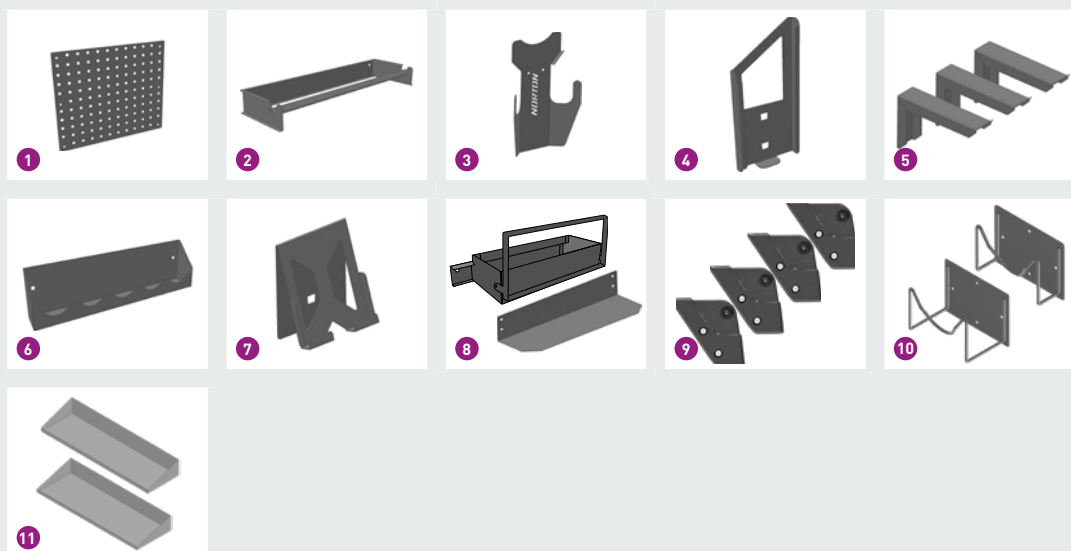
INCLUDES:

- 1 machine and 1 hose holder
- Fixing corners for Vacuum System CV4E
- Set of shelves
- Cyclonic Dispenser

Other accessories are sold separately

WORKING STATION & SMART STATION ACCESSORIES

DESCRIPTION	ART NO.	WORKING STATION	SMART STATION
1 Vertical panel	66254427953	✓	
2 Paper roller	66254427966	✓	
3 Machine holder	66254427968	✓	
4 Sanding block holder	66254427971	✓	✓
5 Tape holder (3 units)	66254427972	✓	✓
6 Spray holder	66254427973	✓	
7 Mobile phone holder	66254427977	✓	✓
8 Waste bag holders	66254427978	✓	
9 Set of four fixing holders to VAC CV4E	66254434791		✓
10 Set machine holder & hose holder	66254435609	✓	✓
11 Set of shelves	63642598433	✓	✓



BODY SHOP TROLLEY

- A practical work station for use in a body shop to store products close to the repair area
- Metal trolley is portable for moving to different areas
- Three shelves are included for maximum product storage

ART NO.	PK QTY
66254425276	1

THE CYCLONIC DISPENSER IS SOLD SEPARATELY.
PLEASE REFER TO PAGE 53.





FINISHING

ROTOLO FOAM

Norton Pro Plus

Norton MAX

Norton Pro

Gold Reserve

74

BEARTEX NON-WOVEN

Rotolo rolls

BearTex hand pads

BearTex discs

Scuff Gel

Back-up pads

77

WATERPROOF SHEETS

Waterproof sheets

Sanding block for waterproof paper

Rosette discs & blocks

80

SANDING SPONGES

Soft touch sanding sponges

82

ROTOLO FOAM

Rotolo Foam pre-cut sheets are ideal for fine sanding on round edges, contours and curves, providing a smooth finish on primers and top coats. The secret of Rotolo Foam lies in the combination of premium abrasive sanding paper and special foam backing. Rotolo is pre-cut to guarantee a straight edge when a piece is torn and prevents scratches from an unevenly torn edge.



NORTON PRO PLUS A975 +++++

- The best of the best Norton SG ceramic grain combined with heat-treated aluminium oxide gives an outstanding cut rate
- Fibre reinforced paper combined with flexible foam backing is ideal for use on round edges, contours and curves without breaking through the paint
- No-Fil® treatment prevents clogging, increasing performance and lifetime
- Units are packed in a handy dispenser box and have colour-coded labels that show the grit size for quick product selection and easy storage

LABEL	GRIT	APPLICATION	115mm x 25m	PK QTY	BOX QTY
Apple Green	120	Sanding of body filler	66261108905	1	2
Orange	150		66261108906	1	2
Purple	180		66261108984	1	2
Red	220	Sanding of finishing filler	66261108986	1	2
Electric Blue	240		66261108989	1	2
Grey	280		66261108990	1	2
Salmon	320	Sanding cataphoretic coats and primer	66261108991	1	2
Yellow	400		66261108993	1	2
Blue dark	500		66261108994	1	2
Fuchsia	600	Sanding polyurethane primer	66261108995	1	2
Turquoise	800		66261108996	1	2
White	1000		66261108997	1	2
Green	1500	Before polishing & buffing	66261108998	1	2

NORTON MAX A295 +++++

- White aluminium oxide grain is specially selected for finer sanding and finishing applications due to the quality of the surface finish and the No-Fil® layer reduces clogging and improves product life
- A light and flexible paper backing gives a smooth and consistent finish throughout the whole process
- The flexible foam is ideal for use on round edges, contours and curves without breaking through the paint
- Units are packed in a handy dispenser box and have colour-coded labels that show the grit size for quick product selection and easy storage



LABEL	GRIT	APPLICATION	115mm x 25m	PK QTY	BOX QTY
Purple	180	Sanding of body filler	66261032478	1	2
Red	220	Sanding of finishing filler	66261032479	1	2
Electric Blue	240	Sanding of finishing filler	63642533809	1	2
Grey	280	Sanding cataphoretic coats and primer	63642533808	1	2
Salmon	320	Sanding cataphoretic coats and primer	63642533807	1	2
Yellow	400	Sanding polyurethane primer	63642533806	1	2
Blue dark	500	Sanding polyurethane primer	63642533805	1	2
Fuchsia	600	Sanding polyurethane primer	63642534524	1	2
Turquoise	800	Cutting back lacquer before a flush joint	63642533848	1	2
White	1000	Retouching clear coat	63642557616	1	2





NORTON PRO A275 ++++

- Norton Pro A275 is a premium abrasive available in the full grit range for all common sanding and finishing applications
- Flexible foam backing is ideal for use on round edges, contours and curves without breaking through the paint
- Rolls are washable, meaning dust is removed and each section can be reused
- Rolls are packed in a handy dispenser box and have colour-coded labels that show the grit size for quick product selection and easy storage

LABEL	GRIT	APPLICATION	115mm x 25m	PK QTY	BOX QTY
Apple Green	120		63642535316	1	2
Orange	150	Sanding of body filler	63642557584	1	2
Purple	180		63642557599	1	2
Red	220	Sanding of finishing filler	63642557600	1	2
Electric Blue	240		63642557602	1	2
Grey	280	Sanding cataphoretic coats and primer	63642557604	1	2
Salmon	320		63642557606	1	2
Pink	360		63642557607	1	2
Yellow	400	Sanding polyurethane primer	63642557608	1	2
Blue dark	500		63642557611	1	2
Fuchsia	600		63642557612	1	2
Turquoise	800	Cutting back lacquer before a flush joint	63642557613	1	2
White	1000	Retouching clear coat	63642557616	1	2
Green	1500	Before polishing & buffing	63642557617	1	2



GOLD RESERVE A296 +++

- With sharp aluminium oxide grains, Gold Reserve is available in coarser grades, ideal for feather edging, stripping old paint and dry sanding of filler by hand
- Durable B-weight latex paper backing supports tougher applications while maintaining flexibility and is resistant to tearing
- The No-Fil® water-based stearate layer prevents dust build-up on the disc, meaning it can be used for longer until being changed

GRIT	APPLICATION	115mm x 25m	PK QTY	BOX QTY
240	Sanding or finishing filler	66261097596	1	2
320	Sanding cataphoretic coats and primer	66261097598	1	2
400		66261097599	1	2
500	Sanding polyurethane primer	66261097600	1	2
600		66261097601	1	2
800	Cutting back lacquer before a flush joint	66261097602	1	2

BEARTEX NON-WOVEN

BearTex is made from abrasive grain bonded to synthetic nylon to provide a pliable, long-lasting solution for cleaning, finishing and blending applications on curved or flat surfaces. The open mesh construction does not load with dust and shapes itself to contours for a uniform finish.



FINISHING

NON-WOVEN APPLICATION GUIDE

BearTex

- BearTex is made from silicon carbide and aluminium oxide grains bonded to synthetic resins to provide a cushioned, 3D material which is pliable, long-lasting and provides an excellent finish without cutting through the undercoat/paint layer
- The open mesh construction is both flexible and waterproof, meaning that it will not load, shapes itself to the contours of any surface and is washable and reusable
- From cleaning to finishing, BearTex can be used in many bodyshop applications as it is available in pads, rolls, and discs in very fine to micro fine grades

COLOUR	GRADE	GRIT GENERATED	FEATURES	APPLICATIONS
RED	Very fine	P320/400	Quick and aggressive cut. Tear-resistant.	Cutting back surface inside a brand new part.
GREY	Ultra fine	P600/800	Quick cut, uniform finish. Incredibly flexible, yet tear-resistant.	Finishing a primer on sharp edges. Gentle cutting back before flush joint. Can be used with Scuff Gel.
GOLD	Micro fine	P1000	Ideal for pearls and metallics.	Cleaning of clear coat or lacquer. Can be used with Scuff Gel.
WHITE	Non-abrasive	-	Use on all surfaces.	For final cleaning.

ROTOLO BEARTEX PRE-CUT ROLLS +++

- Flexible, durable and perfect for use on contoured surfaces or hard-to-reach areas. Comes in a roll dispenser for easy storage and access to the product
- Available in silicon carbide (S) or aluminium oxide (A)

COLOUR	GRADE	DIMENSION	ART. NO	PK QTY
BEARTEX THIN FLEX				
Red	Very fine A	115mm x 25m	77696042073	1
Grey	Ultra fine S	115mm x 25m	77696042075	1
BEARTEX STANDARD				
Red	Very fine A	115mm x 25m	77696009598	1
Grey	Ultra fine S	115mm x 25m	77696042071	1
Gold	Micro fine A	115mm x 25m	66261124481	1
White	Non-abrasive	115mm x 25m	66261124480	1





CLEAN, BLEND AND FINISH ROLLS BEARTEX +++

- Flexible 3D non-woven hand pad material in roll form for hand and machine use
- Conforms to contours of work surface and provides a uniform finish
- Long life with resilient construction
- Ideal for blending and finishing applications on a variety of substrates

COLOUR	GRADE	100mm x 10m	115mm x 10m	115mm x 25m	150mm x 10m	PK QTY
Red	Very fine A	66261018301		63642587694		2
Grey	Ultra fine S	66254470984		66623301430		2
Maroon	Very Fine A	63642571050	63642548949		63642571056	2
Green	Very Fine A	63642571095	63642571200		63642571201	2
Grey	Ultra Fine S	63642571202	63642549115		63642571203	2



PRE-CUT HAND PADS BEARTEX +++

- Excellent flexibility, easy to tear, for dry or wet use. Combine the grey and gold pads with Norton Scuff Gel to clean, degrease and abrade in one step

COLOUR	GRADE	152 x 229mm	PK QTY
Red	Very fine A	66261058000	60 (20x3)
White	Non-abrasive	66261058001	60 (20x3)
Grey	Ultra fine S	66261058002	60 (20x3)
Gold	Micro fine A	66261058005	30 (10x3)



THIN-FLEX HAND PADS BEARTEX +++

- Thinner than standard BearTex, when greater precision is needed. Flexible and durable, for use on contoured surfaces and hard-to-reach areas

COLOUR	GRADE	APPLICATION	115 x 230mm	PK QTY
Red	Very fine A	For use before primer and on primer surfaces. Removes rust and cleans off metal.	63642506166	100 (25x4)
White	Ultra fine S	Ideal for blending applications. Final scuffing of primer. Flexible. Non loading.	63642506167	100 (25x4)
Gold	Micro fine A	Use for fine finishing and clear blend prep. Ideal for pearls and metallics.	66261113519	100 (10x10)

PLAIN DISCS BEARTEX +++

- Three-dimensional discs that conform to panels and uneven surfaces thanks to the nylon fibre impregnated with abrasive

COLOUR	GRADE	150 mm	PK QTY
Red	Very fine A	63642557497	10
Grey	Ultra fine S	63642557498	10



DISCS BEARTEX +++



- Three-dimensional discs that conform to panels and uneven surfaces thanks to the nylon fibre impregnated with abrasive
- Hole configuration designed to extract dust from the surface for a cleaner working environment and better surface finish

COLOUR	GRADE	7 HOLES 150 mm	PK QTY
Red	Very fine A	69957383151	10
Grey	Ultra fine S	69957383158	10
Gold	Micro fine A	69957383162	10



SCUFF GEL

- Norton Scuff Gel is formulated to clean, degrease and abrade in one step
- Designed for use with grey and gold BearTex pads, using Scuff Gel gives better paint adhesion
- The water-based formula with very low in V.O.C (Volatile Organic Compounds, rinses easily and leaves no mess

APPLICATIONS	ART NO.	WEIGHT	PK QTY
Use with grey and gold BearTex pads	63642574653	700 grams	6 bottles



BACK-UP PADS

DIAMETER	DENSITY	ART NO.	PK QTY
150 mm	Medium	69957382843*	1

* Made-to-order



FINISHING

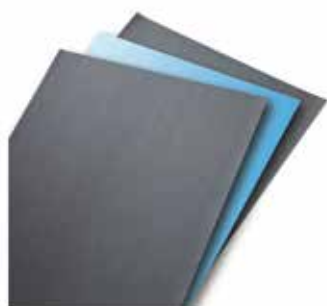
WATERPROOF SHEETS

When hand sanding in wet applications, waterproof sandpaper is the product of choice. Offering flexibility, cleaner sanding and a consistent finish; choose from silicon carbide or aluminium oxide abrasive.



FINISHING

BLACK ICE T417 +++++



- Premium silicon carbide grain delivers a fast initial cut and imparts a consistent finish across the surface
- Its synthetic bond provides flexibility to the sandpaper, preventing cracking or curling, making it particularly suitable for shaping vehicle contours
- Whether utilised with a sanding block on flat surfaces or by hand, this sandpaper's extended grit range, reaching higher grades, is perfect for achieving finer finishing results
- For tasks such as sanding polyurethane primer and smoothing old surfaces before spraying, it can be used wet. It is also effective for cutting back flush joints

BLACK
ice

GRIT	230 x 280mm	PK QTY
80	66261021180	50
120	66261021183	50
180	66261021185	50
220	66261021186	50
240	66261021187	50
280	66261021188	50
320	66261021189	50
360	66261021190	50

GRIT	230 x 280mm	PK QTY
500	66261021192	50
600	66261021193	50
800	66261021195	50
1000	66261021196	50
1200	66261021197	50
1500	63642534713	50
2000	63642534719	50
2500	63642565497	50

SANDING BLOCK FOR WATERPROOF PAPER

70 x 120mm	PK QTY
07660717789	12



NEW NORTON T419 ++++

- Improved product design and premium silicon carbide grain delivers a fast initial cut and imparts a consistent finish across the surface
- The synthetic bond combined with blue latex paper adds extra flexibility to the sandpaper and prevents cracking or curling, making it an ideal choice for sanding contours
- Higher grits are ideal for finer finishing applications
- Use with a sanding block on flat surfaces or by hand
- Use wet for sanding polyurethane primer and cutting back an old surface before spraying, can also be used for cutting back flush joints



GRIT	230 x 280 mm	PK QTY	BOX QTY
80	78072771886	50	200
120	78072771890	50	200
180	78072771895	50	200
240	69957365874	50	200
320	69957365876	50	200
400	69957365878	50	200
500	69957365879	50	200
600	69957365880	50	200
800	69957365881	50	200
1000	69957365868	50	200
1200	69957365870	50	200

NORTON T489 ++++

- Sharp silicon carbide grain cuts through rust and corrosion fast
- Flexible backing conforms to curves and contours, making T489 ideal for use on panels, wings, wheel arches and bumpers
- Can be used on lacquer, paint, metal, glass and composites
- Can be used wet or dry



GRIT	230 x 280mm	PK QTY	GRIT	230 x 280mm	PK QTY
60	63642532956	25	320	63642532995	50
80	63642532988	50	360	63642532996	50
100	63642532989	50	400	63642532997	50
120	63642532990	50	500	63642532998	50
150	63642532991	50	600	63642532999	50
180	63642532957	50	800	63642533000	50
220	63642532992	50	1000	63642533001	50
240	63642532993	50	1200	63642533002	50
280	63642532994	50			

FINISHING

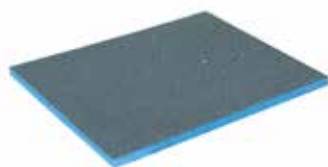
SANDING SPONGES

Available in various grades tailored to accommodate a wide array of applications, all aimed at achieving a flawless finish and end result.

FINISHING



SOFT TOUCH SANDING SPONGES



- Thanks to the soft foam sponge backing, these sponges conform to the most complex shapes
- They generate a finer finish than conventional coated abrasives and when used wet, have a very long life

GRADE	GRIT	APPLICATION	140 x 115 x 6mm	PK QTY
Medium	60	Scuffing, shaping filler	63642550599	20
Fine	100	Feather edging, scuffing primer & new parts before painting	63642550601	20
Super fine	180	Preparing panel for base coat	63642550602	20
Ultra fine	220	Sanding base coat, removing clear coat defects	63642550603	20
Micro fine	280	Clear coat sanding, removing minor defects	63642550604	20



MASKING SOLUTIONS

MASKING TAPES

- Gold tape
- Challenger tape
- Masking tape
- Premium perforated tape
- Foam tape
- Fine line tape
- Double-sided attachment foam tape
- Rubber cleaning wheel

84

MASKING FILM

- Plastifilm
- Accessories

89

KRAFT PAPER

- Premium kraft paper

91

MASKING SOLUTIONS

MASKING TAPES

Norton offers a range of masking tapes suitable for several bodyshop applications. All tapes readily conform to contours and adhere to most surfaces and irregular shapes. Our masking tapes are also resistant to a broad range of temperatures.



ORANGE TAPE **+++++**

- Professional masking tape, excellent for curves, contours and irregular surfaces
- Excellent adhesion to all surface types (paints, plastic films etc.) thanks to the solvent-based rubber adhesive, which offers good stretchability
- Resists baking temperatures up to 120°C for 30 minutes or 90°C for 1 hour
- UV protection withstands indoor and outdoor use for three days without leaving any residue on the surface



DIMENSIONS	ART NO.	PK QTY
18mm x 55m	78072709627	48
24mm x 55m	78072709628	36
36mm x 55m	78072709629	24
48mm x 55m	78072709630	20

GOLD TAPE **+++++**

- Gold tape is designed for fine-line paint masking on many substrates
- Resists baking temperatures of up to 120°C for one hour without leaving residue on the surface
- Thin and resistant (rice) paper tape will not peel paint off when removed and provides excellent masking line sharpness

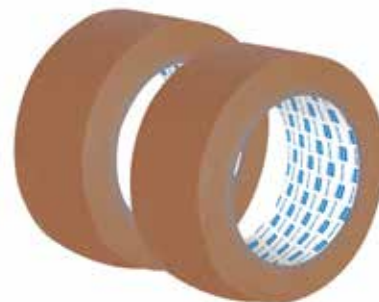


DIMENSIONS	ART NO.	PK QTY
19mm x 50m	66261067434	24
25mm x 50m	66254490982	36
38mm x 50m	66261067435	12
50mm x 50m	66254490986	18

CHALLENGER TAPE

- Excellent resistance to paint, solvents, lacquer thinners, Challenger Tape shows outstanding tape-to-tape adhesion
- Saturated semi-crepe paper-based masking tape makes Challenger Tape particularly suited to oven baking painting operations up to 100°C for 30 minutes
- Optimised for most surfaces and well suited to both metallic and plastic alike

DIMENSIONS	ART NO.	PK QTY
18mm x 45m	66261133208	48
24mm x 45m	66261133211	36
36mm x 45m	66261133214	24
48mm x 45m	66261133216	18



PREMIUM MASKING TAPE

- For demanding applications, contours and irregular surfaces, Norton premium tape does not bleed through, seep or leave residue when removed
- Excellent adhesion on all surface types thanks to the rubber solvent-based adhesive, which resists baking temperatures of up to 100°C for 30 minutes
- Compatible with most common paints and lacquers used in the bodyshop

DIMENSIONS	ART NO.	PK QTY	BOX/PALLET
19mm x 50m	69957394601	48	48
25mm x 50m	69957394602	36	48
30mm x 50m	66261193492	32	32
38mm x 50m	69957394603	24	48
50mm x 50m	69957394604	24	48



NEW QUALITY TAPE

- Resists temperatures up to 100°C for 30 minutes
- Excellent edge definition, with natural rubber adhesive for immediate adhesion
- Leaves no residue upon removal
- Not UV resistant, not suitable for IR drying

DIMENSIONS	ART NO.	PK QTY	BOX/PALLET
18mm x 50m	78072760581	48	48
24mm x 50m	78072760587	36	50
30mm x 50m	78072760598	32	20
36mm x 50m	78072760600	24	48
48mm x 50m	78072760601	24	42





MEDIUM MASKING TAPE ++++

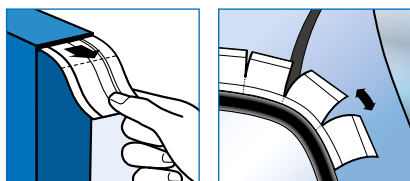
- Ideal for use in oven dry cycles with resistance up to 80°C
- Easy to remove without tearing and will not leave any residue on the surface
- Highly flexible with a good level of adhesion, which easily conforms to contours or irregular shapes and surfaces
- Can be used universally as the tape is compatible with the most common types of paints and lacquers

DIMENSIONS	ART NO.	PK QTY	BOX/PALLET
19mm x 50m	69957394605	48	48
25mm x 50m	69957394609	36	48
38mm x 50m	69957394611	24	48
50mm x 50m	69957394614	24	48



PREMIUM PERFORATED TRIM TAPE ++++

- For protecting rubber trims and body side mouldings during spraying
- The tape is pre-perforated for easy tear-off and is flexible to follow contours and tight curves
- Only one size and thickness: plastic strip fits all types of rubber trim
- High-quality adhesive with no residue upon removal



DIMENSIONS	ART NO.	PK QTY
50mm x 10m	66261194743	10



PREMIUM FOAM TAPE ++++

- With highly absorbent foam to avoid leaks or paint runs, this foam tape is one continuous length which fits all gaps without rolling and will not distort when torn
- Recessed adhesive reduces defects or rework after spraying
- Can be used on fixed or moving parts to ensure a smooth paint edge
- Use in all car door apertures before spraying

DIMENSIONS	ART NO.	PK QTY
20mm x 50m	66254470746	1

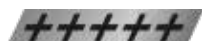


STANDARD FOAM TAPE ++++

- Recessed adhesive causes no paint edge or rubbing down, and provides reliable protection of painted edges quickly, and is easy to apply

DIMENSIONS	ART NO.	PK QTY
13mm x 50m	66254470735	1
19mm x 35m	66254470744	1

POLYETHYLENE TAPE - 357

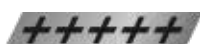


- Excellent adhesion to all surfaces for edge protection and wrapping
- Water and heat resistant

DIMENSIONS	ART NO.	PK QTY
50mm x 50m	07660717720	24



FINE LINE TAPE

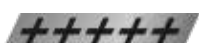


- Used for the demarcation of the most delicate paintwork, Fine Line Tape conforms easily to the tightest contours without wrinkling
- Vinyl backing does not leave adhesive residue when the tape is removed, even after baking at 150°C for 30 minutes
- 0.13mm thickness allows exact demarcation of the area to be painted
- Elongation of 150% provides excellent flexibility

DIMENSIONS	ART NO.	PK QTY
3mm x 55m	66261194993	10
6mm x 55m	66261194994	10
9mm x 55m	66261194995	10
12mm x 55m	66261194996	10
19mm x 55m	66261194997	10



DOUBLE-SIDED ATTACHMENT FOAM TAPE



- High-density foam tape is coated with high-strength acrylic adhesive on both sides, with a red polyethylene release liner, for bonding medium to large mouldings and accessories
- High-strength acrylic adhesive provides superior adhesion to plastics, metal, glass, and painted vehicle surfaces
- Used for many applications including attaching body side mouldings, cladding, door edges, emblems, fascia rub strips, garnish mouldings, interior trim panels, rocker panel mouldings and pillar covers

DIMENSIONS	ART NO.	PK QTY
6mm x 18m x 1.1mm	63642505620	12
12mm x 18m x 1.1mm	63642505621	12
22mm x 18m x 1.1mm	63642505622	12





RUBBER CLEANING WHEEL

- For pinstripe and adhesive tape removal without surface damage
- Specially designed with a ventilated structure, which helps to prevent meltdown or marking of the paint coating

DESCRIPTION	DIMENSION	ART NO.	PK QTY
Cleaning Wheel	100 x 15 x 6mm	07660707987	8
Spindle	6mm	07660718162	8

MASKING FILM

Norton Plastifilm provides the perfect solution for protecting car bodywork when spraying primer, paint or varnish. Available in three qualities: Standard, Premium and Ultra.



PLASTIFILM ULTRA +++++

- Made from a tough, water-resistant, and tear-resistant high-density polyethylene+ prevents sweating and leaves no marks when used on damp cars
- Impregnated with an anti-paint-flaking treatment for excellent paint absorption and no bleed-through of water/solvent-based products
- Heat resistant up to 110°C, making it safe to use in the spray booth
- The material is also fully recyclable

DIMENSIONS	ART NO.	PK QTY
4m x 150m	63642504273	1
5m x 120m	63642504393	1
6m x 100m	63642504396	1



PLASTIFILM PREMIUM ++++

- High-density polyethylene resistant to water and solvent-based paint
- Heat resistant up to 110°C, making it safe to use in the spray booth and infra-red drying
- Static treatment applied to the film means it moulds instantly to the car for faster throughput with better precision and saving time
- Corona treatment prevents imprinting and marking on damp vehicles and eliminates humidity between the film and coating
- The thickness of Plastifilm Premium is 11 microns

DIMENSIONS	ART NO.	PK QTY
4m x 150m	66623341457	1
5m x 120m	66623341458	1



MASKING SOLUTIONS



PLASTIFILM STANDARD +++

- Made from transparent polyethylene, which can be easily trimmed to size and gives excellent visibility throughout the process
- Closed surface structure prevents paint leaking through and avoids the requirement for rework
- Can be compressed to minimum dimensions, making it easy to store and producing less waste overall
- The thickness of Plastifilm Standard is 9 microns

DIMENSIONS	ART NO.	PK QTY
4m x 150m	66623341451	1
4m x 300m	66623341454	1
5m x 120m	66623341455	1

ACCESSORIES

DESCRIPTION	ART No.	PK QTY
Dispenser for Plastifilm	66623341459	1
Cutter for Plastifilm	07660708055	50



KRAFT PAPER

Norton Kraft paper is ideal for masking panel sections and parts before painting. It's thickness (50g/m²) means no paint will leak through whilst still easy to cut to size.



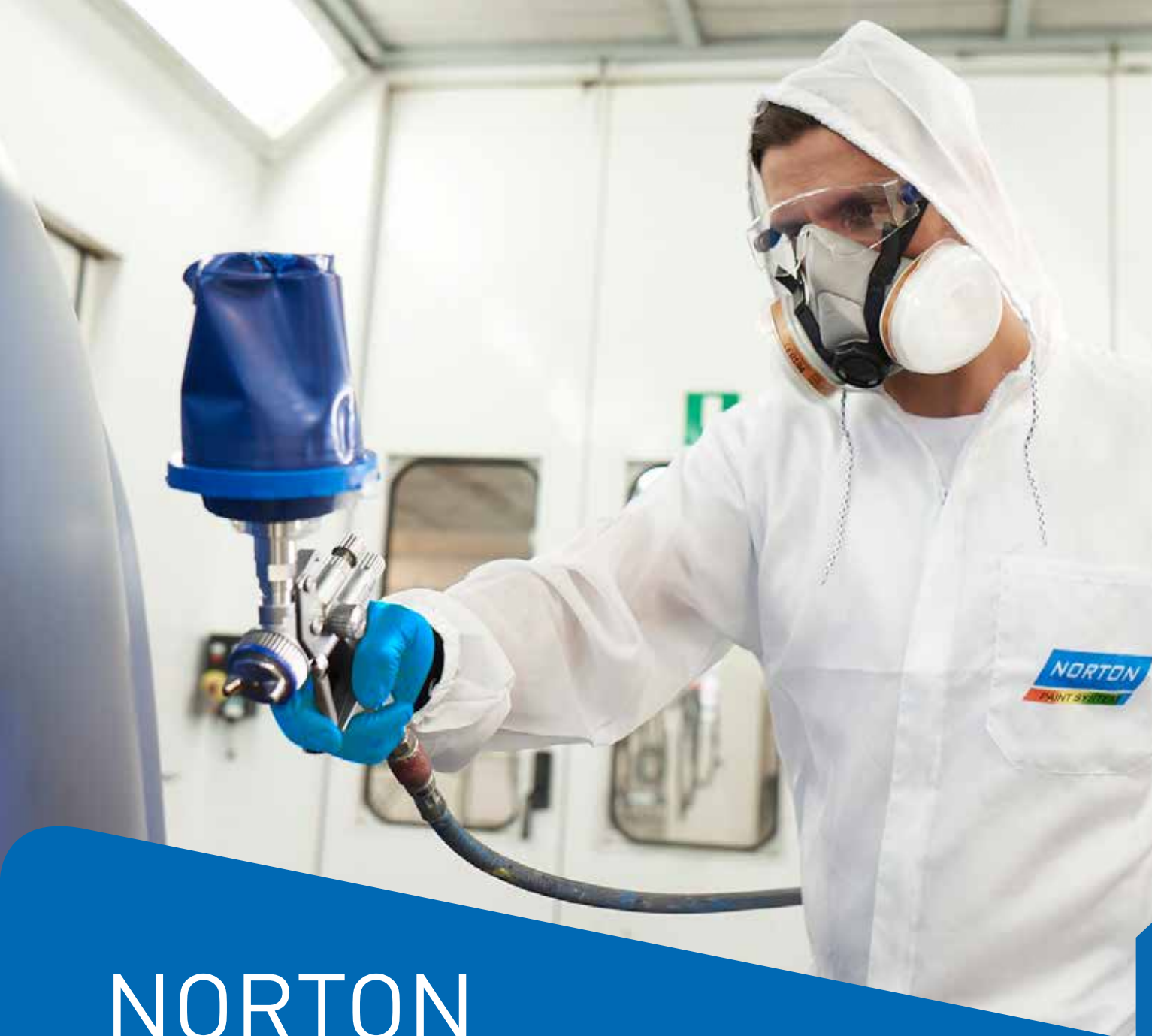
PREMIUM KRAFT PAPER **+++++**

- Thick paper prevents paint from leaking through
- Can be used for water and solvent-based paints
- Recycled paper for a more environmentally friendly solution

DIMENSIONS	ART NO.	PK QTY
200mm x 300m	66261133230	1
400mm x 300m	66261127558	1
450mm x 300m	66261133231	1
600mm x 300m	66261133232	1
800mm x 300m	66261133233	1
900mm x 300m	66261127561	1
1000mm x 300m	66261133304*	1
1200mm x 300m	66261127562	1
1500mm x 300m	66261133306	1

* Made-to-order





NORTON PAINT SYSTEM

IMPROVED VERSION

- Disposable kits
- Refill kits
- Reusable hard cup
- Starter kit
- Mixing cups
- Paint strainer
- Accessories
- Dispensers
- Adapters

94

NORTON PAINT SYSTEM

NORTON PAINT SYSTEM

The most effective and productive solution for preparing, mixing and spraying paints, the Norton Paint System provides a faster and cleaner solution and saves on cleaning time and solvent usage, allowing the paint to be stored and reused.

The Norton Paint System also enables the operator to paint in all positions, without any risk of the paint leaking.

The easy-to-assemble system ensures a consistent spray pattern, convenient storage of paint as well as easy and clean disposal of the entire unit.

A complete range of products and accessories are also available.



DISPOSABLE KIT

- Two different kits are available with different mesh weights built in to the filter inside the lids: 190 μ , 125 μ and 80 μ mesh
- Refer to the paint manufacturer's recommendation for the correct filter mesh. Each kit comes complete with lids with membranes, liners, rings, plugs and a mixing bar



VOLUME (ml)	FILTER 80 μ	FILTER 125 μ	FILTER 190 μ	PK QTY
250		63642504727	63642504734	48
750	63642504739	63642504742	63642504744	48

REPLACEMENT FILTERS

VOLUME (ml)	FILTER 80μ	FILTER 125μ	FILTER 190μ	PK QTY
250		66261103841*	66261103842*	24
750	66261112807*	63642504747	63642504748*	24

* Made-to-order



REUSABLE HARD CUP

- The reusable mixing cup has pre-printed mixing ratio scales for greater convenience

VOLUME (ml)	ART NO.	PK QTY
250	07660721650	8
750	07660721651	8



STARTER KIT

- An ideal starter kit to introduce the use of Norton Paint System complete with 1 Hard Cup, 12 Lids, 12 Liners, 12 Rings, 12 Caps, 4 Paint Strainers and 1 Mixing bar (adapter not included)

VOLUME (ml)	FILTER 125μ	PK QTY
750	66261136686*	1

* Made-to-order



MIXING CUPS

- Disposable plastic mixing cups for paint preparation and storage
- Printed with seven different mixing ratios for accurate measuring, and base feet which protect against cold transfer during mixing

DESCRIPTION	SIZE (ml)	ART NO.	PK QTY	BOX QTY
Mixing cup	400	66261140644	25	200
Lid for 400ml mixing cup		66261140652	50	400
Mixing cup	650	66261140653	25	200
Lid for 650ml mixing cup		66261140655	50	400
Mixing cup	1300	66261140659	25	200
Lid for 1300ml mixing cup		66261140665	50	400
Mixing cup	2240	66261140668	25	100
Lid for 2240ml mixing cup		66261140670	50	200



NORTON PAINT SYSTEM



PAINT STRAINER

- Disposable paint-strainer, which filter paint before spraying
- High quality paper and mesh, gives the highest purity in the preparation of water-based, basecoat and clear-coat paints

DESCRIPTION	BLUE FILTER 125μ	WHITE FILTER 190μ	PK QTY
Paint Strainer	63642530324	63642530358	4 x 250 pcs



ACCESSORIES

DESCRIPTION	SIZE	ART NO.	PK QTY
Cleaning brush for NPS adapters		63642506317*	6
Gun & adapter wash attachment		63642506281*	4
Mixing bar		66254405711	250
Painting Overall	M	66254428976	10
	L	66254428977	10
	XL	66254428978	10

* Made-to-order



DISPENSERS

- Suitable for storage of liners and rings
- Available in small and medium/large size

DESCRIPTION	SIZE	ART NO.	QTY PER DISPENSER	BOX QTY
Liner dispenser	Small	07660721654*	50 liners	1
Liner dispenser	Medium / Large	07660721655*	50 liners	1
Lid and ring dispenser	All Sizes	07660721656	Holds 25 M/L lids or rings or 50 small lids or rings	1

* Made-to-order



ADAPTER WITH ACTUATOR & MEMBRANE

The new actuator inside the adapter, has been specially designed to pierce the membrane inside the lid, allowing the paint to flow through when the cup is attached to the spray gun.

ADAPTERS

- The new improved Norton Paint System can only be used with the new adapter series A.1



Adapter 2A



Adapter 5A



Adapter 9A



Quick Connect (QCC)

BRAND	MODELS	ADAPTER	ART NO.	PK QTY
Accuspray	Issac	7A 3/8 Female, 18 Thread (BSP)	-	4
	10, 12s, 19, 19c	18A 3/8 Female, 18 Thread (NSP)	-	4
	PerfoMax 05-300 mini	21A 14mm Female, 1,0mm Thread	-	4
Airgunsa	AZ3, AZ5, AZ30 HTE, AZ40 HTE	6A 1/4 Male, 19 Thread (BSP)	7660721661	4
Asturo	OM Green	6A 1/4 Male, 19 Thread (BSP)	7660721661	4
	ECO/SSP	18A 3/8 Female, 18 Thread (NSP)	-	4
Binks	Mach 1, 1SL, 95, 95SL, 95SLV, M.Featherlite,	18A 3/8 Female, 18 Thread (NSP)	-	4
	2001, 2001SS, 2001V, Model 7, SV-100 Siphon	18A 3/8 Female, 18 Thread (NSP)	-	4
DeVilbiss	PRI, GTI, GTI Pro, GFG, GFV, GFHV 510, FLG4	15A 3/8 Male, 19 Thread (BSP)	7660721669	4
	SRI Minigun	14A 7/16 Male, 14 Thread (UNC)	-	4
	TGHV-635, JGX-501, 502, FUN Gravity	10A Elbow Swive Nut 1/4 Fe19 Thread (BSP)	-	4
	506, 507, 510, EXL 520S, FLG 606, 626, 693, 694, VTX	18A 3/8 Female, 18 Thread (NSP)	-	4
	EGA-503 Mini Siphon Feed, EGHV 531 Mini	23A 1/4 Female, 1/8 Thread (NPS)	-	4
	FUN Siphon	25A 1/4 Female, 19 Thread (BSP)	-	4
Eminent	E13	6A 1/4 Male, 19 Thread (BSP)	7660721661	4
Graco	600 Side Cup Mount	10A Elbow Swive Nut 1/4 Fe19 Thread (BSP)	-	4
IWATA	W 400, WR 400, LPA 94, VXL Primer Gun, LPH 400, LPH 440	2A 16mm Female, 1,5mm Thread	7660721658	4
	W300, LPH300	6A 1/4 Male, 19 Thread (BSP)	7660721661	4
	Supernova WS400, LS400	43A 1/4 Male, 19 Thread	7660721882	4
	LPH-80 Mini Spray Gun	31A 1/8 Male 28 Thread (BSP)	7660721883	4
	LPH-50 Mini, LPH-100, W-100G, RG3L, W-71	10A Elbow Swive Nut 1/4, Fe19 Thread (BSP)	-	4
	Mini Siphon Feed Guns, Europe	17A 1/4 Female, 19 Thread (BSP)	-	4
	W-200 Siphon, LPSI, W101 Siphon, W200 Siphon	19A 3/8 Female, 19 Thread	-	4
	W-100, Siphon	25A 1/4 Female, 19 Thread (BSP)	-	4
Kremlin	M 21 G	6A 1/4 Male, 19 Thread (BSP)	7660721661	4
Sagola	475 Mini-Gun	12A 10mm Male, 1,0mm Thread	7660721667	4
	403 G, 433 G, 434 G, 444 G, 450 G, 4100 G, 4200 G, 4300	5A 12mm Male, 1,5mm Thread	7660721660	4
	4400 Xtreme, 4500 Xtreme	32A 18mm x 1,5mm Female Thread	-	4
SATA	SATAjet 2000 HVLP w/o QCC, SATAjet RP w/o QCC, SATA LM 2000 HVLP/RRP, SATA KLC HVLP/RRP, KLC P, SATAjet 90	9A 16mm Male, 1,5mm Thread	7660721664	4
	SATA Jet 3000/4000/5000	40A 12mm Male, 1,5mm Thread	66261110559	4
	SATAjet B NR 92, NR 95 HVLP	2A 16mm Female, 1,5mm Thread	7660721658	4
	SATA LM B 92	5A 12mm Male, 1,5mm Thread	7660721660	4
	SATA Mini-Jet 1, 2, 3	12A 10mm Male, 1,0mm Thread	7660721667	4
Sharpe	GT1, Platinum, Titanium, Cobalt, SGF 98	11A Male 3/8 Net.18 (NPS)	-	4
	MFG, MPF Mini-Gun HVLP	20A 1/8 Male, 27 Thread	-	4
Snap-On	BF515 R-Angle Mini	24A El Sw Nut, 1/4Fe, 18 Thread	-	4
Tekna	Tekna Cooper, Prolite, Quick Clean	15A 3/8 Male, 18 Thread (NSP)	7660721669	4
Walcom	FX GEO, FX HVLP	8A 12mm Male, 1,0mm Thread	7660721663	4
	Touch-up STM	22A 8mm Male, 0,75mm Thread	-	4
	Suction gun	16A 3/8 Female, 19 Thread (BSP)	-	4



MICRO FINISHING

NORTON ICE RANGE	100
Discs	
Foam interfaces	
Rossette discs & blocks	
Norton Ice starter kit	
LIQUID ICE	105
Liquid Ice Compounds	
POLISHING HEADS	107
Foam heads & lambswool	
Back-up pads	
CLOTHS & TACK RAGS	108
Micro fibre cloths	
Tack rags	
CLAY RANGE	109
Clay discs	
Clay glove	
Clay starter kit	
HEADLIGHT KIT	110
Headlight repair kit	

MICROFINISHING

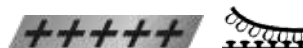
NORTON ICE RANGE

The Ice range is a complete solution of abrasive discs, compounds, polishing heads, cloths and accessories designed to provide the ultimate finish. Combine Liquid Ice polishing compounds with Pure Ice Q175 or Norton Ice discs to remove defects quicker, more effectively and thereby reduce polishing time.



PUREice

PURE ICE FILM DISCS Q175



- The ultra-thin film backing provides multiple benefits, including excellent flexibility, allowing conformity to contours in the car body and it helps the discs to remain flat and prevent curling
- Patented resin technology promotes excellent grain adhesion that keeps the disc effective for longer and imparts a consistent finish that's easier to buff out
- Water-based No-Fil® stearate coating resists loading, eliminates pigtailed and further extends the life of the product
- Colour-coded grits provide an at-a-glance identification of the correct product across all hole configurations, including the dust reducing Multi-Air disc

COLOUR	GRIT	NO HOLES 76 mm	PK QTY	BOX QTY	7 HOLES 150 mm	15 HOLES 150 mm	MULTI-AIR 150 mm	PK QTY	BOX QTY
Black	800		50	300	66261110841*	66261110837		50	300
Red	1000	66261110859	50	100	66261110852*	66261110838	66261113819	50	300
Green	1200		50	300	66261110853*	66261110839		50	300
Blue	1500	66261110860	50	100	66261110854*	66261110840	66261113821	50	300

MOUNTING

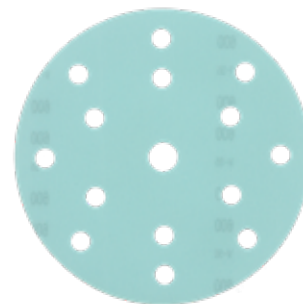
For better results, use with the Norton Self-Grip Duo Foam Interfaces.

* Made-to-order

NEW SUPERFLEXIBLE Q775 FILM ++++++



- The resilient and highly flexible film backing conforms exceptionally well to surfaces
- Offers superior fine-grit abrasion for achieving an outstanding finish
- Maintains a consistent scratch pattern and ensures an even finish, making blending effortless



COLOUR	GRIT	76mm	15 HOLES 150 mm	PK QTY	BOX QTY
Turquoise	600	77696083755	78072723111	25	100
Citrine	800	77696083757	78072723112	25	100
Amber	1200	77696083761	78072723115	25	100
Rose	1500	77696083762	78072723116	25	100
Jade	2000	77696083763	78072723117	25	100
Meteorite	3000	77696083764	78072723118	25	100



MOUNTING

To be used with pad

Page 102

NEW SUPERFLEXIBLE Q775 FILM ++++++



- The resilient and highly flexible film backing conforms exceptionally well to surfaces
- Offers superior fine-grit abrasion for achieving an outstanding finish
- Maintains a consistent scratch pattern and ensures an even finish, making blending effortless



COLOUR	Grit	170 x 130mm	PK QTY	BOX QTY
Turquoise	600	66623390551	25	100
Citrine	800	66623390552	25	100
Amber	1200	66623390554	25	100
Rose	1500	66623390555	25	100
Jade	2000	78072723119	25	100
Meteorite	3000	78072723120	25	100

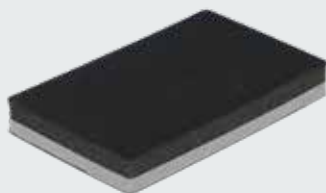
SANDING BLOCK - SOFT



- Super soft foam sanding pad moulds to curves and contours of all surfaces
- Norgrip-Duo attaches to abrasive quickly and easily for quick product change over
- Helps to provide an even finish and prevent scratches in the surface



ART NO.	PK QTY
78072742353	8



DUAL SANDING BLOCK - RIGID/SOFT

- Double sided block with soft and rigid foam to support abrasive during sanding
- Norgrip Duo fixing allows the abrasive to be changed quickly and easily and prevents surface scratches

ART NO.	PK QTY
78072742355	4



FOAM INTERFACES



- Soft flat interfaces for finishing operations to reduce the risk of scratches thanks to the natural rubber and the gripping system, which features the 'flat-top mushroom' shape

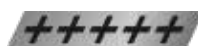
DIAMETER (mm)	NO HOLES	6 HOLES	15 HOLES	PK QTY
76 mm	63642567831			12
150 mm	63642567836*	63642567837	63642567840	6

* Made-to-order



ice

NORTON ICE DISCS Q255



- Enhance the speed of spot repair polishing with uniform cutting, achieving a smooth finish and reducing scratch depth
- The open-mesh foam backing adapts to the surface, ensuring even pressure distribution for a consistent finish
- The waterproof mesh foam means the disc can be washed and reused, and it can also be used manually.
- Colour-coded discs enable easy grit identification at a glance

COLOUR	GRADE	DIA (mm)	ART NO.	PK QTY	BOX QTY
Blue	1500	80 mm	66623324958	12	24
Fuchsia	2000		66623324955	12	24
Green	3000		66623324956	12	24
Blue	1500	150 mm	66623324933	15	60
Fuchsia	2000		66623324952	15	60
Green	3000		66623324954	15	60

NEW NORAX U458 - MICROFINISHING DISC

- Effectively removes nibs and defects, easy to polish out
- Long life thanks to the micro 3D structure
- Colour-coded for fast grit identification
- Use wet for better performance
- Use with a sanding block or suitable machine pad
- Self-adhesive waterproof film backing for quick and easy disc change

LAUNCHING SUMMER 2024



GRIT	GRIT GENERATED	COLOUR CODE DISCS/ LABEL	32 mm	PK QTY	BOX QTY
X3	3000-3500	OLIVE	66254431739	100	5 rolls x 100 pcs
X5	2500-3000	KHAKI	66254431740	100	5 rolls x 100 pcs
X7	2000-2500	PURPLE	66254431741	100	5 rolls x 100 pcs
X9	1500-2000	GREEN	66254431742	100	5 rolls x 100 pcs

*U458 is authorized for sale only in the EU, Turkey, UK, Morocco and South Africa.

MOUNTING

To be used with a specific sanding block, or on the dedicated pad of the denibbing sanding machine

NEW DOUBLE SIDE SANDING BLOCK - NORGRIP DUO

LAUNCHING SUMMER 2024

- A dual-sided block featuring both hard and medium densities to provide robust support for abrasives during sanding
- This versatile manual sanding block is ideal for various applications
- The Norgrip Duo design enables precise defect removal
- Equipped with PSA/self-adhesive backing for convenient and speedy attachment

DESCRIPTION	ART. NO.	PK QTY
30mm sanding block - hard & medium density	66254431890	1



LAUNCHING SUMMER 2024



NEW DEFECT REMOVAL KIT

- Spot repair system for all paint types

DESCRIPTION	ART. NO.	QTY IN KIT	ART. NO.
NORAX U458 discs 32mm - X5	66254431740	100	
NORAX U458 discs 32mm - X7	66254431741	100	
NORAX U458 discs 32mm - X9	66254431742	100	
Cordless denibber machine*	66254431892	1	66254431897
Sanding block 30mm- Hard & Medium	66254431890	1	
Blue Magnet microfibre cloth	63642504402	1	

*The machine comes with two batteries, a charger, one hard and one medium pad.

DENIBBER MACHINE ACCESSORIES	ART. NO.	PK QTY
Battery	66254431893	1
Charger	66254431894	1
Hard density pad	66254431895	5
Medium density pad	66254431896	5



NORTON ICE STARTER KIT

- This kit serves as a perfect entry point to the Norton Ice range, encompassing discs, polishing compounds, foams, pads, and a finishing spray
- It provides a preview of Norton's technologically advanced products designed to assist in achieving impeccable finishes

DESCRIPTION	QTY IN KIT	ART. NO.
Liquid Ice Detailer Spray	1	
Blue Magnet microfibre cloth	2	
Liquid Ice OEM - 250ml	1	
Liquid Ice Quick Cut - 250ml	1	
Soft black foam 80mm	2	
Hard white foam 80mm	2	
One box Norton Ice Grit 3000 80mm	6	
One box Norton Ice Grit 2000 80mm	6	66254488515*
One box Norton Ice Grit 1500 80mm	6	
Foam interface 76mm	2	
Pad 76mm	2	
Norwool 76mm	2	
One box Pure Ice Q175- P1000 76mm	50	
Norton Ice Starter Kit	1	
1 process chart "how to use Liquid Ice"	1	

* Made-to-order

LIQUID ice

When only the perfect finish is acceptable, use Liquid Ice polishing compounds and accessories. By reducing the number of polishing steps required, Liquid Ice XtraCut, Quickcut and OEM are practical solutions to improve productivity and quality of work.

Reduce polishing time and overall bodyshop costs with Liquid Ice, which reduces the number of steps required to get that showroom shine. Compounds are 0% silicon and water-based so are contamination-free.



A polished finish can be achieved on common clear coats using only Liquid Ice Xtra Cut, single step process. Use the single-step process for quick applications and good results. If holograms appear or if a higher gloss finish is required (on black, metallic or pearl coating), use Liquid Ice Quick Cut and OEM, dual-step process. The dual-step process gives accurate results and an exceptional finish.

SINGLE STEP PROCESS

POLISHING - STEP 1 REMOVE SCRATCHES AFTER 2000 OR FINER



LIQUID ICE
XTRA CUT

+

OR

+



RED BACKED
WHITE FLAT CUTTING
FOAM OR LAMBSWOOL



RED MICROFIBRE
CLOTH

PROTECTION REMOVE EXCESS COMPOUND RESIDUE & PAINT PROTECTION



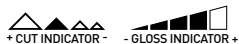
DETAILER
SPRAY

+



BLACK MICROFIBRE
CLOTH

LIQUID ICE - XTRA CUT



- Remove scratches in a single step after grade 2 and finer
- For best results, use with hard foam or lambswool polishing heads
- Only one step is required for the most common clear coat applications, for high gloss finishing and fast application

VOLUME	ART NO.	PK QTY
1 Litre	66623339742	6 bottles



MICROFINISHING

**DUAL
STEP
PROCESS**

POLISHING - STEP 1
 REMOVE SCRATCHES
 AFTER 1500



POLISHING - STEP 2
 REMOVE HOLOGRAMS &
 IMPROVE GLOSS (DEEPER COLOUR)

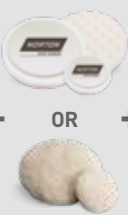


PROTECTION
 REMOVE EXCESS COMPOUND
 RESIDUE & PAINT PROTECTION



LIQUID ICE
QUICK CUT

+ OR +



WHITE BACKED
WHITE WAFFLE
CUTTING FOAM
OR LAMBSWOOL

+



WHITE
MICROFIBRE
CLOTH



LIQUID ICE
OEM

+



BLACK BACKED
BLACK FINISHING
FLAT FOAM

+



BLACK
MICROFIBRE
CLOTH



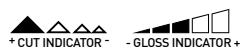
DETAILER
SPRAY

+



BLACK
MICROFIBRE
CLOTH

LIQUID ICE - QUICK CUT

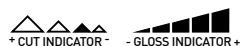


- Polish after grade 15, use with hard foam or lambswool for best results
- Follow with OEM and black backed finishing foam to achieve a perfect gloss finish

VOLUME	ART NO.	PK QTY
1 Litre	66254429419	6 bottles



LIQUID ICE - OEM



- To remove holograms and clouds and improve gloss for a final finish

VOLUME	ART NO.	PK QTY
1 Litre	66261191537	6 bottles



LIQUID ICE DETAILER SPRAY

- Liquid Ice Detailer Spray cleans up excess buffing residue and provides paint protection
- Simply spray on and wipe off with a Blue Magnet microfibre cloth for the perfect showroom shine

VOLUME	ART NO.	PK QTY
1 Litre	63642574651	4 bottles



FOAM POLISHING HEADS

- An excellent combination of density and softness for polishing and creating shine
- The open cell design allows the compound to flow through and is held in the foam during use with little or no splattering



DESCRIPTION	BACKING COLOUR	DIMENSIONS (mm)	DENSITY / SHAPE	ART NO.	PK QTY
Cutting foam - white flat	Red	80 x 25	Hard / flat	63642537215	4 x 5 pcs
		150 x 30		63642537212	10 x 2 pcs
Cutting foam - white waffle	White	80 x 25	Hard / waffle	63642541544	4 x 5 pcs
		150 x 30		63642541644	10 x 2 pcs
Finishing foam - black flat	Black	80 x 25	Soft / flat	66254441987	4 x 5 pcs
		150 x 30		66254441985	10 x 2 pcs
General purpose foam - orange flat		80 x 25	Firm / flat	66623339749	4 x 5 pcs
		150 x 30		77696068719	10 x 2 pcs
		150 x 50		66623339748	10 x 50 pcs
Support pad - super comfort		125 - M14	Soft	63642541545	10 pcs

NORWOOL LAMBSWOOL POLISHING HEADS

- Norwool polishing heads are made from lambswool natural fibres for cool cutting and immediate shine
- Available in small and large sizes for all polishing needs

DIAMETER	ART NO.	PK QTY
150 mm	63642567955	6
76 mm	63642567956	12



BACK-UP PAD

- Made from neoprene rubber for optimal pressure dissipation
- Chamfered edges allow the pads to adhere to the contours of bodywork and reduce the risk of edge-cut
- Specially designed for microfinishing

DIMENSIONS			PK QTY
76mm - 5/16"	63642567810		6
33mm - 5/16"	63642567811*		6
150mm - M14		63642567812	3



* Made-to-order



MICROFIBRE CLOTHS

- High-quality micro-fibres are lint-free for streak-free cleaning and won't scratch paint or clear coat, leaving a high gloss shine
- To eliminate any possibility of scratching the surface, each cloth is laser cut and the care sticker is removable
- Each cloth absorbs eight times its weight in water and dries in half the time of a standard towel
- Perfect for polishing applications, washing, cleaning and detailing cars, trucks, boats, motorcycles and delicate surfaces and can be washed and reused, saving money

COLOUR	DIMENSIONS (mm)	ART NO.	PK QTY
Red	400 x 400	66261108196	20
White		66261108197	20
Black		66261108200	20



BLUE MAGNET MICROFIBRE CLOTH

- Blue Magnet is the ultimate performance cleaning cloth for general purpose applications such as dusting, drying, polishing and waxing
- Absorbs eight times its weight in water, dries faster than chamois material and is ultra-soft, reusable and machine-washable
- Blue Magnet can be used dry or slightly damp to easily remove dirt, grease and dust from most surfaces, including metal, paint, glass, plastic and leather

DIMENSIONS (mm)	ART NO.	PK QTY
400 x 400	63642504402	5



COTTON TACK RAG

- The 100% bleached cotton (15 threads per sq inch) is coated with an adhesive resin, which picks up and retains particles effectively
- Solvent and silicon-free, so it won't cause surface contamination

DIMENSIONS (mm)	ART NO.	PK QTY
420 x 750	07660708050	20 x 10pcs

NON-WOVEN TACK RAG

- Polyester fabric infused with resin to capture tiny particles and imperceptible dust, effectively prepping the surface before painting
- The non-woven structure provides durability and resistance to tearing

DIMENSIONS (mm)	ART NO.	PK QTY
320 x 400	07660708051	10 x 10pcs



CLAY FINISHING SOLUTIONS

- For best results, use with the Norton Detailer Spray to give flawless showroom finish
- Clay Disc - for finishing large surface areas by machine. With a soft foam backing, the disc is ideal for curved and contoured surfaces during fine surface preparation
- Clay Glove - ideal for manual finishing of difficult to reach areas such as edge of panels

DESCRIPTION		GRADE	ART NO.	PK QTY
Ø150mm Clay Disc	Surface Preparation	Fine	66261140440	1
Clay Glove	Fine Surface Preparation	Fine	66261140439	1



CLAY STARTER KIT

- The Norton Clay Starter Kit contains 1 clay disc, 1 clay glove, 1 Liquid Ice detailer spray and 1 Blue Magnet microfiber cloth

DESCRIPTION	QTY IN KIT	ART. NO.
Ø150mm Clay Disc Fine Surface Preparation	1	66261140442
Clay Glove Fine Surface Preparation	1	
Liquid ICE - Detailer Spray 1 litre	1	
Blue Magnet Microfibre cloth (400x400mm)	1	
Instruction sheet	1	



MICROFINISHING



NEW HEADLIGHT REPAIR KIT

- The NEW Norton Headlight Repair Kit helps you achieve crystal-clear surfaces and stunning results easily in less than 15 minutes
- Restores discoloured or chipped headlights

DESCRIPTION	QTY IN KIT	ART. NO.
Mini Orbital Sander 76mm (pneum)	1	
Mini Rotary Polisher 76mm (pneum)	1	
Orange Tape	1	
Foam interface 76mm	1	
Norton A975 discs 76mm P500	50	
Norton SuperFlexible discs 76mm Q775 P800	25	
Norton SuperFlexible discs 76mm Q775 P1500	25	
Norton SuperFlexible discs 76mm Q775 P3000	25	
Farécla G360 Super Fast Compound 500g	1	78072769407
Farécla G3 Wax Premium Liquid 500ml	1	
Farécla G Mop 3" Yellow Compounding Foam	2	
Farécla G Pro applicator waffle pads (1 white + 1 black)	1	
Norton Liquid Ice Detailer Spray - 1l	1	
Norton Blue microfibre cloths - 400x400mm	2	
Norton Polybag 600D 38x23x28cm	1	
Process chart	1	





ONEBOND SOLUTIONS

ADHESIVES FOR WINDSCREEN REPLACEMENT

ONEBOND PU EXPRESS 30

ONEBOND PU FAST 120

ONEBOND PU POWER 180

ONEBOND MS RAPID 60

ONEBOND PU PRIMER

ONEBOND PU DAUBER

ADHESIVES & SEALANTS FOR BODY REPAIR

ONEBOND PU SEAL 50

ONEBOND MS SEAL 50

ONEBOND MS SEAL 45 SPRAY

ONEBOND EP POWER METAL 60MIN

ONEBOND PU PLASTIC EXPRESS 30SEC

ONEBOND PU PLASTIC FAST 90SEC

ONEBOND PU PLASTIC EXPRESS 5MIN

MIX 8.7/24PP2K-200ML BLK

MIXER TQ 2K-50ML GREEN

ONEBOND PU PLASTIC TAPE

ONEBOND PLASTIC PRIMER PE PP

114

118

APPLICATOR GUNS

ONEBOND PNEUMATIC GUNS

ONEBOND MANUAL GUNS

ONEBOND CHEMICALS, WIPES, TAPES, SAFETY AND CARE

DEGREASER & PROTECTIVE SPRAY

PROTECTIVE OILS & CUTTING OILS

CARE & SAFETY

TECHNICAL WIPES & TACK WIPES

MIXERS & NOZZLES

ACCESSORIES

125

129

137

139

THE COMPLETE AUTOMOTIVE AFTERMARKET SOLUTION



OneBond PU Fast 120

Polyurethane adhesive for
windscreen bonding. 120 min.



OneBond PU Power 180

Polyurethane adhesive for
windscreen bonding. 180 min.



OneBond MS 60 Rapid

Hybrid windscreen
adhesive. 60 min.



OneBond PU Primer

Adhesion promoter for
windscreen bonding.



OneBond PU Plastic

Two-component polyurethane adhesive
for plastic repair. Available in three versions:
30 sec, 90 sec, 5 min.





OneBond PU Express 30

Polyurethane adhesive
for windscreen quick. 30 min.



OneBond EP Power Metal

Two-component structural epoxy
adhesive for bonding metal parts.



OneBond MS Seal 50

Hybrid adhesive sealant
for repairing body parts.



OneBond PU Seal 50

Polyurethane sealing adhesive
for repairing car body parts.



OneBond MS Spray

Sprayable Hybrid
Sealant Adhesive.



ONEBOND SOLUTIONS

ADHESIVES FOR WINDSCREEN REPLACEMENT



Glass bonding adhesives are widely used in the installation and replacement of automotive windscreens, back-lights, quarter glass and other automotive glass, including sun and panoramic roofs. They are usually one-part polyurethane-based and one-part MS hybrid adhesives.

They can also be used to bond other parts of the vehicle body, such as trims, spoilers and plastic profiles, as well as plastic brackets and sensors to glass.



ADHESIVES FOR WINDSCREEN REPLACEMENT EASY SELECTION

					
PRODUCT		OneBond PU Express 30	OneBond PU Fast 120	OneBond PU Power 180	OneBond MS Rapid 60
KEY FEATURE		FAST CURING	HIGH FLEXIBILITY	LONG OPEN TIME	PRIMERLESS
	NON HAZARDOUS	Yes	Yes	Yes	Yes
	HIGH MODULUS	Premium	Yes	Yes	Yes
	SKIN-TIME	15 minutes	25 minutes	35 minutes	15 minutes
	DRIVE AWAY TIME	30 minutes	2 hours	3 hour	1 hour
	CRASH TEST FMVSS 212	Certified	Compliant	Compliant	Certified
	CONDUCTIVITY	Non conductive	Very low	Very low	Non conductive
	REQUIRE GLASS PRIMER	Yes	Yes	Yes	No



ONEBOND PU EXPRESS 30

OneBond PU Express 30 is the fastest-curing polyurethane adhesive in the portfolio. It is non-conductive and has the highest modulus strength of all the glass-bonding products in the OneBond range. OneBond PU Express is recommended for windscreen replacement in high-end cars. Certified by TÜV.

BOTTLE SIZE	LANGUAGES	BOX QUANTITY	ART NO.
310ml	EN, IT, ES, PT, TK, NL, FR, PL, DE	12	78072765568
400ml	EN, FR, NL, IT	20	69210492911



ONEBOND PU FAST 120

OneBond PU Fast 120 has a two-hour drive-away time and a skin time of 25 minutes. It is recommended for car windscreen replacement and to structurally bond thin metal panels in commercial vehicles due to its high elasticity. Available in black in 310ml aluminium cartridges.

BOTTLE SIZE	LANGUAGES	BOX QUANTITY	ART NO.
310ml	EN, IT, ES, PT, TK, NL, FR, PL, DE	12	78072765565



ONEBOND PU POWER 180

OneBond PU Power 180 has a three-hour drive-away time and an open time of 35 minutes, making it ideal for applications that require long cycle times (stationary windscreen replacement is common for buses, trucks and vans).

BOTTLE SIZE	LANGUAGES	BOX QUANTITY	ART NO.
310ml	EN, IT, ES, PT, TK, NL, FR, PL, DE	12	78072765564
400ml	EN FR NL IT	20	66254427434
600ml	FR NL EN PL	20	66254427439

ONEBOND MS RAPID 60

OneBond MS Rapid 60, has a one-hour drive-away time and does not require a primer. It has an open time of 15 minutes, making it ideal for small, quick applications. Certified by TÜV.

BOTTLE SIZE	LANGUAGES	BOX QUANTITY	ART NO.
290ml	EN, IT, ES, PT, TK, NL, FR, PL, DE	12	78072765570
400ml	EN, FR, NL, IT	20	66254427435



ONEBOND PU PRIMER

OneBond PU Primer can be used to improve the adhesion of painted plastics and metals, GFR plastics and metals. If the body is damaged during the glass removal step, and the epoxy layer or even the bare metal is exposed, the application of a layer of primer will be required to prevent the metal from rusting and also to prevent compatibility issues between the original glass bonding adhesive and the new layer.

BOTTLE SIZE	LANGUAGES	BOX QUANTITY	ART NO.
30ml	EN, IT, ES, PT, TK, NL, FR, PL, DE	12	78072765569
10ml	EN, FR, NL	12	66254427440



ONEBOND PU DAUBER

OneBond Daubers are designed for the application of OneBond Primer and does not leave fibres on the glass surface.

SIZE	BOX QUANTITY	ART NO.
20mm x 125mm	10 per bag	78072767002



ONEBOND SOLUTIONS

ADHESIVES & SEALANTS FOR BODY REPAIR



The main difference between adhesives and sealants is that sealants exhibit higher elasticity and lower tear resistance than adhesives. Higher elasticity is required for sealing applications in cars and commercial vehicles for a better distribution of stress and to reduce noise. Sealants can join dissimilar materials with different thermal expansion coefficients and with different galvanic potential, protecting the metal from corrosion.

OneBond sealants exhibit outstanding UV resistance for exterior applications and can be sanded and painted when cured.



ADHESIVES & SEALANTS FOR BODY REPAIR EASY SELECTION

				
	PRODUCT	OneBond PU Seal 50	OneBond MS Seal 50	OneBond MS Seal 45 Spray
	KEY FEATURE	HIGH MECHANICAL STRENGTH	FAST REPAIR NON-HAZARDOUS	SPRAYABLE NON-HAZARDOUS
	SKIN TIME 10°C / 30% RH	90 minutes	40 minutes	90 minutes
	SKIN TIME 23°C / 50% RH	20 minutes	20 minutes	30 minutes
	SKIN TIME 40°C / 80% RH	10 minutes	5 minutes	20 minutes
	TOOLED, BRUSHED WITHIN THE OPEN TIME	Yes	Yes	Yes, when is applied as a bead
	PAINTING TIME (min / max)	From 2 hours to 24 hours	Wet-to-wet to 24 hours	Wet-to-wet to 24 hours
	SANDING TIME	24 hours	24 hours	24 hours
	UV RESISTANT	Yes	Yes	Yes
	CONDUCTIVITY	Very low	Very low	Very low

ONEBOND SOLUTIONS

ADHESIVES & SEALANTS FOR BODY REPAIR EASY SELECTION

PLASTIC REPAIR ADHESIVES SELECTION GUIDE

				
PRODUCT		OneBond EP Power Metal 60 minutes	OneBond PU Plastic Express 30 seconds	OneBond PU Plastic Fast 90 seconds
KEY FEATURE		METAL PANEL BONDER	ULTRA-RAPID REPAIR	QUICK REPAIR
	STRUCTURAL	Yes	No	No
	CRASH RESISTANT	No	-	-
	OPEN TIME	60 minutes	30 seconds	90 seconds
	TOOLED, BRUSHED WITHIN THE OPEN TIME	Yes	-	-
	FIXTURE TIME	4 hours	2 minutes	10 minutes
	CURING ACCELERATED BY HEAT	Yes	-	-
	SANDING TIME	-	5 minutes	10 minutes
	MAX SERVICE TEMPERATURE RESISTANCE	180°C	100°C	100°C
	SHELF LIFE	24 months	-	-

We believe this is TUV crash tested, so can this be checked to see if it is correct

AND ASSEMBLY

ONEBOND PU SEAL 50

OneBond PU Seal 50 is a moisture-cured, UV stable solvent-free polyurethane-based sealant and medium strength adhesive, suitable for interior and exterior applications. It has excellent adhesion to glass fibre reinforced plastics thermoplastics (ABS, PC, PVC), metals, coated metals, concrete, wood and glass, even without primer. OneBond PU Seal 50 has outstanding mechanical properties and durability, is non-conductive and provides corrosion protection. Available in black, white and grey.

BOTTLE SIZE	BOX QUANTITY	COLOUR	ART NO.
310ml	12	Black	78072768750
310ml	12	White	78072765586
310ml	12	Grey	78072765574



ONEBOND MS SEAL 50

OneBond MS Seal 50 is a moisture-cured, UV-stable, hybrid sealant suitable for horizontal and vertical applications. It is a multi-purpose product that can also be used for medium-strength bonding of internal panel areas in trucks and buses, and fixing and sealing caravans door and window frames. OneBond MS Seal 50 has excellent adhesion to glass fibre reinforced plastics, thermoplastics (ABS, PC, PVC), metals, coated metals, concrete, wood and glass, even without primer. It is non-conductive and provides corrosion protection.

BOTTLE SIZE	BOX QUANTITY	COLOUR	ART NO.
290ml	12	Grey	78072765575
290ml	12	White	66254427408



ONEBOND MS SEAL 45 SPRAY

OneBond MS Seal 45 is a moisture-cured, UV-stable, hybrid sealant suitable for replacing OEM spray seams. It can be applied as a bead or as a coating by adjusting the air pressure, the product dosage, the distance from the substrate and the nozzle design. OneBond MS Seal 45 Spray has excellent adhesion to glass fibre reinforced plastics, thermoplastics (ABS, PC, PVC), metals, coated metals, concrete, wood and glass, even without primer. It is non-conductive and provides corrosion protection. Available in grey and ochre.

BOTTLE SIZE	BOX QUANTITY	COLOUR	ART NO.
290ml	12	Grey	78072765578
290ml	12	Ochre	78072768763





ONEBOND EP POWER METAL 60min

OneBond EP Power Metal 60 is a two-part toughened structural epoxy adhesive for use on metal. It offers higher rigidity, strength, environmental and temperature resistance than OneBond PU Flex 12 for bonding and weld-bonding fenders, rear body panels, roofs, door reinforcements, door skins, bonnet skins and floor pans. It is also suitable to bond the bed panels and metal and composite side panels of vans, trucks and buses. It is non-conductive and provides corrosion protection. OEM approved and certified by TÜV.

BOTTLE SIZE	LANGUAGES	BOX QUANTITY	COLOUR	ART NO.
195ml	EN, PL, FI, DK, SE, NO, GR, IT, ES, PT, TK NL, FR, PL, DE	12	Black	78072765579
220ml	EN, IT, ES, PT, TK NL, FR, PL, DE	12	Black	66254427415



ONEBOND PU PLASTIC EXPRESS 30sec

OneBond PU Plastic Express 30 seconds. is a polyurethane adhesive two-component, EC1 low-emission certified, suitable for repairing cracks, scratches and holes in the exterior plastic parts of cars, including bumpers, spoilers, tailgates and side mirrors. It is suitable for metals, coated metals and plastics (except polyethylene polypropylene and Teflon). It can be sanded and painted quickly, has good impact resistance. It can also be used for small assemblies, for gluing window brackets, trim parts and for mounting brackets on headlights and taillights.

BOTTLE SIZE	LANGUAGES	BOX QUANTITY	ART NO.
50ml	EN, IT, ES, PT, TK, NL, FR, PL, DE	20	66623341009
50ml	EN, PL, FI, DK, SE, NO, HU, CZ, RO & CRO/SRB/BiH	20	66254427413



ONEBOND PU PLASTIC FAST 90sec

OneBond PU Plastic Fast 90 seconds is a polyurethane adhesive two-component, EC1 low-emission certified, suitable for repairing cracks, scratches and holes in the exterior plastic parts of cars, including bumpers, spoilers, tailgates and side mirrors. It is suitable for metals, coated metals and plastics (except polyethylene polypropylene and Teflon). It can be sanded and painted quickly, has good impact resistance. It can also be used for small assemblies, for gluing window brackets, trim parts and for mounting brackets on headlights and taillights.

BOTTLE SIZE	LANGUAGES	BOX QUANTITY	ART NO.
50ml	EN, IT, ES, PT, TK, NL, FR, PL, DE	20	66254426446

ONEBOND PU PLASTIC EXPRESS 5min

OneBond PU plastic Rapid 5 minutes is a polyurethane adhesive two-component, EC1 low-emission certified, suitable for repairing cracks, scratches and holes in exterior plastic parts of cars, including bumpers, spoilers, tailgates and side mirrors. It is suitable for metals, coated metals and plastics (except polyethylene polypropylene and Teflon). It can be sanded and painted quickly, has good impact resistance. OneBond PU Plastic Rapid 5 minutes can be also used for small bonding of window brackets, decorative parts and mounting brackets on front and rear lights.

BOTTLE SIZE	LANGUAGES	BOX QUANTITY	ART NO.
50ml	EN, IT, ES, PT, TK, NL, FR, PL, DE	20	66254426449



MIX 8.7/24PP2K-200ml BLK

Mixers to be used as recharge for additional applications of 2K products from 200ml up to 400ml as PU FLEX 12 (280ml) and EP Power metal (195 ml), EP POWER METAL 60.

COLOUR	BOX QUANTITY	ART NO.
Black	10 per bag	78072767766



MIXER TQ 2K-50ml GREEN

Mixers to be used as recharge for additional applications of products 2K PU Plastic Express 1 minute and PU Plastic Fast 5 minutes.

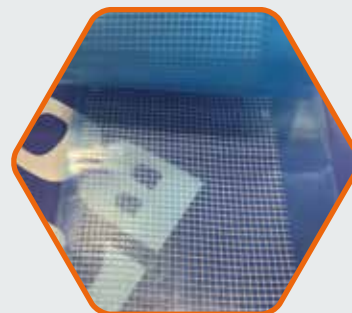
COLOUR	BOX QUANTITY	ART NO.
Light Green	10 per bag	77696083788



ONEBOND PU PLASTIC TAPE

OneBond PU Plastic Tape is a glass fibre reinforced with PVC film that provides better impact resistance to the repaired area. It is applied in the outer side and helps to repair broad areas. Available also in the reinforced version to be applied in the inner side.

SIZE	TYPE	BOX QUANTITY	ART NO.
13cm x 150cm	Plastic	12	78072765590
10cm x 150cm	Reinforced Plastic	12	78072765591



ONEBOND PLASTIC PRIMER PE PP

OneBond PU Plastic Primer is a solvent-based adhesion promoter used to improve adhesion in plastic repair applications such as PMMA, ABS, PP, PA, TPU, rigid PVC. Compatible with Onebond PU Plastic, low emission 30sec, 90sec and 5 min.

BOTTLE SIZE	LANGUAGES	BOX QUANTITY	ART NO.
200ml	EN, IT, ES, PT, TK, NL, FR, PL, DE	6	78072767700



APPLICATOR GUNS



OneBond applicators range specially designed to achieve the best performance of OneBond adhesives.

ONEBOND PNEUMATIC GUNS

AS01-PNEUM GUN CART&BAG 1K OP34A

A pneumatic gun without a piston for or 300/310ml cartridges and 300/400ml soft pack

- Use with: PU Seal 50, MS Seal 50, EP Power Metal 12, PU Flex 12
- Pneumatic gun without piston
- Recommended for applying medium viscosity sealants
- Connection: ¼ male gas
- Weight: 1.072g
- Working pressure: 4-8 bar



FOR USE WITH	COLOUR	BOX QUANTITY	ART NO.
PU Seal 50, MS Seal 50, EP Power Metal 12, PU Flex 12	Black	1	63642599995



AS01-PNEUM GUN CART&BAG 1K OP34PI

Pneumatic gun with piston for for 300/310ml cartridges and 300/400ml soft pack(ideal for glass bonding).

- Use with: PU Power 180, PU Fast 120, PU Express 30, MS Rapid 60
- Recommended for applying medium viscosity sealants and high viscosity glass-bonding adhesives
- Also suitable for dispensing two-part epoxy and polyurethane-based structural adhesives packed in coaxial cartridges by changing the ring nut (the static mixer is not centred)
- Connection: ¼ male gas
- Working pressure: 4-8 bar
- Weight: 1.416g

FOR USE WITH	COLOUR	BOX QUANTITY	ART NO.
PU Power 180, PU Fast 120, PU Express 30, MS Rapid 60,	Black	1	63642599990



AS01-PNEUM SPRAY GUN CART 1K OSP310

Pneumatic gun for sprayable sealant 310ml cartridge.

- Use with: MS Seal 45 Spray
- Sealants can be extruded and sprayed
- Includes a kit of nozzles to achieve the desired bead shape (Ø 1.6 – 2.5 mm)
- Includes an anti-clogging nozzle (metal pin)
- The spraying cap is made of anti-adherent material (POM)
- Includes an anti-clogging nozzle (metal pin)
- Working pressure 3-5 bar (maximum pressure of 8 bar)
- Nozzle: Ø 1.6 or 2.5 mm
- Connection: ¼ male gas
- Weight: 1330g

FOR USE WITH	COLOUR	BOX QUANTITY	ART NO.
MS Seal 45 Spray	Black	1	77696097057

SPARE PART KIT FOR OSP310 ONEBOND SPRAY GUN

- Plastic nozzle flat shape female thread 15 x 1.5
- Plastic nozzle round shape female 15 x 1.5
- Plastic nozzle half-round shape female thread 15 x 1.5 with adjustable tongues.
- Cap for plastic nozzle
- Brush for OSP310 cleaning
- O-ring 15.00 x 4.00
- Nozzle - in PE type arm with blade cut, M15 x 1.5

FOR USE WITH	BOX QUANTITY	ART NO.
Pneum Spray Gun Cart 1K OSP310	1 KIT	66254427383

ONEBOND MANUAL GUNS

AS01-MAN GUN CART&BAG 1K OM340-18 ONB

Manual gun for use with 300ml cartridges and with 400ml soft bags.

- Ring nut made of aluminium
- Suitable for 290/310ml cartridges and 400ml sachets
- Recommended for applying medium viscosity sealants and high viscosity glass-bonding adhesives
- Maximum force: 450Kgf - 4.412 N
- Progress/Stroke: 4.5mm
- Weight: 840g



FOR USE WITH	COLOUR	BOX QUANTITY	ART NO.
PU Power 180, PU Fast 120, PU Express 30, MS Rapid 60, EP Power Metal 60, PU Flex 12	Black & Brushed steel	1	77696097769

AS01-MAN GUN 2K METAL (1:1&2:1) OM21

Manual gun for 2K PU adhesives (50ml) for Plastic Repair – Metal body.

- Use with: PU Plastic Express 1 Min, PU Plastic Fast 5 Min
- High power for easy application of adhesives
- Durable product because of the complete metal frame
- Designed to guarantee accurate and sustainable application
- Ergonomic moulded grip



FOR USE WITH	MIXING RATIO	BOX QUANTITY	ART NO.
PU Plastic Express 1 Min, PU Plastic Fast 5 Min	1:1 & 2:1	1	77696097231



AS01-MAN GUN CART&BAG 1K OM346JL-20 ONB

Manual gun specially designed for the extrusion of one component sealants and adhesives from low to medium viscosity. To be used with products contained in 300ml / 400ml / 600ml soft bags and in standard 300ml / 310ml cartridges.

- Thrust ratio: 20:1
- Weight 690g
- Material-holding tube: Aluminum to control the extrusion of the product.
- Clutch: Forged steel
- Push rod: Galvanized carbon steel
- Lever: Stamped steel

FOR USE WITH	COLOUR	BOX QUANTITY	ART NO.
PU Power 180, PU Fast 120, PU Express 30, MS Rapid 60, EP Power Metal 60, PU Flex 12 and many other	Black & Brushed steel	1	78072773587



MAN GUN 2K (1:1&2&4&10) 04IN1JL

4-IN-1 APPLICATOR

- Two plunges and one body enable to operate most two part 50ml epoxy and resin cartridges with ratios of 1:1, 2:1, 4:1 and 10:1
- Lightweight portability and durable construction for many assembly operations
- Easy to dispenser the adhesive with a very controlled flow

FOR USE WITH	MIXING RATIO	BOX QUANTITY	ART NO.
PU Plastic Express1 Min, PU Plastic Fast 5 Min and many others.	1:1 , 2:1 , 4:1 , 10:1	1	78072774869



MAN GUN 2K (1-1-1-2) OM220

- High power for effortless adhesive dispensing
- Enhanced durability due to the robust all-metal frame
- Designed to ensure precise and long-lasting application
- Features an ergonomic molded grip for comfortable use
- Fully black dispenser that conceals grease and dirt stains effectively

FOR USE WITH	COLOUR	BOX QUANTITY	ART NO.
OB EP Power Metal 60 min 220ml	Black	1	66254422401

ONEBOND CHEMICALS, WIPES, TAPES, SAFETY AND CARE



Welcome to the exciting world of OneBond from Saint-Gobain Surface Solutions. As a world-leading supplier to maintenance, repair and assembly customers, it's our mission to deliver performance-based sustainable solutions to effectively help build and restore your equipment, whilst saving you time, effort and cost.

OneBond products are specifically designed to be safe, efficient, application-focussed and easy-to-use in the wide range of repair and maintenance challenges you face every day. And this is just the start; our ongoing commitment to innovation means we are continually developing new results-based products to make your life easier.





DEGREASER & PROTECTIVE SPRAY

Clean, degrease and protect all types of surfaces quickly and easily with OneBond cleaning products.



ONEBOND **DG 500**

BIODEGRADABLE NEUTRAL DEGREASER

OneBond DG 500 degreaser is free of caustic soda and solvents. It is non-alkaline and biodegradable. Ideal for removing grease from all surfaces, including steel, stainless steel, aluminium, cast iron, wood, PVC, glass, ceramic and painted surfaces.

- Removes even encrusted grease and dirt without the need for more aggressive cleaners
- Ideal for cleaning surfaces before and after glueing, stripping, grinding and cutting operations
- Compatible with aluminium
- Recommended use within 24 months of opening

DENSITY (Min/Max)	SIZE (liters)	PK QTY	COLOUR	ART NO.
0.99/1.03	0.75	12	Yellow	78072763665



ONEBOND **PS 500**

PROTECTIVE SPRAY

OneBond PS 500 is a cleaner, rinse aid and protective spray which provides an invisible coating over the surface to clean and preserve it. It can be used on stainless steel, glass, tiles, chrome and vinyl. It can also be used as a rinse aid for stainless steel after polishing and finishing. Using PS 500 can reduce cleaning and maintenance costs.

- Odourless.
- Kind to treated surfaces
- Helps to repel dust and dirt
- Anti-static when used on electrically charged surfaces
- Recommended use within 24 months of opening

DENSITY (Min/Max)	SIZE (liters)	PK QTY	COLOUR	ART NO.
0.99/1.03	0.75	12	Transparent	78072763666

ONEBOND TP 500

PROFESSIONAL THERMAL PROTECTOR

This product is specially formulated for the protection of surfaces close to welding or grinding areas. It dissipates heat, avoiding burns, deformations and other undesirable effects of a high heat point. It absorbs heat by evaporating.

- Its special molecular structure means that the product can be sprayable and a gel at the same time. Adheres well to vertical surfaces
- Should be used pure, without dilutions
- Ideal product for plumbing, heating and cooling, air conditioning and for industry in general. For soft, hard, autogenous, argon welding processes, etc.
- Protects sensitive materials such as wood, tiles, aluminium, glass, synthetic materials, rubbers, and seat gaskets

DENSITY (Min/Max)	SIZE (liters)	PK QTY	COLOUR	ART NO.
1.008/1.029	0.75	12	Transparent	78072767573



ONEBOND RT 500

RUST TRANSFORMER; ACID-BASED FORMULATION

OneBond RT 500 is a highly effective rust converter with high covering power that can be used as a primer before painting.

HOW TO USE:

- Remove any grease, oil and soot.
- Remove calamine scale, chipped paint and unadhered rust.
- Apply RT 500 with a stiff brush for good penetration.
- RT 500 can be applied even on wet surfaces.
- If it's applied with on spray or roller, it's important to apply a second coat after 30 minutes
- RT 500 will dry in 20 minutes, but full reaction will take 12 hours.
- After 12 hours surface will be ready to be painted. If surface is left unpainted more than 48 hours, then RT 500 will need to be reapplied before painting

DENSITY (Min/Max)	SIZE (liters)	PK QTY	COLOUR	ART NO.
1.008/1.029	1	6	White	66254423518





ONEBOND DG 550

NEUTRAL BIODEGRADABLE DEGREASER

Professional/industrial users only. Apply to the surface to be cleaned and rub with OneBond SA 200 or XP 200 wipes. Rinse with water if needed.

- 5 Litres carafe- best value packaging.
- Easily eliminate grease and grime from a variety of surfaces, including steel, stainless steel, aluminum, cast-iron, wood, PVC, glass, ceramic, and painted surfaces
- Thanks to its neutral pH, it won't harm paint, glass, plastic, aluminum, and other surfaces
- Suitable for use with water jet cleaner machines at a 10% dilution

DENSITY (Min/Max)	SIZE (liters)	PK QTY	COLOUR	ART NO.
1.03	5	4	Yellowish	78072768733



ONEBOND ONE CLEANER

The surface must be free of dust and contaminants as these can lead to partial or complete adhesion loss. OneBond One Cleaner is a multi-purpose solution for removing all contaminants from glass, plastic and metal. A water-based spray, it shows and removes marks, hand prints and particles for a clean, shiny finish.

The active formula is aggressive on contaminants.

- Foaming action identifies contaminant areas.
- Spray-on/wipe-off foam.
- Does not run, fast drying and residue-free action.
- Efficient as a glass cut out lubricant.
- Can be used as a dry cleaner for external parts and internal upholstery and cockpit.

BOTTLE SIZE	LANGUAGES	BOX QUANTITY	ART NO.
400ml	EN, IT, ES, PT, TK, NL, FR, PL, DE	12	78072765571

PROTECTIVE OILS & CUTTING OILS

High performance oils for lubricating and cutting and for protecting metal from rust and corrosion.



ONEBOND PO 500 ANTICORROSIVE PROTECTIVE OIL

OneBond PO 500 is an anti-corrosive protective oil spray for use on metallic elements when they are stored or in transit. It is ideal for when paint and rust has been removed, to prevent corrosion. It can be easily removed with OneBond DG 500 degreaser and a OneBond SA 200 wipe.

- Low toxicity, can be used in ambient temperatures
- Penetrates elements well due to its fluidity
- Maximum efficiency for medium exposure periods
- Recommended use within 24 months of opening

DENSITY (Min/Max)	SIZE (liters)	PK QTY	COLOUR	ART NO.
0.87/0.91	1	12	Rubin Red	78072763667



ONEBOND CO 500 SYNTHETIC CUTTING OIL

OneBond CO 500 is a powerful, synthetic lubricant and cutting oil. For professional use on ferrous and non-ferrous materials, it is also highly effective on carbon steel, stainless steel and aluminium.

- Non-irritant, safe to use
- Specifically designed for drilling with a high degree of lubrication
- Specially developed for use with Norton HSSM2 and HSS-E (cobalt) core drill
- Transparent oil for full surface visibility
- Recommended use within 24 months of opening

DENSITY (Min/Max)	SIZE (liters)	PK QTY	COLOUR	ART NO.
0.87/0.91	1	12	Rubin Red	78072763659





CARE & SAFETY

Emphasising care and safety for professionals, our hand wash is a dermatologically tested and neutral pH.



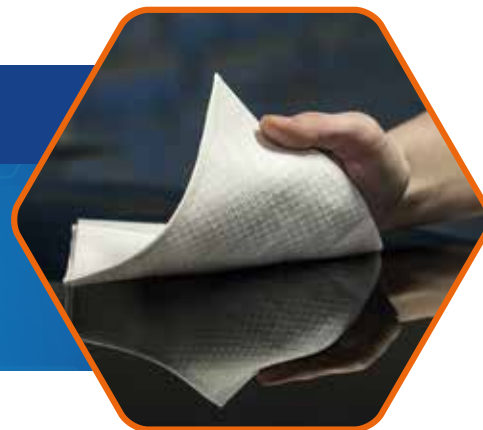
ONEBOND **HC 150** HAND WASHER DEGREASER WITH DISPENSER

- Easily and quickly eliminate grease, oils, and stubborn dirt with HC150. This formula includes friction agents to simplify the degreasing process
- Simply apply a small amount of HC150 to dry hands, rub, and then add a little water
- Once the grime is dissolved, rinse thoroughly with water

DENSITY (Min/Max)	SIZE (litres)	PK QTY	COLOUR	ART NO.
0.89	5	4	Light yellow	78072767827

TECHNICAL WIPES & TACK WIPES

Highly-resistant and reinforced technical wipes with fast absorption and extra cleaning power. Tack wipes are the perfect solution.



ONEBOND SA 200 SUPER FAST ABSORPTION

OneBond SA 200 super absorbent wipes are ideal for maintenance and cleaning. The polyester backing provides structure and resistance, and the front is made from lint-free pulp for excellent absorption of all types of particles.

- Extremely hard-wearing, resistant to tearing and compatible with the most aggressive solvents
- Highly absorbent, ensures the surface dries fast with no lint
- Can be used on plastic, metal and composite parts
- Washable and re-usable

PK QTY	PACK QTY	ART NO.
1 Roll	Pre-cut wipes 400 Wipes (32x40mm)	7660782170



ONEBOND XP 200 EXTRA CLEANING POWER

OneBond XP 200 are extra powerful, robust, non-woven wipes which combine high absorption, cleaning efficiency and abrasion resistance, whether used wet or dry. They are an excellent alternative to all classic rags.

- Specially created for maintenance cleaning of oil, grime and solvents
- High absorption and resistance for cleaning contaminated tools, machines and absorbing oil, grease and heavy liquids
- The 'beehive' pattern provides extra scrubbing power

PK QTY	PACK QTY	ART NO.
1 Box	200 Wipes (32x40mm)	7660782171





ONEBOND GP 200

GENERAL PURPOSE

- OneBond GP 200 features a distinctive waffled structure designed to guarantee effective particle capture and high tackiness, without any transfer.
- Crafted from 100% cotton with a 13-yarn gauze
- Its unique formulation maintains tackiness over extended periods
- Perfect for use in dusty environments such as woodwork, composite work, primer application, and windmill maintenance
- The larger-sized cloths (90x95cm) are particularly well-suited for capturing more dust

PK QTY	PACK QTY	ART NO.
1 Box	25 Wipes (90x95cm)	7660782173



ONEBOND XP 250

EXTRA POWERFUL

OneBond XP 250 extra powerful wipes are made from polyester and viscose with a medium non-woven aperture. They have a unique formulation designed to catch medium to small sanding dust and particles.

- Better tear and abrasion resistance with no fibre loss due the acrylic binder
- Removes twice as much dust as a traditional cotton tack rag
- Black colour wipes makes dust particles easily visible
- Provides a perfect finish before applying paint or clear coat
- Larger cloths (90x95cm) are ideal for catching more dust

PK QTY	PACK QTY	ART NO.
1 Box	10 Wipes (32X40cm)	7660700766

MIXERS & NOZZLES



AS01-MIXER TQ 2K-50ML GREEN 10 PCS.

Mixers to be used with PU PLASTIC FAST and PU PLASTIC EXPRESS.

BOX QTY (pcs)	PACK QTY (pcs)	ART NO.
1 Bag	10 pcs./Bag	77696083788



AS01-MIX 8.7/24PP2K-200ML BLK 10 PCS.

Mixers to be used with PU FLEX 12.

BOX QTY (pcs)	PACK QTY (pcs)	ART NO.
1 Bag	10 pcs./Bag	78072767766



AS01-ST MIXER 77MM-R10:1 FOR 7790

Mixers to be used with 7790.

BOX QTY (pcs)	PACK QTY (pcs)	ART NO.
1 Bag	10 pcs./Bag	78072773549



ONEBOND SOLUTIONS

AS01-ST MIXER 103mm NO PEDESTAL-8422

Mixers to be used with 8422.

BOX QTY (pcs)	PACK QTY (pcs)	ART NO.
1 Bag	10 pcs./Bag	78072773554



AS01-ST MIXER 112mm-R1:1 FOR 8740

Mixers to be used with 8740.

BOX QTY (pcs)	PACK QTY (pcs)	ART NO.
1 Bag	10 pcs./Bag	78072773553



AS01-50GNOZZLE-160-116-042-070&074

Nozzle to be used for additional applications of anaerobic OneBond range; 160, 116, 042, 070 and 074.

BOX QTY (pcs)	PACK QTY (pcs)	ART NO.
1 Bag	10 pcs./Bag	78072772776



NOZZLES FOR CATRIDGES AND SOFT PACK

PRODUCT	PACK Q.TY (pcs)	ART NO.
Soft pack nozzle	48 pcs./Bag	66623390640
Cartridge nozzle	48 pcs./Bag	66623390642
Kit (2 cartridge nozzle x2, cap x3, spatula x1, silicone scraper)	48 pcs./Bag	66623390643



ACCESSORIES



AS02- PLASTIC FILM 13 x 150 cm

To be applied on the outer side of the repaired part.

BOX Q.TY (pcs)	PACK Q.TY (pcs)	ART NO.
12 Bags	1 pc/Bag	78072765590



AS02- REINFORCED FILM 13 x 150 cm

To be applied on the inner side of the repaired part.

BOX Q.TY (pcs)	PACK Q.TY (pcs)	ART NO.
12 Bags	1 pc/Bag	78072765591



AS03- WOOL DAUBERS-125 x 20 x 1.6 -10 PCS

Designed for the application of OneBond Primer.

BOX Q.TY (pcs)	PACK Q.TY (pcs)	ART NO.
12 Bags	1 pc/Bag	78072767002

SAINT-GOBAIN



SCAN ME





PERSONAL PROTECTION EQUIPMENT

MASKS

Dual cartridge respirator mask

Particulate filter pad replacement

142

SAFETY GLASSES

Safety glasses

Glasses safety information

144

GLOVES

Non-sterile nitrile gloves

Non-sterile latex gloves

146

OVERALLS

Painting overall

Body shop overall

147

PERSONAL PROTECTION EQUIPMENT

MASKS

The Norton range of personal protection equipment is designed to provide the highest standard of protection in the workplace. All products adhere to the most stringent European directives and regulations. Our approach to safety in the workplace is taken very seriously and products are designed to the most rigorous standards to guarantee optimum personal safety and user comfort.



DUAL CARTRIDGE RESPIRATOR MASK EN405:2001+A1:2009 CE 2834



- Soft, non-allergenic material is smooth and comfortable to wear on the face
- Patented hygienic form guard maintains the shape of the mask and its cleanliness after use
- Low profile cartridge provides unimpeded vision to the user
- Cradle suspension and adjustable head straps give the user a secure and comfortable fit
- Filter replacement pads are low maintenance and can be frequently replaced to prevent replacing the mask itself

MODEL	PRODUCT DESCRIPTION	PROTECTION LEVEL	ART NO.	PK QTY
2016	Dual cartridge respirator mask	FFA A2P2	66254482016	1
2017	Particulate filter pad replacement	P2	66254482017	12

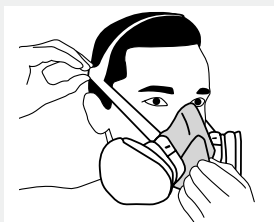


Hygienic form guard to maintain shape and cleanliness

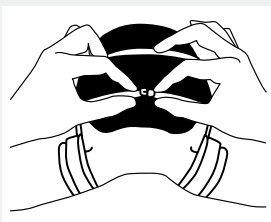


Low profile cartridge for improved vision

USAGE ADVICE



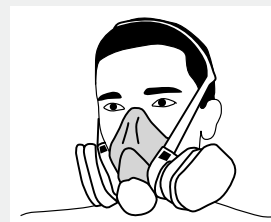
Place the respirator over the mouth and nose, then pull the head harness over the crown of the head.



Attach the bottom straps behind the neck.



Tighten top strap by pulling on ends to obtain a secure and comfortable fit. Tighten bottom straps by pulling on ends or loosen by pushing out on buckle tab.



Check respirators each time you enter a contaminated area.

NORTON UPHOLDS THE FOLLOWING EUROPEAN DIRECTIVES FOR RESPIRATORY MASKS:

- Directive 89/656/CEE of 30 November 1989 on the use of PPE by workers. It stipulates the employers' obligations
- The PPE required for work must be provided free of charge
- PPE must comply with the legal provisions in force
- The employer must have, at its disposal, the information needed for proper use of the product. The rules and conditions of use must be defined
- The user must be informed, and training provided
- Directive 89/686/CEE of 21 December 1989 on the design, market entry, free circulation of PPE within the European Union. This Directive has evolved and been modified by 95/58/CEE
- The essential requirements to be met by PPE in order to be put on the European market
- The specific texts provide a classification with regard to hazards



PERSONAL PROTECTION EQUIPMENT

SAFETY GLASSES

Providing eye protection for metal, welding, cutting, grinding and sanding applications.



SAFETY GLASSES STANDARD EN 166

- Ideal for general purpose applications protects from dust and paint particles
- Markings on the frame and lens indicate conformity to quality and safety standards

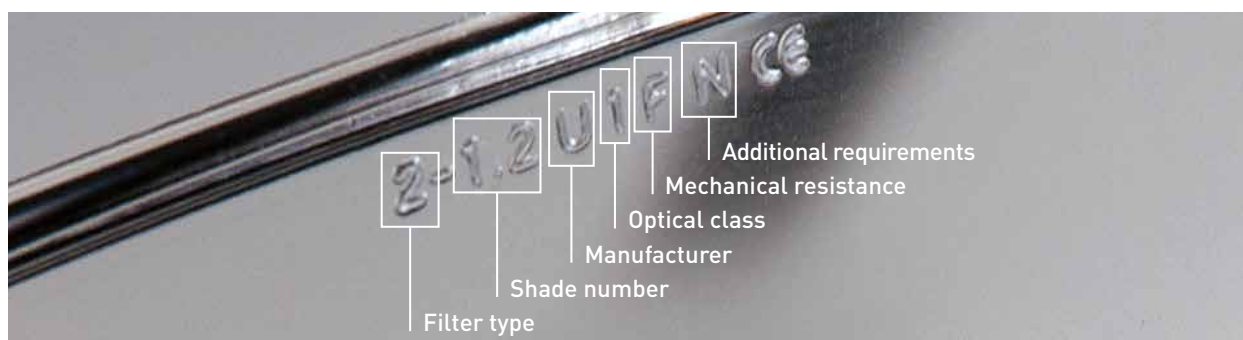
MODEL	PRODUCT DESCRIPTION	ART NO.	PK QTY	BOX QTY
2025	Standard glasses	66254482025	1	10

STANDARDS AND LEGISLATION FOR GLASSES

Directive 89/686/EEC (Design) describes the essential requirements to be met in order to sell protective glasses on the European market.

PPE from the European Union must bear a marking testifying to its compliance with Directive 89/686/EEC. All our glasses complies with Directive 89/686/EEC and EN 166 which describes "Technical Performance standards". Our premium glasses complies with the EN 175 which describes "equipment for eye and face protection during welding and allied process".

The "CE" marking appears on the smallest packaging unit.



UNDERSTANDING LENS MARKING

2	1.2	U	1	F	N
FILTER TYPE	SHADE NUMBER	MANUFACTURER	OPTICAL CLASS	MECHANICAL RESISTANCE	ADDITIONAL REQUIREMENTS
2 - Code No: indicates the type of filter. 2 and 3 = UV C - Enhanced colour recognition for lenses category 2 or 4	1.2 - Indicates the shade of the lens (between 1.2 and 8 for spectacles and goggles)	U - Manufacturers identification	1 - Optical class 1 = Permanent wear 3 = Occasional wear	F - Symbol for mechanical strength (F for low impact) T - Symbol for resistance to high speed particles at extremes of temperature (-5°C and +55°C) follows impact grade	K - Symbol for resistance to surface damage by fine particles N - Symbol for resistance to fogging of lenses

UNDERSTANDING FRAME MARKING

U	EN 166	F
MANUFACTURER	OPTICAL CLASS	MECHANICAL RESISTANCE
U - Identification of the manufacturer	EN 166 - Optical class (1 = permanent wear, 3 = occasional wear)	F - Symbol for mechanical strength (F for high speed particles, low energy) T - Symbol for resistance to high speed particles at extremes of temperature (-5°C and +55°C) follows impact grade



PERSONAL PROTECTION EQUIPMENT

GLOVES

Nitrile and latex gloves are designed for handling chemical and non-chemical compounds in the automotive market.



NON-STERILE NITRILE GLOVES

- Disposable gloves are designed for handling chemical compounds
- The gloves are powder-free and resistant to disinfectants
- Made from 100% synthetic nitrile rubber and latex-free to prevent skin irritation
- One size fits all

MODEL	PRODUCT DESCRIPTION	MEDIUM	LARGE	EXTRA LARGE	PK QTY
2022	Nitrile gloves for chemical compounds	66623398849	66254482022	66623398850	100

CERTIFICATIONS:

- Certification ISO 9001:2000 + ISO 13485:2003
- Conformity to technical standards EN 455-1 (pinholes detection) + EN 455-2 (physical properties) + EN 455-3 (biological evaluation) + Pr EN 455-4 (shelf life determination)
- Mark according to European Directive 93/42/EEC



OVERALLS

Protect clothes from paint, dust and damage with Norton overalls. Overalls are washable and reusable and available in medium, large and extra large sizes.



PAINTING OVERALL

- The light polyester fabric makes the painting overall breathable, anti-static and washable and reusable
- Available in sizes medium, large and extra-large

MODEL	SIZE	ART NO.	PK QTY
8976	Medium	66254428976	10
8977	Large	66254428977	10
8978	Extra-large	66254428978	10



BODYSHOP OVERALL

- Made from polycotton, the bodyshop overall is breathable, washable and reusable
- Can be worn for all applications, protecting clothes from marks, tears, spills and splashes
- Available in sizes medium, large and extra-large

MODEL	SIZE	ART NO.	BOX QTY
8314	Medium	07660718314	5
8315	Large	0766718315	5
8316	Extra-large	07660718316	5



Conditions of Sale-General Conditions for the Supply of Goods and Associated Services (Feb 2021)

1. (a) In these conditions 'the Company' means Saint-Gobain High Performance Solutions UK Ltd (trading as Saint-Gobain Abrasives) and 'the Customer' means the individual, firm, company or other party with whom the Company contracts. 'Supply' includes (but is not limited to) any supply under a contract of sale. 'International Supply Contract' means such a contract as is described in section 26(3) of the Unfair Contract Terms Act 1977.
(b) No order in pursuance of any quotation or otherwise shall be binding on the Company unless and until such order is accepted by the Company. Any contract made between the Company and the Customer (herein called 'the Contract') shall be subject to these conditions and save as aftermentioned no representative or agent of the Company has authority to agree any terms or make any representations inconsistent with them or to enter into any contract except on the basis of them; any such term representation or contract will bind the Company only if in writing and signed by a director.
(c) Unless otherwise agreed in writing by the Company these conditions shall override any terms and conditions stipulated or referred to by the Customer in his order or pre-contract negotiations.
(d) Any description contained in the Company's catalogues, samples, price lists or other advertising material is intended merely to present a general picture of the Company's products and services and shall not form a representation or be part of the Contract.
(e) In the event that the Company has not given a written acknowledgement of the Customer's order these conditions, provided the Customer shall have had prior notice of them, shall nonetheless apply to the Contract.
(f) In the event that the Customer orders any goods by telephone, any subsequent written order received from the Customer will be deemed to be a confirmation of the order given on the telephone if and only if the written order is (i) marked with the Company's reference number given to the Customer on the telephone and (ii) marked 'Confirmation Only'. Any written order not so marked will be deemed to be a further order from the Customer and may be accepted accordingly.
(g) The Company reserves the right to correct any employee clerical or typographical errors made at any time.
2. (a) Where goods are made to the Customer's specification, instructions or design, the Customer undertakes full responsibility for the suitability and accuracy of the specification, instructions or design and undertakes to indemnify the Company against any infringement of any patent, design rights, registered design, trade mark, trade name, copyright or other intellectual property rights and any loss, damage or expense which it may incur by reason of such infringement in any country and the Customer undertakes further to indemnify the Company for any loss damage or expense in respect of any liability arising under or by reason of the provisions of the Consumer Protection Act 1987 in relation to the specification or design of such goods.
(b) The Customer warrants that it will pass on to all third parties to whom it may supply the goods all information as to the use and safe handling of the goods as may have been passed on to the Customer by the Company.
3. (a) Subject to any agreement to the contrary the Company's quotations are provisional and may be altered to take account of any changes taking place between the date of quotation and the Company's acceptance of the Customer's order in the price of raw materials, rates of wages and other costs of production or in the Customer's specification, instructions or design or in the event that the Customer orders part only of the quantity referred to in any quotation.
(b) The Company shall be entitled to increase its prices at any time to take account of any increase in the cost to the Company of purchasing any goods or materials or manufacturing working on or supplying any goods or services (including any such increase arising from any error or inadequacy in any specification, instructions or design provided by the Customer or any modification carried out by the Company at the Customer's request) and such increased prices ruling at the date of despatch by the Company shall be substituted for the previous Contract price. All prices quoted are exclusive of VAT and the Customer shall pay any and all taxes duties and other government charges payable in respect of the goods or services.
4. (a) Unless otherwise agreed in writing by the Company, the Company shall deliver the goods by the means most convenient to the Company to the address or addresses specified by the Customer or (in the event that the Customer fails to specify an address) to any address at which the Customer resides or carries on business and off-loading shall be at the Customer's risk.
(b) If the Contract is an International Supply Contract it shall be deemed to incorporate the latest edition of Incoterms current at the date of the Contract save that in the event of any inconsistency between incoterms and any express term of the Contract the latter shall prevail. The Company shall be under no obligation to give the Customer the notice specified in section 32 (3) of the Sale of Goods Act 1979.
(c) Save in the Case of International Supply Contracts and subject to any agreement in writing by the Company, the risk in goods which the Company agrees to supply shall pass to the Customer on the relevant date as defined in sub paragraph 5 (a) hereof or the date (if earlier) on which, the goods being ready for delivery, delivery is postponed at the Customer's request.
(d) The Company shall not be liable for any loss of or damage sustained by any goods left with the Company howsoever caused and whether or not attributable to negligence on the part of the Company or negligence or wilful default on the part of any servant or agent of the Company.
(e) Should the Company be delayed in or prevented from making delivery of the goods or carrying out the services due to war, governmental or parliamentary restrictions, strike, lockouts, fire, floods, explosions, labour disturbances, trade disputes, damage to or destruction of the goods, breakdown of machinery, shortage of labour or of raw materials or Act of God or due to any other cause whatsoever beyond the reasonable control of the Company the Company shall be at liberty to cancel or suspend the order placed by the Customer without incurring any liability for any loss or damage arising there from.
(f) While the Company will endeavour to deliver the goods or complete the services by any date or within any period agreed upon, such dates and periods are estimates only given in good faith and the Company will not be liable for any failure to deliver or complete by such a date or within such a period. Moreover, the Company shall be entitled to defer delivery until any monies due from the Customer have been received.
5. (a) For the purposes of this paragraph the goods shall mean the whole or any instalment of the goods which the Company has agreed to supply or to which the Company has agreed to carry out work and the relevant date shall be the date on which (i) the Company despatches the goods or (ii) the Customer takes delivery of the goods at the Company's premises, whichever is the earlier, or (iii) (in the case of services) the services or any part thereof are carried out.
(b) Unless otherwise specified in writing by the Company payment for the goods or services or any part thereof shall be made by the customer net cash not later than the end of the month following the month in which the relevant date falls. Time for payment shall be of the essence of the Contract. Without prejudice to any other rights of the Company interest will be payable on all overdue accounts at Barclays Bank PLC base rate plus 4% and for the purpose of paragraphs 6 and 8 hereof the full purchase price of the goods or services shall include any interest payable hereunder.
(c) Queries or inaccuracies regarding the invoice will only be entertained if the Customer has given the Company written notice of such queries or inaccuracies within 14 days of the invoice date.
(d) The Customer shall make all payments due in full without any deduction by way of set-off, counterclaim, discount or abatement, unless the Company expressly agrees otherwise.
6. (a) If the Customer shall fail to make any payment when it becomes due or shall enter into any composition or any arrangement with his creditors or if being an incorporated company shall have an administrative receiver or administrator appointed or shall pass a resolution for winding up or a Court shall make an order to that effect or if there shall be any breach by the Customer of any of the terms and conditions hereof the Company may defer or cancel any further deliveries and treat the Contract as determined but without prejudice to its right to the full purchase price for goods delivered and services provided and damages for any loss suffered in consequence of such determination.
(b) Cancellation by the Customer will only be accepted at the discretion of the Company and in any case on condition that any costs or expenses incurred by the Company up to the date of cancellation and all loss or damage resulting to the Company by reason of such cancellation will be paid by the Customer to the Company forthwith. Acceptance of such cancellation will only be binding on the Company if in writing.
(c) A charge will be made for any costs incurred by the Company due to suspension or deferment of any order by the Customer or in the event that the Customer defaults in collecting, or giving instructions for the delivery of, any goods.
7. (a) No claim for damage in transit, shortage of delivery or loss of goods will be entertained unless the Customer shall have given to the Company written notice of such damage, shortage or loss with reasonable particulars thereof within 14 days of receipt of the goods or (in the case of total loss) of receipt of the invoice or other notification of

despatch. The Company's liability, if any, shall be limited to replacing or (in its discretion) repairing such goods and it shall be a condition precedent to any such liability that the Customer shall if so requested have returned damaged goods to the Company within 14 days of such request. The Customer shall not be entitled to make any claim against the Company for consequential loss arising out of such damage shortage or loss as aforesaid.

(b) Save as otherwise provided in these conditions the Company's liability in respect of any defect in or failure of goods supplied or work done is limited to replacing or (in its discretion) repairing or paying for the repair or replacement of goods which within 12 months of delivery to the Customer are found to be defective by reason of faulty or incorrect design workmanship parts or materials and carrying out again any services which the Company has failed properly to perform in accordance with the Contract. In the event of any error in any weight, dimension, capacity, performance or other description or information which has formed a representation or is part of a contract the Company's liability in respect of any direct loss or damage sustained by the Customer as a result of such error shall not exceed the price of the goods or services in respect of which the description or information is incorrect. Conditions precedent to the Company's liability hereunder shall be that as soon as reasonably practicable the Customer (i) shall have given to the Company reasonable notice of the defect, failure or error

(ii) shall have either returned the goods to the Company or provided authority for the Company's servants or agents to inspect them, as the Company may request. The Company shall have no other or further liability in respect of any direct, indirect or consequential loss or damage sustained by the Customer arising from or in connection with any such defect failure or error as aforesaid.

(c) Where the Company agrees to repair or replace goods or carry out again the services in accordance with the foregoing provisions of this paragraph any time specified for delivery under the Contract shall be extended for such period as the Company may reasonably require.

(d) The Company shall have no liability in respect of any failure of goods caused, whether wholly or in part, by any modification to the goods (save for trimming or dressing the goods for use) carried out by or for the Customer (other than by the Company) without the Company's prior written approval. (e) Save for such terms as may be implied in the Contract by section 12 of the Sale of Goods Act 1979 or section 2 of the Supply of Goods and Services Act 1982 all conditions, warranties and other terms express or implied, statutory or otherwise, are expressly excluded, save insofar as contained herein or as otherwise expressly agreed by the Company in writing PROVIDED that if and insofar as any legislation or any order made thereunder shall make or have made it unlawful to exclude or purport to exclude from the Contract any term or shall have made unenforceable any attempt to exclude any such term, the foregoing provisions of this paragraph will not apply to any such term.

(f) Nothing in this agreement shall limit the Company's liability for death or personal injury caused as a result of the negligence of the Company.

8. The following provisions shall apply to all goods which under the Contract (other than an International Supply Contract) the Company agrees to supply to the Customer. No failure by the Company to enforce strict compliance by the Customer with such provisions shall constitute a waiver thereof and no termination of the contract shall prejudice limit or extinguish the Company's rights under this paragraph.

(i) Property in the goods shall not pass to the Customer until full payment has been received by the Company for the goods and any other goods supplied by the Company or any of its associated companies.

(ii) The Customer undertakes that until payment has been made in accordance with 8(i) above not to remove, deface, or cover up any identification marks that the goods are the property of the Company

- to store the goods separately from those belonging to the Customer and others
- to allow the Company, its agents and employees, unrestricted access to the Customer's premises or any other location where the goods are stored, for the purpose of removal of the goods.

(iii) The Customer is hereby granted a license by the Company to incorporate the goods in any other products.

(iv) The Customer is hereby licensed to sell on the goods and any products incorporating any of them. The Customer shall, immediately upon receipt of the proceeds of sale, and whether or not payment has become due under paragraph 5 hereof, remit to the Company the full purchase price of the goods sold on less any part thereof which has already been paid and until such amount has been so remitted shall hold such amount as trustee and agent for the Company.

(v) The Customer shall maintain all appropriate insurance in respect

of the goods from the date or dates on which the risk therein passes to him. In the event of any loss or damage occurring while the goods remain the property of the Company the Customer shall immediately on receipt of the insurance monies, remit to the Company the full purchase price of the goods lost or damaged less any part thereof which has already been paid and until such amount has been so remitted shall hold such amount as trustee and agent for the Company.

(vi) The licences granted under sub-paragraphs (ii) and (iii) above shall be terminable forthwith at any time upon notice by the Company to the Customer.

9. In the case of International Supply Contract property in the goods shall pass to the Customer upon delivery.

10. Save as hereinbefore provided and subject to the provisions of section 2(i) of the Unfair Contract Terms Act 1977 the Company shall not be liable to the Customer for any damage or for any direct or consequential loss incurred by the Customer in consequence of any negligence on the part of the Company or negligence or wilful default on the part of its servants or agents or in connection with the supply of any goods or the design or manufacture thereof or in the carrying out of any work or the provision of any information.

11. Nothing in these Conditions shall exclude or restrict any liability that the Company may have by virtue of the Consumer Protection Act 1987.

12. (a) The Customer shall be responsible for complying with any legislation or regulations governing the importation of the goods supplied by the Company under the Contract into the country of destination and for the payment of any duties on them.

(b) The Customer shall be liable for and shall indemnify and hold the Company harmless from any and all liability, loss, claims, damages and costs, which the Company may sustain or incur, arising out of or in any way connected with the Customer's failure to comply with paragraphs 12(a) and/or 15 hereof.

13. Without affecting any other right or remedy available to it, the Company may terminate any Contract with the Customer with immediate effect by giving written notice to the Customer if the Customer commits a material breach of any term of these Conditions and/or the Contract which breach is irremediable or (if such breach is remediable) fails to remedy that breach within a period of seven (7) days after being notified in writing to do so.

14. The Customer shall ensure that in any dealings with the Company, neither it or its employees or agents shall commit any offence under the Bribery Act 2010 ("the Act") including not engaging in any activity, practice or conduct which would constitute an offence under sections 1, 2 or 6 of the Act. The Customer shall inform the Company immediately it becomes aware of any actions between the parties that could constitute an offence under the Act.

15. It is the Company's and the Company's group's policy to comply with all applicable sanctions and legal requirements for the import and export of goods, technology and services. The Company is committed to ensuring compliance with all regulatory and licensing requirements relating to international trade. The Company does not permit the supply of any of its goods to any individuals, companies or organisations that are subject to any trade, economic or financial sanctions, embargoes or similar restrictive measures administered, enacted or enforced by the UK, EU, UN or USA ("Sanctioned Entities"). By entering into this Contract the Customer agrees not to re-sell or otherwise transfer the goods supplied by the Company, either directly or indirectly, to any Sanctioned Entities.

16. (a) For the purposes of this paragraph 16, (a) "Applicable Data Protection Laws" means (i) to the extent the UK GDPR applies, the law of the United Kingdom or of a part of the United Kingdom which relates to the protection of personal data; (ii) to the extent the EU GDPR applies, the law of the law of the European Union or any member state of the European Union to which the Supplier is subject, which relates to the protection of personal data, in each case, as updated, amended or replaced from time to time; (b) "EU GDPR" means the General Data Protection Regulation ((EU) 2016/679), as it has effect in EU law; (c) "UK GDPR" has the meaning given to it in section 3(10) (as supplemented by section 205(4)) of the Data Protection Act 2018; and (d) the terms "Data Subject", "Personal Data", "processing", "processor" and "controller" shall have the meanings set out in the UK GDPR.

(b) Each party shall comply with the provisions and obligations imposed on it by the Applicable Data Protection Laws when processing Personal Data in connection with these Conditions. Such processing shall continue for so long as these Conditions are in force and shall be in respect of the following:

(i) Categories of data: Contacts within each of the parties and the ultimate customer details;

Conditions of Sale-General Conditions for the Supply of Goods and Associated Services (Feb 2021)

(ii) Types of personal data: names, addresses, email addresses, telephone numbers and other contact details;

(iii) Purpose and nature of processing: (i) manage the Contracts between the parties including ordering, fulfilment and billing; and (ii) fulfilment of such Contracts by delivering goods (where relevant).

(c) To the extent that a party processes any Personal Data on behalf of the other party, the processing party shall: (i) comply with the provisions and obligations imposed on a processor by the Applicable Data Protection Laws, and any stipulations set out in the Applicable Data Protection Laws as to what shall be included in the contract between the parties shall form a part of, and are incorporated into, these Conditions as if they were set out in full, and any reference to "documented instructions" (or similar) shall include the provisions of these Conditions; and (ii) not disclose any Personal Data to any Data Subject or to a third party other than at the written request of the other party or as expressly provided for in these Conditions. (d) You agree that we may engage third party providers including any advisers, contractors, or auditors to Process Personal Data ("Sub-Processors"). We shall ensure that our contract with each Sub-Processor shall impose obligations in relation to the Processing of Personal Data on the Sub-Processor that are materially equivalent to the obligations to which we are subject to under these Conditions in relation to the Processing of Personal Data. (e) If either party receives any complaint, notice or communication which relates to the processing of Personal Data by the other party or to either party's compliance with the Applicable Data Protection Laws, or if any Personal Data processed in connection with these Conditions is subject to a personal data breach (as defined in the UK GDPR), it shall immediately notify the other party and provide the other party with reasonable co-operation and assistance in relation to any such complaint, notice, communication or personal data breach.

17. The proper law of all contracts with the Company shall be English Law which shall govern in all respects the construction and effect of such contracts and of these Conditions. The Customer agrees that in the event of any dispute arising out of the Contract or the performance thereof he will submit to the exclusive jurisdiction of the English Courts.

Returns Policy

- You must contact our customer service team within 14 days of receiving your order. We do not accept sale and return without prior agreement in writing, where a 25% or £25 handling fee (whichever is higher) will be issued for returns that are agreed upon.
- It is the customer's responsibility to arrange and cover the costs for shipment, which will need to be returned to our returns depot – this could be located in the UK or EU. Any delivery charges incurred will not be refunded.
- Please ensure the returns document with the returns number, accompanies the product when returned. Once you have packaged your items ready for shipping, clearly write the returns number on the outside of the packaging. Failure to do so could cause delays to any refunds or resolving your query.
- Any returned items need to be returned unused, with no signs of tampering and in the original packaging, which must not be damaged.
- If the returned products are damaged, show signs of tampering or being used, or are damaged in transit in a way that you could have foreseen (such as not being sent back in the original packaging), we withhold the right to refuse any returns (or partial returns). Please refer to Conditions of Sale-General Conditions for the Supply of Goods and Associated Services (Feb 2021) Section 7a, for further information.
- Full refunds will only be issued once we have received the products and they have been checked to ensure they have not been damaged or tampered with in any way. This means they should be in their original packaging, unused without any signs of damage and with a copy of the invoice included. We will confirm that we have received the item and that the product has met our required return conditions – please allow 28 days for your account to be credited.

PLEASE NOTE:

To obtain or check any prices in this catalogue, please contact the UK Customer Service team on +44 (0)1785 279553, email sga-uk@saint-gobain.com or speak to your local sales representative for further support.

Saint-Gobain High Performance Solutions UK Ltd (trading as Saint-Gobain Abrasives). Unicorn House, Unit 1, Amison Close, Redhill Business Park, Stafford, England. ST16 1WB.

Tel: +44(0) 1785 279533 Fax: +44 (0) 1785 213487

Registered Office: Saint-Gobain House, East Leake, Loughborough, Leicestershire LE12 6JU. Registration Number: 245722

SAINT-GOBAIN ABRASIVES NV/SA

INDUSTRIELAAN 129
1070 ANDERLECHT
BRUSSELS
BELGIUM
TEL: +32 2 267 21 00
FAX: +32 2 267 84 24

**SAINT-GOBAIN
CONSTRUCTION PRODUCTS CZ A.S
DIVIZE ABRASIVES**

SMRČKOVA 2485/4
180 00 PRAHA 8
CZECH REPUBLIC
TEL: +420 255 719 326
FAX: +420 255 719 321

SAINT-GOBAIN ABRASIVES A/S

DYBENDALSVÆNGET 2
DK-2630 TAASTRUP
DENMARK
TEL: +45 4675 5244

PO BOX 643706

FORTUNE TOWER OFFICE 2106
JLT BLOCK C
(NEXT TO METRO STATION)
JUMEIRA LAKE TOWER, DUBAI
UNITED ARAB EMIRATES
TEL: +971 4 431 5154
FAX: +971 4 431 5434

SAINT-GOBAIN ABRASIVES

TEOLLISUUSTIE 1
33470 YLÖJÄRVI
FINLAND
TEL: +358 20 7424630

SAINT-GOBAIN ABRASIFS

251 RUE DE L'AMBASSADEUR
78700 CONFLANS
FRANCE
TEL: +33 (0)1 34 90 40 00
FAX: +33 (0)1 34 90 43 97

SAINT-GOBAIN ABRASIVES GMBH

BIRKENSTRASSE 45-49
D-50389 WESSELING
GERMANY
TEL: +49 (0) 2236 703-1
+49 (0) 2236 8996-0
+49 (0) 2236 8911-0
FAX: +49 (0) 2236 703-367
+49 (0) 2236 8996-10
+49 (0) 2236 8911-30
FÜR DEN FACHHANDEL ÖSTERREICH
TEL: +43 (00) 662 430 076

SAINT-GOBAIN HUNGARY KFT.

DIVISION ABRASIVES
2085 PILISVÖRÖSVÁR
BÉCSI ÚT 07/5
BRANCH OFFICE:
2040 BUDAÖRS
PUSKÁS TIVADAR ÚT 1.
HUNGARY
TEL: +36 30 217 3256

SAINT-GOBAIN ABRASIVI S.P.A

VIA PER CESANO BOSCONI 4
I-20094 CORSICO MILANO
ITALY
TEL: +39 02 44 851
FAX: +39 02 44 78 266

SAINT-GOBAIN ABRASIVES S.A.

190 RUE J.F. KENNEDY
L-4930 BASCHARAGE
GRAND DUCHE DE LUXEMBOURG
TEL: +352 50 401 1
FAX: +352 50 16 33
NO. VERT (FRANCE) 0800 906 903

SAINT-GOBAIN ABRASIFS, S.A.

2 ALLÉE DES FIGUIERS
AIN SEBAÄ - CASABLANCA
MOROCCO
TEL: +212 5 22 66 57 31
FAX: +212 5 22 35 09 65

SAINT-GOBAIN ABRASIVES BV

GROENLOSEWEG 28
7151 HW EIBERGEN
P.O. BOX 10
7150 AA EIBERGEN
THE NETHERLANDS
TEL: +31 545 466466
FAX: +31 545 474605

SAINT-GOBAIN ABRASIVES AS

KARIHAUGVEIEN 89
1086 OSLO
NORWAY
TEL: +47 63 87 06 00
FAX: +47 63 87 06 01

SAINT-GOBAIN HPM POLSKA SP. Z O.O.

UL. NORTON 1
62-600 KOŁO
POLAND
TEL: +48 63 26 17 100
FAX: +48 63 27 20 401

SAINT-GOBAIN ABRASIVOS, L. DA

ZONA INDUSTRIAL DA MAIA
I-SECTOR VIII, NO. 122
APARTADO 6050
4476 - 908 MAIA
PORTUGAL
TEL: +351 229 437 940
FAX: +351 229 437 949

**SAINT-GOBAIN GLASS,
BUSINESS UNIT ABRASIVI
PUNCT DE LUCRU:**

LOC.VETIS, JUD. SATU MARE
447355, STR. CAREIULUI 11,
PARC INDUSTRIAL RENOVATIO
ROMANIA
TEL: +40 261 839 709
FAX: +40 261 839 710

SAINT-GOBAIN AFRICA

300 JANADEL AVE
HALFWAY GARDENS
MIDRAND, 1686
SOUTH AFRICA
TEL: +27 (0) 12 657 2800
FAX: +27 (0) 11 388 1605

SAINT-GOBAIN ABRASIVOS, S.A.

CTRA. DE GUIPÚZCOA, KM. 7,5
E-31195 BERRIOPLANO (NAVARRA)
SPAIN
TEL: +34 948 306 000
FAX: +34 948 306 042

SAINT-GOBAIN ABRASIVES AB

GÅRDSFÖGDEVÄGEN 18A
SE-168 66 BROMMA
SWEDEN
TEL: +46 8 580 881 00
FAX: +46 8 580 881 30

SAINT-GOBAIN INOVATIF MALZEMELER VE

AŞINDIRICI SAN. TIC. A.Ş.
GOLD PLAZA, ALTAY ÇEŞME MAHALLESİ,
ÖZ SOKAK, NO:19/16
34843 MALTEPE-ISTANBUL ,
TURKEY
TEL: 0090-216-217 12 50
FAX: 0090-216-442 40 74

SAINT-GOBAIN ABRASIVES

UNICORN HOUSE
UNIT 1, AMISON CLOSE
REDHILL BUSINESS PARK
STAFFORD
ST16 1WB
UNITED KINGDOM
TEL: +44 1785 279553



SAINT-GOBAIN

Saint-Gobain Abrasives
Unicorn House
Unit 1, Amison Close
Redhill Business Park
Stafford
ST16 1WB
United Kingdom
Tel: +44 1785 279553

www.nortonabrasives.com

www.youtube.com/NortonAbrasiveSEMEA

Norton is a registered trademark of Saint-Gobain Abrasives.
Form # 4540



SEAM™
www.seam.earth



SAINT-GOBAIN

SAINT-GOBAIN

SURFACE SOLUTIONS

AUTOMOTIVE

MARKET

2025